



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area

**IRON SHORING**

Machine Id

**100-017**

Component

**Right Swing Drive**

Fluid

**PETRO CANADA TRAXON 75W90 SYNTHETIC (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0289421</b>	LH	LH0195295
Sample Date		Client Info		<b>12 Jun 2024</b>	16 Oct 2021	05 Jun 2021
Machine Age	hrs	Client Info		<b>4035</b>	9997	506
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>None</b>	None	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>400	<b>21</b>	19	43
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185(m)	>50	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>200	<b>35</b>	23	21
Tin	ppm	ASTM D5185(m)	>10	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>VLITE</b>	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	VLITE	NONE

### CONTAMINATION

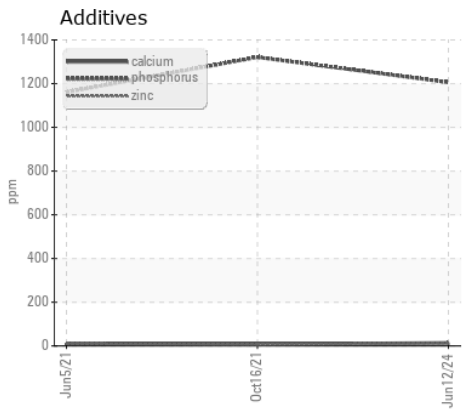
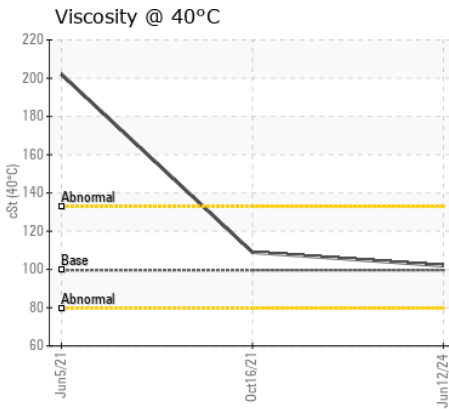
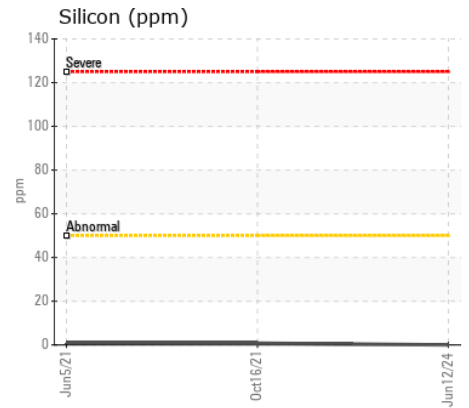
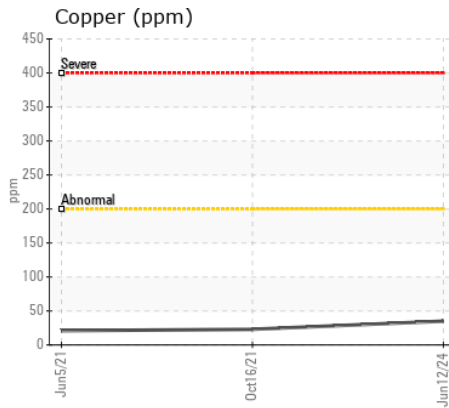
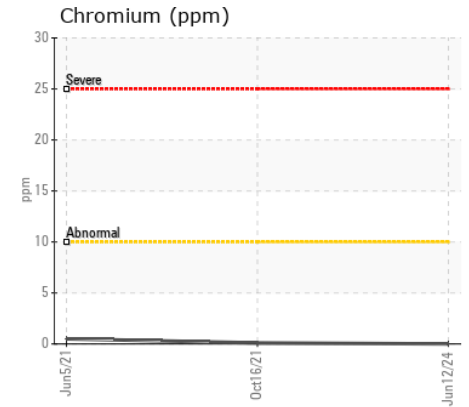
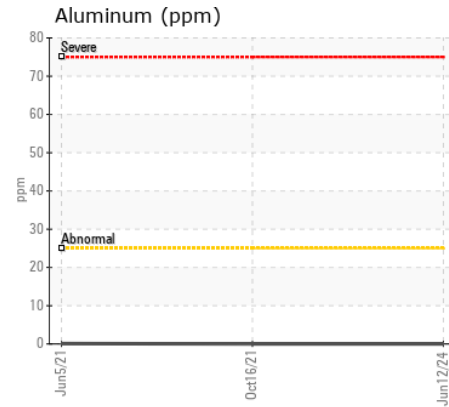
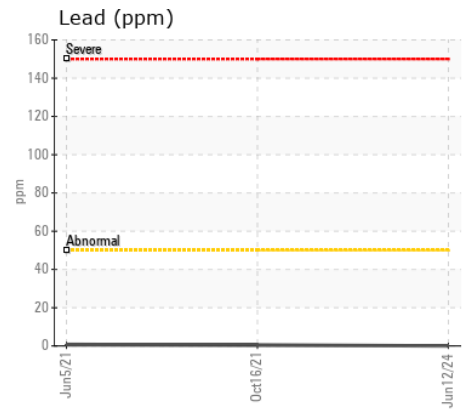
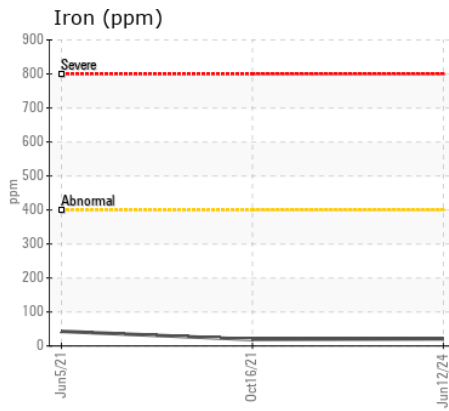
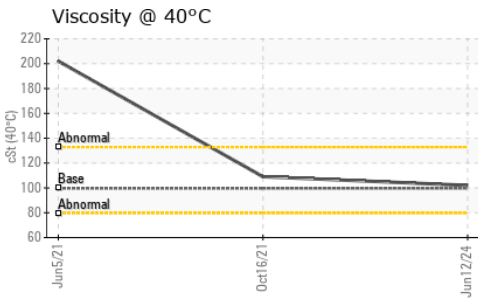
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>50	<b>0</b>	<1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	2
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	1	4
Boron	ppm	ASTM D5185(m)	328	<b>300</b>	291	2
Barium	ppm	ASTM D5185(m)	1	<b>0</b>	<1	2
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)	1	<b>2</b>	2	<1
Calcium	ppm	ASTM D5185(m)	7	<b>14</b>	8	12
Phosphorus	ppm	ASTM D5185(m)	1145	<b>1206</b>	1321	1161
Zinc	ppm	ASTM D5185(m)	3	<b>11</b>	8	10
Sulfur	ppm	ASTM D5185(m)	17909	<b>20261</b>	21972	26445
Visc @ 40°C	cSt	ASTM D7279(m)	99.6	<b>102</b>	109	202



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0289421  
**Lab Number** : 02642051  
**Unique Number** : 5799590  
**Test Package** : MOB 1  
**Received** : 14 Jun 2024  
**Tested** : 14 Jun 2024  
**Diagnosed** : 14 Jun 2024 - Wes Davis

**RONI/IRON SHORE EXCAVATING LTD.**  
 100 MACINTOSH BLVD  
 VAUGHAN, ON  
 CA L4K 4P3  
 Contact: Nathan Fernandes  
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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.