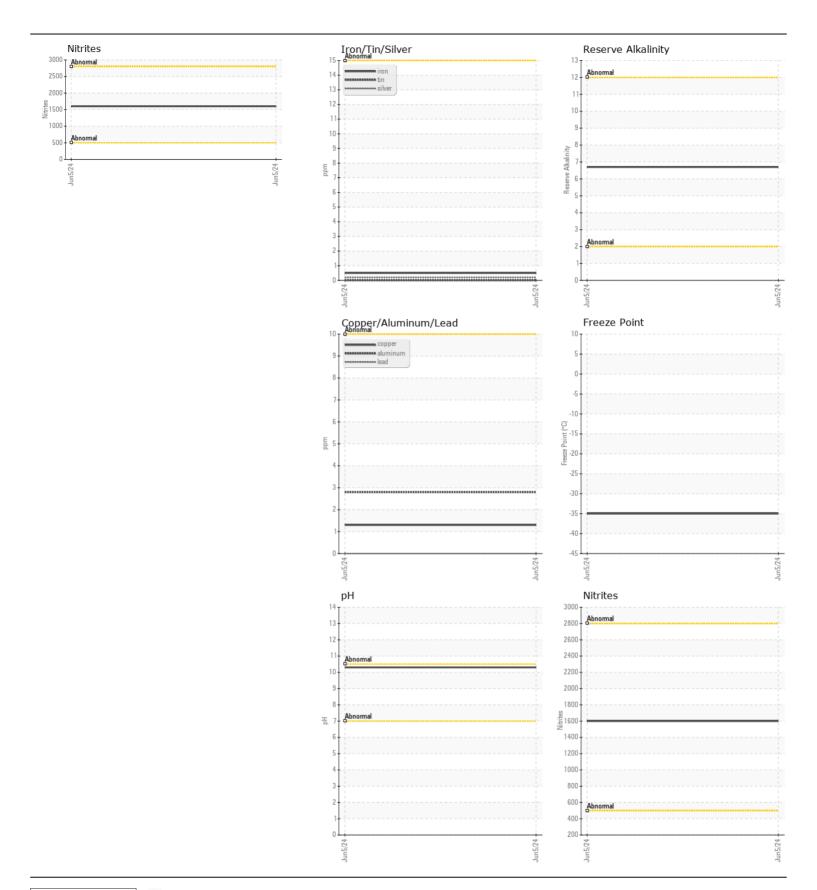
CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL NORMAL

DARLING HOME [155202]

A170135688 Component Coolant

EXTENDED LIFE COOLANT (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0023944		
	Sample Date		Client Info		05 Jun 2024		
	Machine Age	hrs	Client Info		202		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	<1		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)		3		
	Copper	ppm	ASTM D5185(m)		1		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)	>10	2		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	3		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Cloudy		
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.065		
	pН	Scale 0-14	ASTM D1287*	9.0	10.3		
	Nitrites	ppm	Alcan Test Kit*		1600		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		6.7		
	Percentage Glycol		ASTM D3321*		48.4		
	Freezing Point	°C	ASTM D3321*	-40	-35		
	Carboxylate		AOTH DE105				
	Silicon	ppm	ASTM D5185(m)		64		
	Phosphorus	ppm	ASTM D5185(m)		708		
	Boron Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)		226 381		
	Sodium	ppm	ASTM D5185(m) ASTM D5185(m)		962		
	Potassium	ppm	ASTM D5185(m)		3544		
	Coolant Color	ppiii	Visual*	Orange/R			
	Joolani Joioi		v isuai	Orange/17	Side	,	





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: CU0023944 Lab Number : 02640882 Unique Number : 5798421

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION Received **Tested**

Diagnosed **Test Package**: COOL (Additional Tests: GlycolType)

: 10 Jun 2024 : 11 Jun 2024

: 11 Jun 2024 - Kevin Marson

7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (905)795-9252