



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ABNORMAL



Machine Id
LIEBHERR PR776 24302
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0265129	LH0265121	LH0265101
Sample Date		Client Info		06 Apr 2024	18 Jan 2024	23 Nov 2023
Machine Age	hrs	Client Info		9464	6158	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Not Changd
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	SEVERE

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	11	11	▲ 63
Chromium	ppm	ASTM D5185(m)	>10	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	2
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>10	2	2	6
Lead	ppm	ASTM D5185(m)	>10	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>75	7	7	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

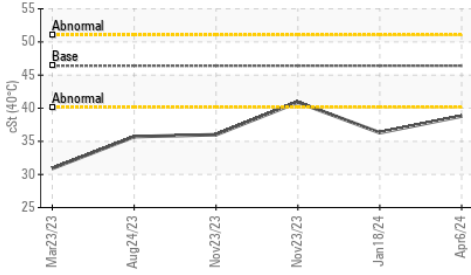
Silicon	ppm	ASTM D5185(m)	>20	6	5	▲ 26
Potassium	ppm	ASTM D5185(m)	>20	5	1	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>20000	4328	943	▲ 92149
Particles >6µm		ASTM D7647	>5000	1339	365	▲ 21085
Particles >14µm		ASTM D7647	>640	108	42	174
Particles >21µm		ASTM D7647	>160	21	11	16
Particles >38µm		ASTM D7647	>40	1	1	1
Particles >71µm		ASTM D7647	>10	1	1	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/18/14	17/16/13	▲ 24/22/15
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG

FLUID CONDITION

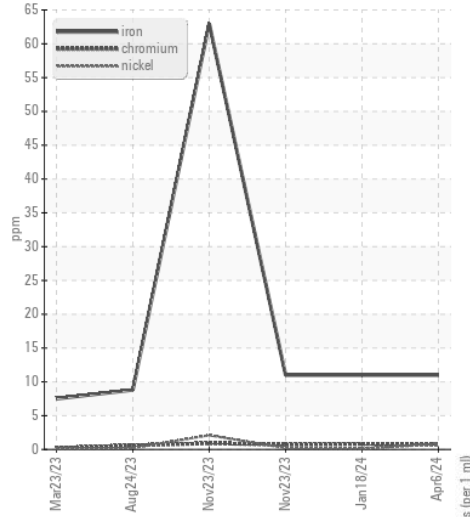
Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		7	6	2
Boron	ppm	ASTM D5185(m)	0	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	<1	0	0
Magnesium	ppm	ASTM D5185(m)	0	3	4	3
Calcium	ppm	ASTM D5185(m)	50	103	133	72
Phosphorus	ppm	ASTM D5185(m)	330	304	290	408
Zinc	ppm	ASTM D5185(m)	430	346	317	553
Sulfur	ppm	ASTM D5185(m)	760	1013	1074	1418
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	▲ 38.8	▲ 36.3	40.9

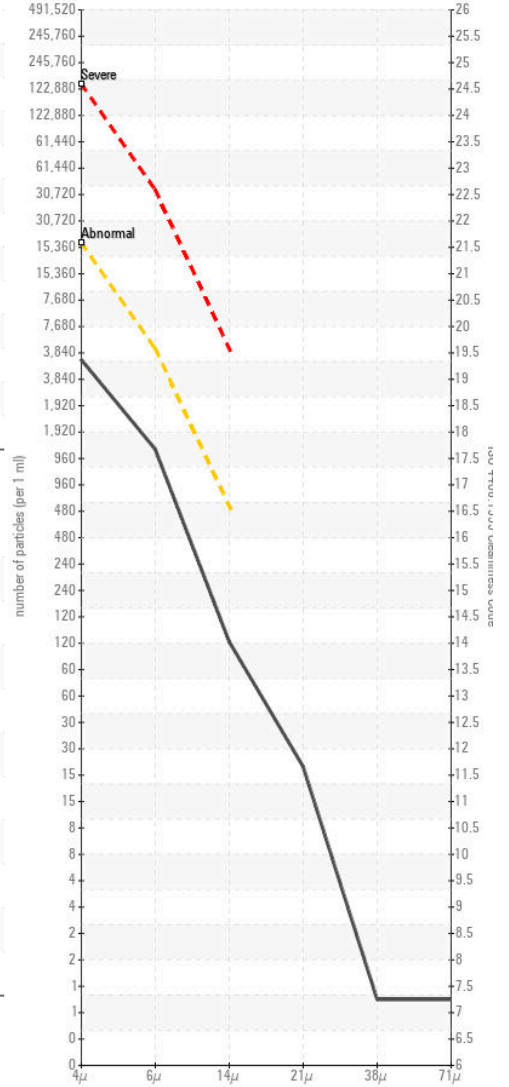
▲ Viscosity @ 40°C



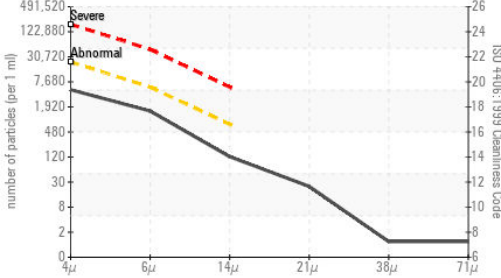
Ferrous Alloys



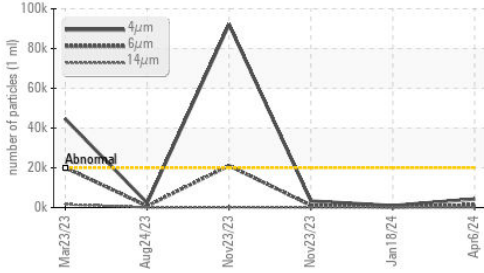
Particle Count



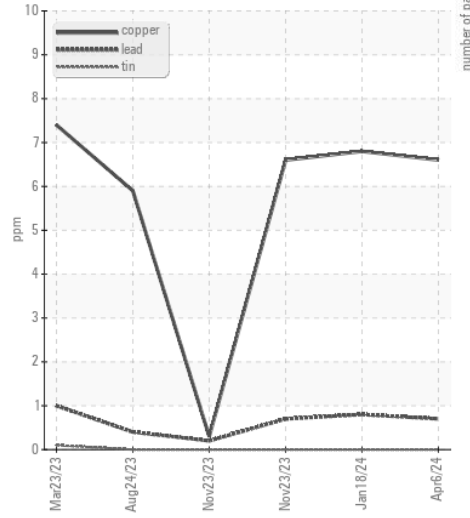
Particle Count



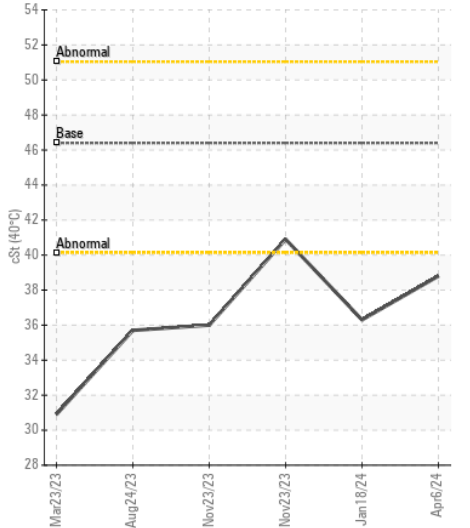
Particle Trend



Non-ferrous Metals



▲ Viscosity @ 40°C



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0265129 **Received** : 17 Jun 2024
Lab Number : 02642362 **Tested** : 18 Jun 2024
Unique Number : 5799901 **Diagnosed** : 18 Jun 2024 - Kevin Marson
Test Package : MOB 1 (Additional Tests: PrtCount)

ARGONAUT GOLD
 DUBREUILVILLE MINE
 DUBREUILVILLE, ON
 CA
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
 F: