## **CORROSION CONTAMINANTS COOLANT CONDITION**

**NORMAL NORMAL NORMAL** 

Machine Id

F55066 Component Coolant

HYBRID (HOAT) COOLANT ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		PC0084329	PC0082348	
	Sample Date		Client Info		17 Jun 2024	02 Nov 2023	
	Machine Age	hrs	Client Info		954	620	
	Oil Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Sample Status				NORMAL	NORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0	0	
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	2	3	
	Copper	ppm	ASTM D5185(m)	>10	<1	0	
	Lead	ppm	ASTM D5185(m)	>10	0	0	
	Tin	ppm	ASTM D5185(m)	>10	0	0	
	Silver	ppm	ASTM D5185(m)	>10	0	2	
	Zinc	ppm	ASTM D5185(m)	>10	<1	0	
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	<1	<1	
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1	1	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Coolant Appearance		Visual*	Clear	Clear	Clear	
COOLANT CONDITION	Boiling Point	°C	WC Method*		108		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.070	1.071	
	рН	Scale 0-14	ASTM D1287*		7.74	7.40	
	Nitrites	ppm	Alcan Test Kit*		880	600	
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.6	3.7	
	Percentage Glycol		ASTM D3321*		52.8	53.0	
	Freezing Point	°C	ASTM D3321*		-40	-43	
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		11	13	
	Phosphorus	ppm	ASTM D5185(m)		822	1638	
	Boron	ppm	ASTM D5185(m)		5	10	
	Molybdenum	ppm	ASTM D5185(m)		202	257	
	Sodium	ppm	ASTM D5185(m)		2069	3455	
	Potassium	ppm	ASTM D5185(m)		3564	8782	
	Coolant Color		Visual*		Green	Green	





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: PC0084329 Lab Number : 02642710 Unique Number : 5800249

Received **Tested Test Package**: COOL (Additional Tests: GlycolType)

: 18 Jun 2024 Diagnosed

: 20 Jun 2024 : 20 Jun 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 LES ENTREPRISES MICHAUDVILLE INC. 270 RUE BRUNET MONT ST-HILAIRE, QC

CA J3H 0M6 Contact: Martin Trudel mtrudel@michaudville.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

F: Validity of results and interpretation are based on the sample and information as supplied.

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