



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR LH60M 146313-1217**  
Component  
**Swing Drive**  
Fluid  
**GEAR OIL SAE 75W90 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 75W90. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0286926</b>	LH0278928	LH0274553
Sample Date		Client Info		<b>17 Jun 2024</b>	21 Jan 2024	05 Sep 2023
Machine Age	hrs	Client Info		<b>3178</b>	2083	1114
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>350	<b>134</b>	173	142
Chromium	ppm	ASTM D5185(m)	>15	<b>1</b>	2	1
Nickel	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	1
Copper	ppm	ASTM D5185(m)	>300	<b>30</b>	38	47
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

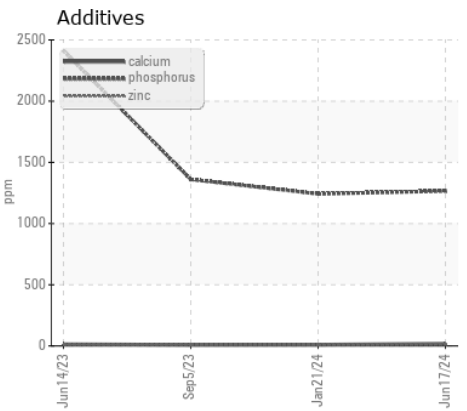
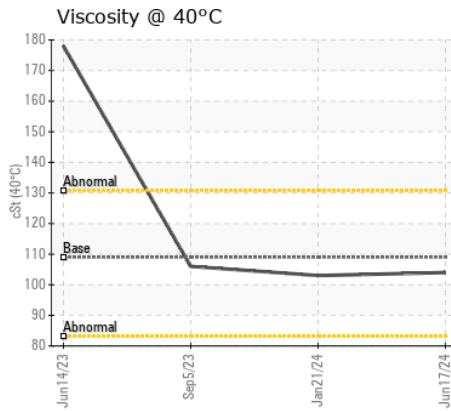
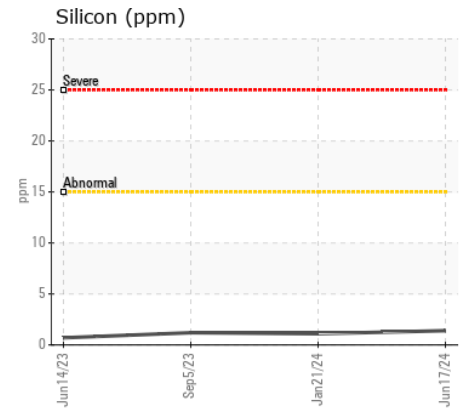
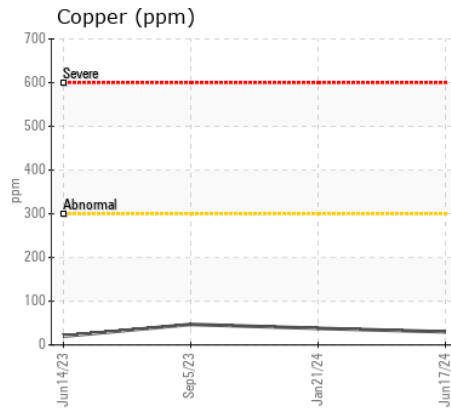
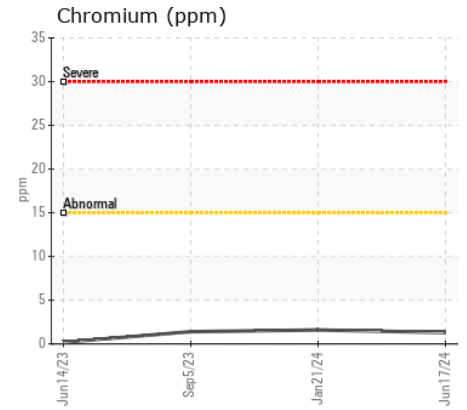
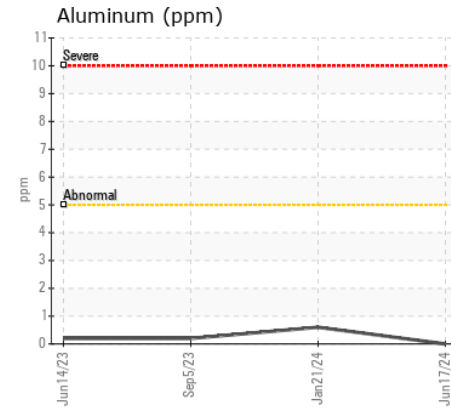
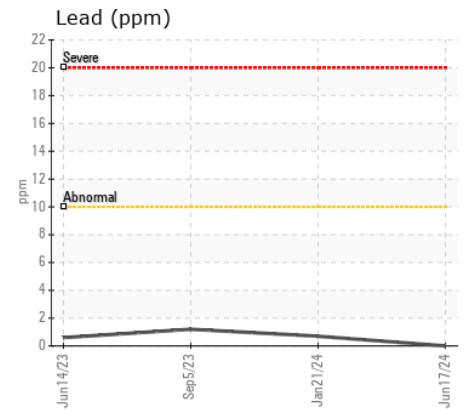
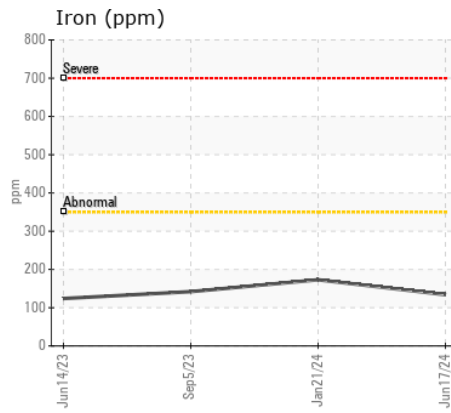
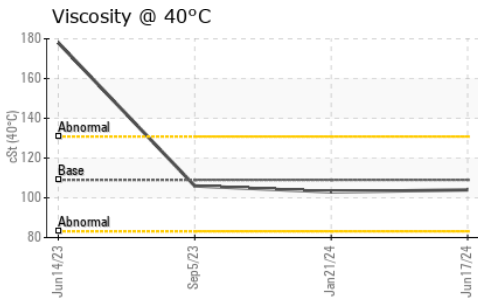
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>15	<b>1</b>	1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	1
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	1
Boron	ppm	ASTM D5185(m)	400	<b>306</b>	291	278
Barium	ppm	ASTM D5185(m)	200	<b>&lt;1</b>	<1	1
Molybdenum	ppm	ASTM D5185(m)	12	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	1
Magnesium	ppm	ASTM D5185(m)	12	<b>1</b>	1	1
Calcium	ppm	ASTM D5185(m)	150	<b>18</b>	11	10
Phosphorus	ppm	ASTM D5185(m)	1650	<b>1266</b>	1242	1361
Zinc	ppm	ASTM D5185(m)	125	<b>13</b>	10	10
Sulfur	ppm	ASTM D5185(m)	22500	<b>21270</b>	20684	21245
Visc @ 40°C	cSt	ASTM D7279(m)	109	<b>104</b>	103	106



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0286926  
**Lab Number** : 02642664  
**Unique Number** : 5800203  
**Test Package** : MOB 1

**Received** : 18 Jun 2024  
**Tested** : 18 Jun 2024  
**Diagnosed** : 18 Jun 2024 - Wes Davis

**WENTWORTH METAL RECYCLING**  
 495 WENTWORTH STREET NORTH  
 HAMILTON, ON  
 CA L8L 5X1  
 Contact: Jaason  
 jaason@wentworthrecycling.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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F: