CORROSION CONTAMINANTS COOLANT CONDITION

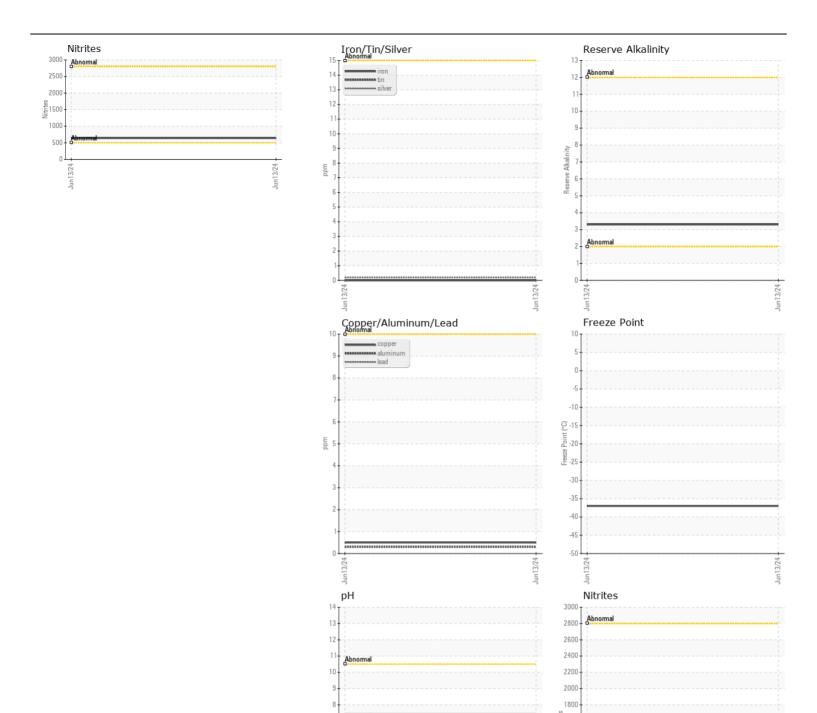
NORMAL NORMAL NORMAL

[615580]

LIEBHERR LB44 116009

Component Coolant

EXTENDED LIFE COOLANT (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		LH0289401		
	Sample Date		Client Info		13 Jun 2024		
	Machine Age	hrs	Client Info		8022		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	<1		
	Copper	ppm	ASTM D5185(m)	>10	<1		
	Lead	ppm	ASTM D5185(m)	>10	<1		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)	>10	1		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	4		
Light concentration of visible dirt/debris present in the coolant. There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Cloudy		
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.068		
	рН	Scale 0-14	ASTM D1287*	9.0	7.40		
	Nitrites	ppm	Alcan Test Kit*		640		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.3		
	Percentage Glycol	%	ASTM D3321*	50	50.5		
	Freezing Point	°C	ASTM D3321*	-40	-37		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		7		
	Phosphorus	ppm	ASTM D5185(m)		17		
	Boron	ppm	ASTM D5185(m)		59		
	Molybdenum	ppm	ASTM D5185(m)		6		
	Sodium	ppm	ASTM D5185(m)		4507		
	Potassium	ppm	ASTM D5185(m)		391		
	Coolant Color		Visual*	Orange/R	Pink		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No. : LH0289401

Received Lab Number : 02642426 **Tested** Diagnosed

Unique Number : 5799965 Test Package : COOL (Additional Tests: GlycolType)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Technicore Underground Inc.

102 Bales Dr. Newmarket, ON CA L3Y 8K3

Contact: Service Manager

T: F:

∄1600 1400

: 17 Jun 2024

: 21 Jun 2024

: 21 Jun 2024 - Kevin Marson