

#### Machine Id HYLAND HOLSTEINS DL280-5 Component Front Axle Fluid JOHN DEERE HY-GARD HYD/TRANS (35 LTR)

# RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### **WEAR**

All component wear rates are normal.

# CONTAMINATION

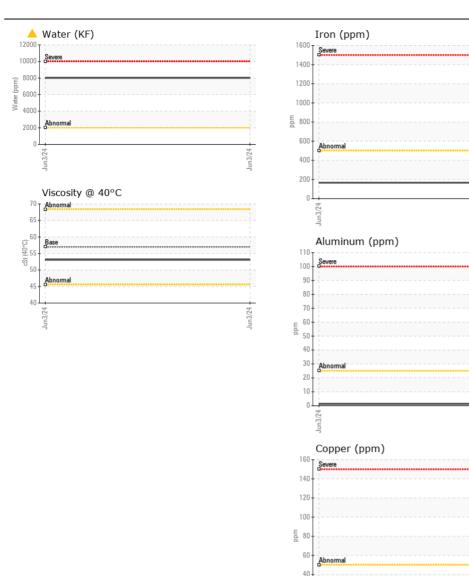
There is a moderate concentration of water present in the oil.

## **FLUID CONDITION**

The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0692629		
Sample Date		Client Info		03 Jun 2024		
Machine Age	hrs	Client Info		1400		
Oil Age	hrs	Client Info		1400		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>500	166		
Chromium	ppm	ASTM D5185(m)	>10	2		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	1		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>50	3		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	nnm	ASTM D5185(m)	>75	14		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	ppm %	ASTM D5103(III) ASTM D6304*	>0.2	2		
		ASTM D6304*	>2002	▲ 8023		
ppm Water Silt	ppm scalar	Visual*	NONE	NONE		
Debris		Visual*	NONE	NONE		
Sand/Dirt	scalar scalar	Visual*	NONE	NONE		
Appearance		Visual*	NORML			
Odor	scalar scalar	Visual*	NORML			
Emulsified Water				NORML		
	scalar	Visual*	>0.2	<b>▲</b> .3%		
Sodium	ppm	ASTM D5185(m)		9		
Boron	ppm	ASTM D5185(m)	6	20		
Barium	ppm	ASTM D5185(m)	0	<1		
Molybdenum	ppm	ASTM D5185(m)	0	15		
Manganese	ppm	ASTM D5185(m)		3		
Magnesium	ppm	ASTM D5185(m)	145	96		
Calcium	ppm	ASTM D5185(m)	3570	3375		
Phosphorus	ppm	ASTM D5185(m)	1290	1000		
Zinc	ppm	ASTM D5185(m)	1640	1214		
Sulfur	ppm	ASTM D5185(m)		2927		
Visc @ 40°C	cSt	ASTM D7279(m)	57.0	53.1		
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20

70 Abnorma

6

60

(10°C)

50

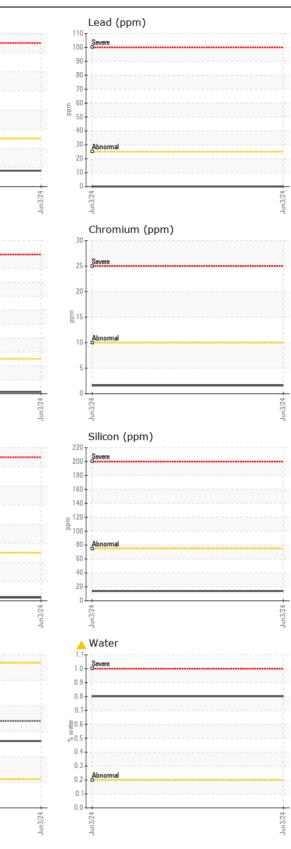
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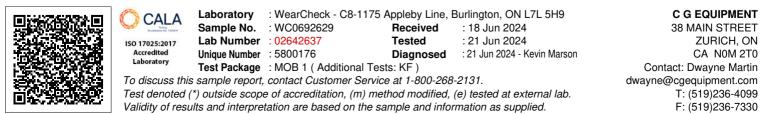
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10/2/11

cSt

Viscosity @ 40°C





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