## **CORROSION CONTAMINANTS COOLANT CONDITION**

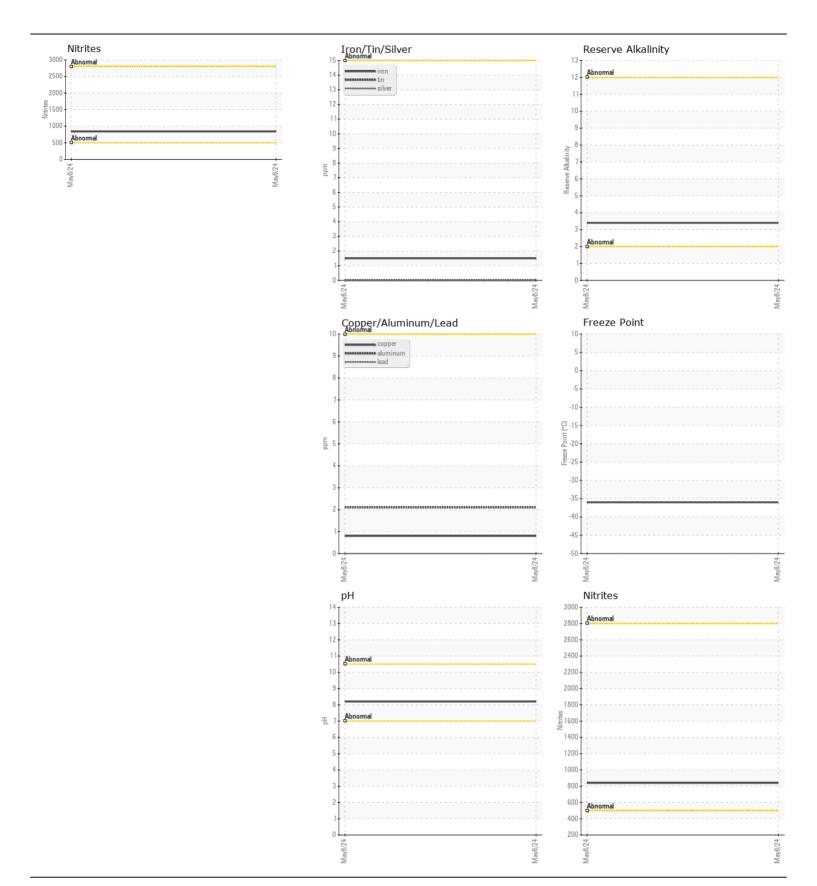
NORMAL **NORMAL NORMAL** 

EQUINOX [155429]

8DM01078 Component Coolant

EXTENDED I IFF COOL ANT (.

| EXTENDED LIFE COOLANT ( GAL)  |                    |            |                 |           |             |          |          |
|---|--------------------|------------|-----------------|-----------|-------------|----------|----------|
| RECOMMENDATION  | Test               | UOM        | Method          | Limit/Abn | Current     | History1 | History2 |
| The fluid is suitable for further service. Resample at the next service interval to monitor.  | Sample Number      |            | Client Info     |           | CU0022734   |          |          |
|   | Sample Date        |            | Client Info     |           | 08 May 2024 |          |          |
|   | Machine Age        | hrs        | Client Info     |           | 0           |          |          |
|   | Oil Age            | hrs        | Client Info     |           | 0           |          |          |
|   | Oil Changed        |            | Client Info     |           | N/A         |          |          |
|   | Sample Status      |            |                 |           | NORMAL      |          |          |
| CORROSION   | Iron               | ppm        | ASTM D5185(m)   | >15       | 2           |          |          |
| All metal levels are normal indicating no corrosion in the cooling system.  | Aluminum           | ppm        | ASTM D5185(m)   | >10       | 2           |          |          |
|   | Copper             | ppm        | ASTM D5185(m)   | >10       | <1          |          |          |
|   | Lead               | ppm        | ASTM D5185(m)   | >10       | 0           |          |          |
|   | Tin                | ppm        | ASTM D5185(m)   | >10       | 0           |          |          |
|   | Silver             | ppm        | ASTM D5185(m)   | >10       | 0           |          |          |
|   | Zinc               | ppm        | ASTM D5185(m)   | >10       | <1          |          |          |
| CONTAMINANTS  | Calcium            | ppm        | ASTM D5185(m)   | >100      | 2           |          |          |
| There is no indication of any contamination in the coolant.   | Magnesium          | ppm        | ASTM D5185(m)   | >40       | 1           |          |          |
|   | Appearance         | scalar     | Visual*         | NORML     | NORML       |          |          |
|   | Odor               | scalar     | Visual*         | NORML     | NORML       |          |          |
|   | Coolant Appearance |            | Visual*         | Clear     | Clear       |          |          |
| COOLANT CONDITION  The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. | Boiling Point      | °C         | WC Method*      |           | 107         |          |          |
|   | Specific Gravity   |            | ASTM D1298*     |           | 1.067       |          |          |
|   | рН                 | Scale 0-14 | ASTM D1287*     | 9.0       | 8.20        |          |          |
|   | Nitrites           | ppm        | Alcan Test Kit* |           | 840         |          |          |
|   | Reserve Alkalinity | Scale 0-20 | ASTM D1121*     |           | 3.4         |          |          |
|   | Percentage Glycol  |            | ASTM D3321*     | 50        | 49.4        |          |          |
|   | Freezing Point     | °C         | ASTM D3321*     | -40       | -36         |          |          |
|   | Carboxylate        |            |                 |           |             |          |          |
|   | Silicon            | ppm        | ASTM D5185(m)   |           | 20          |          |          |
|   | Phosphorus         | ppm        | ASTM D5185(m)   |           | 79          |          |          |
|   | Boron              | ppm        | ASTM D5185(m)   |           | 336         |          |          |
|   | Molybdenum         | ppm        | ASTM D5185(m)   |           | 217         |          |          |
|   | Sodium             | ppm        | ASTM D5185(m)   |           | 2528        |          |          |
|   | Potassium          | ppm        | ASTM D5185(m)   |           | 709         |          |          |
|   | Coolant Color      |            | Visual*         | Orange/R  | Orange      |          |          |
|   |                    |            |                 |           |             |          |          |





CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No.

Lab Number : 02640893 Unique Number : 5798432

: CU0022734

Received **Tested Test Package**: COOL (Additional Tests: GlycolType)

: 10 Jun 2024 Diagnosed

: 11 Jun 2024 : 11 Jun 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION 7175 PACIFIC CIRCLE MISSISSAUGA, ON CA L5T 2A5 Contact: Elisia Johnson

elisia.johnson@cummins.com T: (905)795-0050

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

F: (905)795-9252 Validity of results and interpretation are based on the sample and information as supplied.