



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>ABNORMAL</b>



Area  
**(353412)**  
Machine Id  
**LIEBHERR R926 052980-1827**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA 10W40 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0289395</b>	LH0281587	LH0274648
Sample Date		Client Info		<b>18 Jun 2024</b>	15 Dec 2023	20 Sep 2023
Machine Age	hrs	Client Info		<b>4979</b>	4507	4068
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>100	<b>15</b>	11	16
Chromium	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	>3	<b>0</b>	0	1
Aluminum	ppm	ASTM D5185(m)	>15	<b>1</b>	2	1
Lead	ppm	ASTM D5185(m)	>30	<b>&lt;1</b>	<1	1
Copper	ppm	ASTM D5185(m)	>125	<b>&lt;1</b>	2	2
Tin	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0

### CONTAMINATION

Tests indicate that there is no fuel present in the oil. There is no indication of any contamination in the oil.

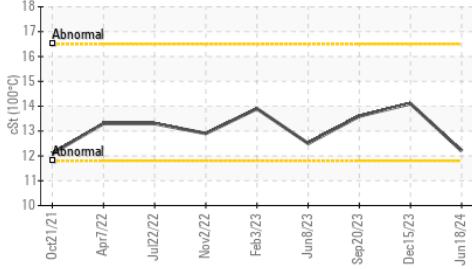
Silicon	ppm	ASTM D5185(m)	>60	<b>10</b>	20	5
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	24
Fuel	%	ASTM D7593*	>5	<b>0.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	0.0
Soot %	%	ASTM D7844*	>3	<b>0</b>	0	0
Nitration	Abs/cm	ASTM D7624*	>20	<b>10.3</b>	8.2	8.4
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>22.4</b>	20.6	20.4
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

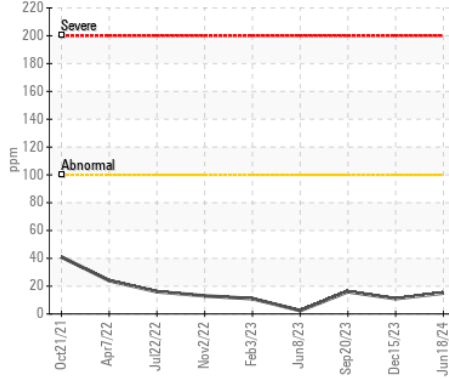
Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)	>20	<b>5</b>	2	2
Boron	ppm	ASTM D5185(m)		<b>35</b>	1	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m)		<b>63</b>	61	64
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>1207</b>	1023	1043
Calcium	ppm	ASTM D5185(m)		<b>933</b>	1136	1126
Phosphorus	ppm	ASTM D5185(m)		<b>1052</b>	1048	1057
Zinc	ppm	ASTM D5185(m)		<b>1314</b>	1254	1293
Sulfur	ppm	ASTM D5185(m)		<b>2760</b>	2660	2494
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>21.6</b>	17.6	17.1
Visc @ 100°C	cSt	ASTM D7279(m)		<b>▲ 12.2</b>	14.1	13.6

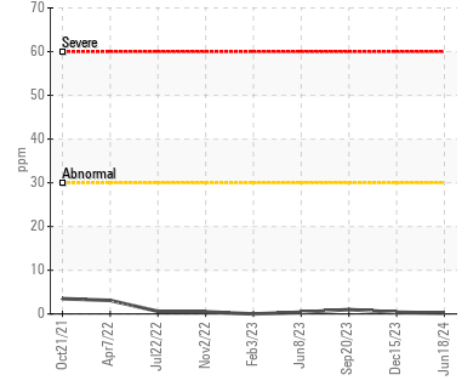
▲ Viscosity @ 100°C



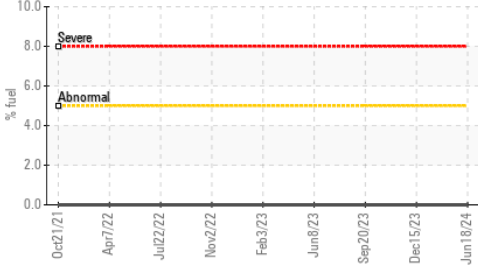
Iron (ppm)



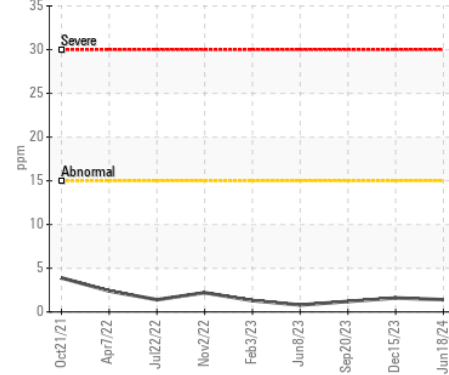
Lead (ppm)



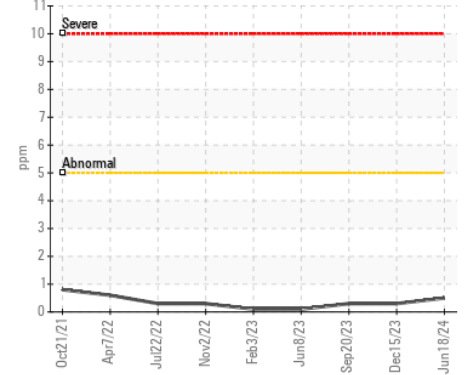
Fuel Dilution



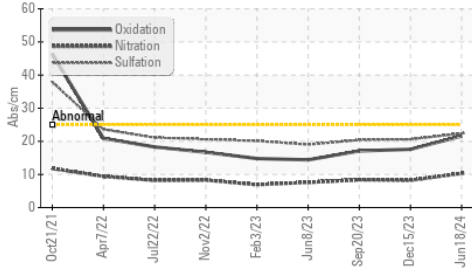
Aluminum (ppm)



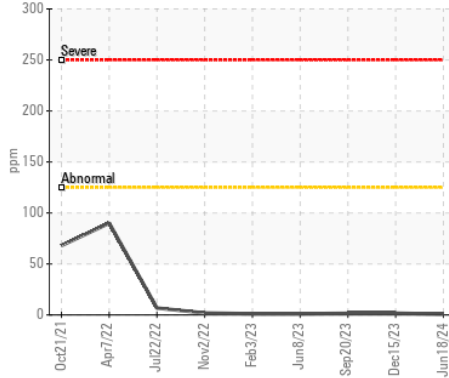
Chromium (ppm)



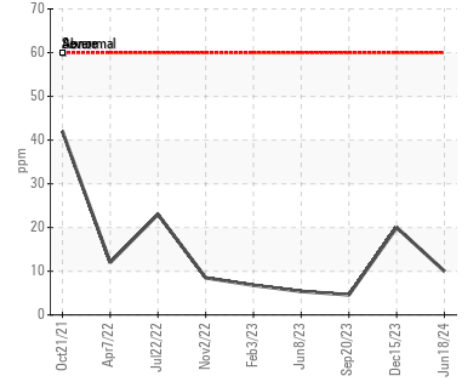
FT-IR (Direct Trend)



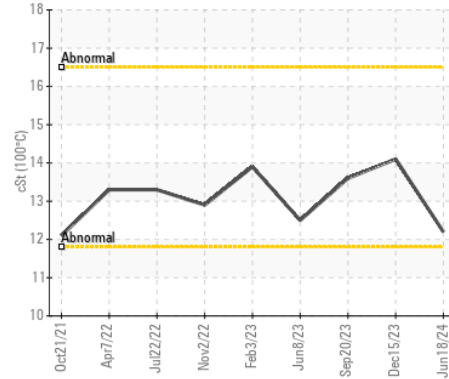
Copper (ppm)



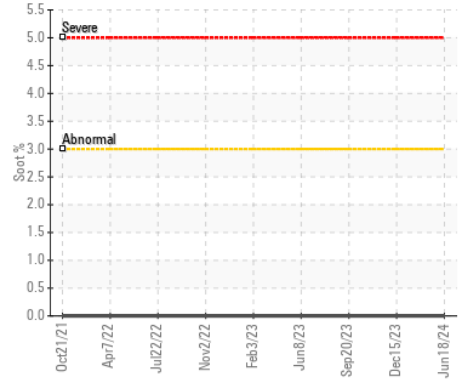
Silicon (ppm)



▲ Viscosity @ 100°C



Soot %



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0289395 **Received** : 20 Jun 2024  
**Lab Number** : 02643102 **Tested** : 21 Jun 2024  
**Unique Number** : 5800641 **Diagnosed** : 21 Jun 2024 - Kevin Marson  
**Test Package** : MOB 1 ( Additional Tests: FUELDILUTION, PercentFuel )

**SL EXCAVATION INC.**  
 4626 COUNTY ROAD 29  
 ALMONTE, ON  
 CA K0A 1A0  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

T:  
F: