**WEAR** CONTAMINATION **FLUID CONDITION** 

Limit/Abn

Current

2

PC0084000

History1

History2

15 Dec 2022

172343

56000

56000

Changed

Changed

NORMAL

61

PC0074762 PC0066872

**NORMAL ABNORMAL ABNORMAL** 

Machine Id

3721002

Diesel Engine

SHELL ROTELLA T 10W30 (--- GAL)

	$\sim$	MME			$\sim$ L
RE		\/I I\/I <b> -</b>		$\Delta$	
	$\mathbf{c}$		. 1 1 1	$\sim$ 1 $^{\circ}$	

Please note that all wear metal and contaminant levels are being considered accumulative. We advise that you check for faulty combustion and a possible overheat condition. The oil change at the time of sampling has been noted.

Sample Date		Client Info		26 Feb 2024	26 May 2
Machine Age	mls	Client Info		287799	226908
Oil Age	mls	Client Info		61000	54000
Filter Age	mls	Client Info		61000	54000
Oil Changed		Client Info		Changed	Change
Filter Changed		Client Info		Changed	Change
Sample Status				ABNORMAL	NORM/
Iron	ppm	ASTM D5185(m)	>200	47	41

ASTM D5185(m) >6

ASTM D5185(m)

Method

Client Info

UOM

ppm

ppm

Test

Sample Number

Chromium

Vanadium

## WEAR

All component wear rates are normal.

Nickel	ppm	ASTM D5185(m)	>3	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	0	0	<1
Silver	ppm	ASTM D5185(m)	>2	<1	<1	0
Aluminum	ppm	ASTM D5185(m)	>50	13	15	28
Lead	ppm	ASTM D5185(m)	>10	0	<1	<1
Copper	ppm	ASTM D5185(m)	>50	9	11	32
Tin	ppm	ASTM D5185(m)	>6	<1	<1	2

## CONTAMINATION

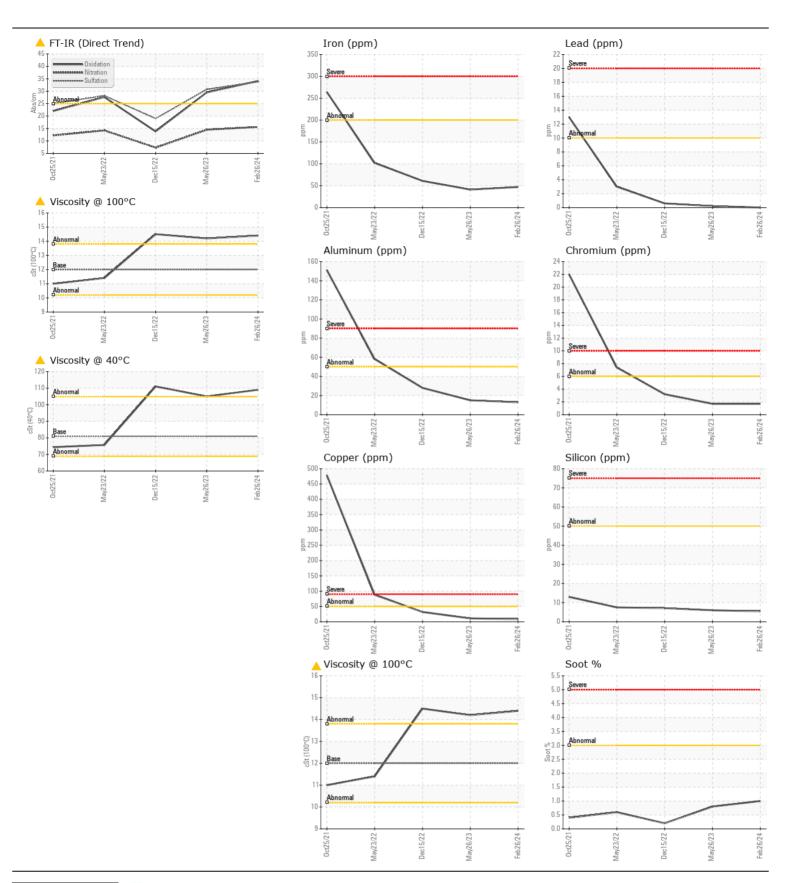
There is an abnormal level of sulfation indicated. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components.

Silicon	ppm	ASTM D5185(m)	>50	6	6	7
Potassium	ppm	ASTM D5185(m)	>20	23	23	52
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	ASTM D7844*	>3	1	0.8	0.2
Nitration	Abs/cm	ASTM D7624*	>20	15.6	14.5	7.3
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>△</b> 33.8	30.7	19.0
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

## **FLUID CONDITION**

A small degree of oil oxidation was indicated. Viscosity of sample indicates oil is within SAE 15W40 range, advise investigate. The oil is no longer serviceable.

Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>△</b> 33.8	30.7	19.0
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Sodium	ppm	ASTM D5185(m)		4	3	3
Boron	ppm	ASTM D5185(m)		16	20	4
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		50	61	64
Manganese	ppm	ASTM D5185(m)		<1	<1	1
Magnesium	ppm	ASTM D5185(m)		353	601	1045
Calcium	ppm	ASTM D5185(m)		2035	1753	1242
Phosphorus	ppm	ASTM D5185(m)		1040	1147	1148
Zinc	ppm	ASTM D5185(m)		1313	1315	1322
Sulfur	ppm	ASTM D5185(m)		2498	2355	2005
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>4</b> 34.1	29.5	13.8
Visc @ 40°C	cSt	ASTM D7279(m)	81	<u> </u>	105	111
Visc @ 100°C	cSt	ASTM D7279(m)	12.	<b>14.4</b>	14.2	14.5
Viscosity Index (VI)	Scale	ASTM D2270*	141	134	137	133





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : PC0084000 Lab Number : 02643079

Unique Number : 5800618

Received : 20 Jun 2024 **Tested** Diagnosed

: 20 Jun 2024 : 20 Jun 2024 - Kevin Marson

Test Package : MOB 1 ( Additional Tests: KV40, VI ) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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