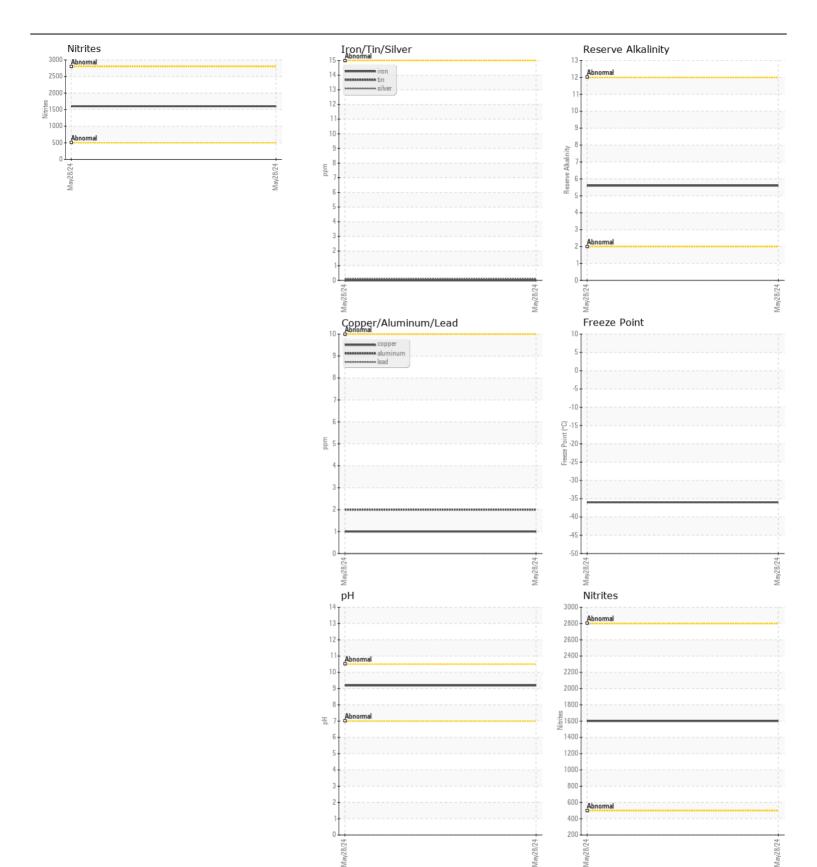
## **CORROSION CONTAMINANTS COOLANT CONDITION**

**NORMAL NORMAL NORMAL** 

UNASSIGNED Machine Id

277 FRONT
Component
Coolant

FLEETGUARD ES COMPLEAT ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0022352		
	Sample Date		Client Info		28 May 2024		
	Machine Age	hrs	Client Info		986		
	Oil Age	hrs	Client Info		6		
	Oil Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)		2		
	Copper	ppm	ASTM D5185(m)		1		
	Lead	ppm	ASTM D5185(m)		0		
	Tin	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)	>10	1		
CONTAMINANTS							
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	2		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	<b>Boiling Point</b>	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*	1.07	1.067		
	рН	Scale 0-14	ASTM D1287*	10.5	9.19		
	Nitrites	ppm	Alcan Test Kit*		1600		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	5.0	5.6		
	Percentage Glycol	%	ASTM D3321*		49.3		
	Freezing Point	°C	ASTM D3321*	-37	-36		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		38		
	Phosphorus	ppm	ASTM D5185(m)		687		
	Boron	ppm	ASTM D5185(m)		196		
	Molybdenum	ppm	ASTM D5185(m)		406		
	Sodium	ppm	ASTM D5185(m)		1735		
	Potassium	ppm	ASTM D5185(m)	DI	3082		
	Coolant Color		Visual*	Blue	Blue		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02640880 Unique Number : 5798419

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION : CU0022352 Received **Tested** 

Diagnosed **Test Package**: COOL (Additional Tests: GlycolType)

: 11 Jun 2024

: 10 Jun 2024

: 11 Jun 2024 - Kevin Marson

7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.