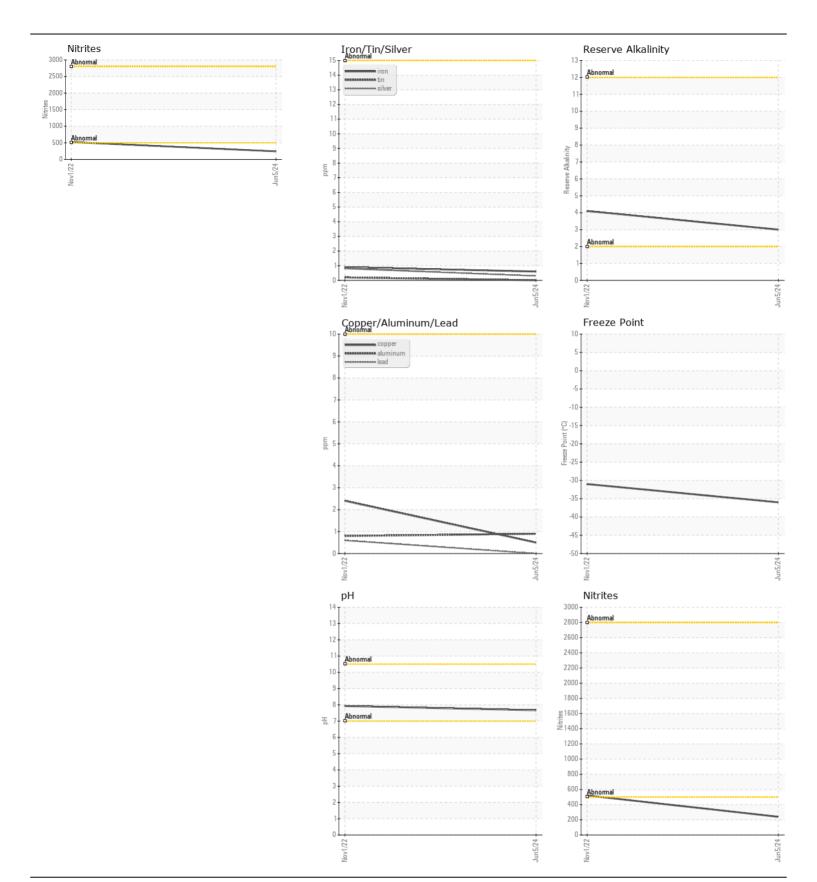
CORROSION CONTAMINANTS COOLANT CONDITION

NORMAL NORMAL NORMAL

[24415] Machine Id 109762 Component Coolant

VOLVO COOLANT VCS (YELLOW) (--- GAL)

VOLVO COOLANT VCS (YELLOW) (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0933632	WC0521232	
	Sample Date		Client Info		05 Jun 2024	01 Nov 2022	
	Machine Age	hrs	Client Info		0	11	
	Oil Age	hrs	Client Info		0	11	
	Oil Changed		Client Info		N/A	Not Changd	
	Sample Status				NORMAL	ABNORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	<1	<1	
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	
	Copper	ppm	ASTM D5185(m)	>10	<1	2	
	Lead	ppm	ASTM D5185(m)	>10	0	<1	
	Tin	ppm	ASTM D5185(m)	>10	0	<1	
	Silver	ppm	ASTM D5185(m)	>10	<1	<1	
	Zinc	ppm	ASTM D5185(m)	>10	3	3	
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	8	8	
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2	3	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Coolant Appearance		Visual*	Clear	Clear	Clear	
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*	1.068	1.067	1.066	
	рН	Scale 0-14	ASTM D1287*	8.6	7.67	7.93	
	Nitrites	ppm	Alcan Test Kit*	0	240	<u></u> 520	
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	3.0	3.0	▲ 4.1	
	Percentage Glycol	%	ASTM D3321*		49.4	48.8	
	Freezing Point	°C	ASTM D3321*	-35	-36	-31	
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)	0	4	4	
	Phosphorus	ppm	ASTM D5185(m)		7	5	
	Boron	ppm	ASTM D5185(m)	0	5	22	
	Molybdenum	ppm	ASTM D5185(m)		0	3	
	Sodium	ppm	ASTM D5185(m)		4740	3287	
	Potassium	ppm	ASTM D5185(m)		47	65	
	Coolant Color		Visual*	Yellow	Orange	Orange	





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

Unique Number : 5799393

: WC0933632 Lab Number : 02641854

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Received **Tested** Diagnosed

Test Package: COOL (Additional Tests: GlycolType)

: 13 Jun 2024 : 14 Jun 2024

: 14 Jun 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 SOMMERS GENERATOR SALES LTD. 70 PACKHAM AVENUE STRATFORD, ON CA N4Z 0A6

Contact: Pat Devereaux pat.devereaux@sommersgen.com T: (519)655-2396

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