CORROSION CONTAMINANTS COOLANT CONDITION

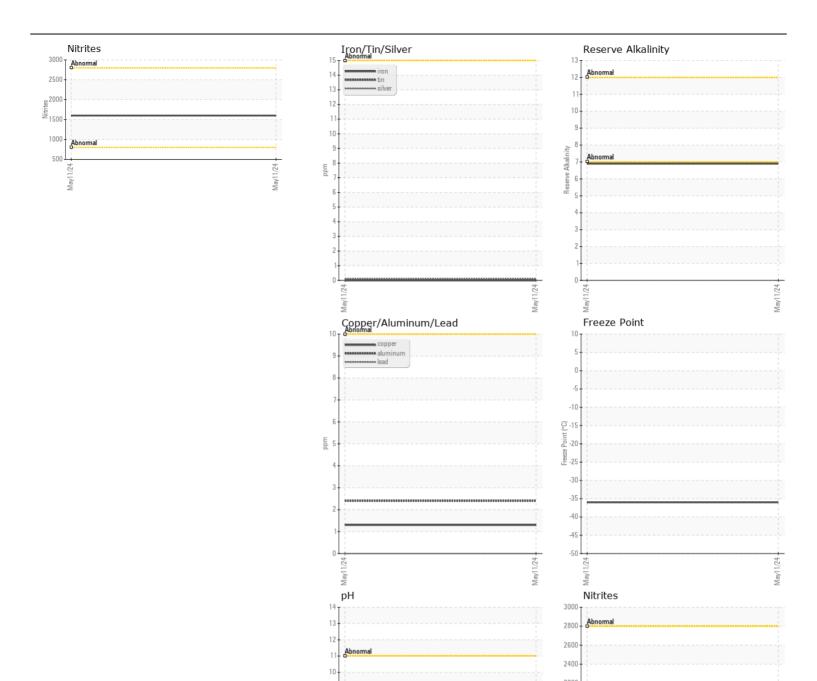
NORMAL NORMAL NORMAL

CERTAS HOME & AUTO [154434]

25301242

Component Coolant

CONVENTIONAL COOLANT (GAL)					.,		
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		CU0023330		
	Sample Date		Client Info		11 May 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	\15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	2		
	Copper	ppm	ASTM D5185(m)	>10	1		
	Lead	ppm	ASTM D5185(m)		0		
	Tin	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	1		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		ASTM D1298*		1.067		
	рН	Scale 0-14	ASTM D1287*	9.5	9.17		
	Nitrites	ppm	Alcan Test Kit*	1500	1600		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	6.9		
	Percentage Glycol	%	ASTM D3321*	50	49.3		
	Freezing Point	°C	ASTM D3321*	-40	-36		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		49		
	Phosphorus	ppm	ASTM D5185(m)		780		
	Boron	ppm	ASTM D5185(m)		228		
	Molybdenum	ppm	ASTM D5185(m)		445		
	Sodium	ppm	ASTM D5185(m)		1261		
	Potassium	ppm	ASTM D5185(m)		4253		
	Coolant Color		Visual*	Green	Other		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02640897 Unique Number : 5798436

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CUMMINS CANADA ULC - GENERATOR DIVISION : CU0023330

May11/24

Received **Tested** Diagnosed

: 10 Jun 2024 : 11 Jun 2024 **Test Package**: COOL (Additional Tests: GlycolType)

: 11 Jun 2024 - Kevin Marson

> 1000 800 600

7175 PACIFIC CIRCLE MISSISSAUGA, ON

Contact: Elisia Johnson elisia.johnson@cummins.com T: (905)795-0050 F: (905)795-9252

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

CA L5T 2A5