

[155189] Machine Id 74053480

EXTENDED LIFE COOLANT (--- GAL)

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

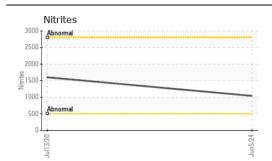
There is no indication of any contamination in the coolant.

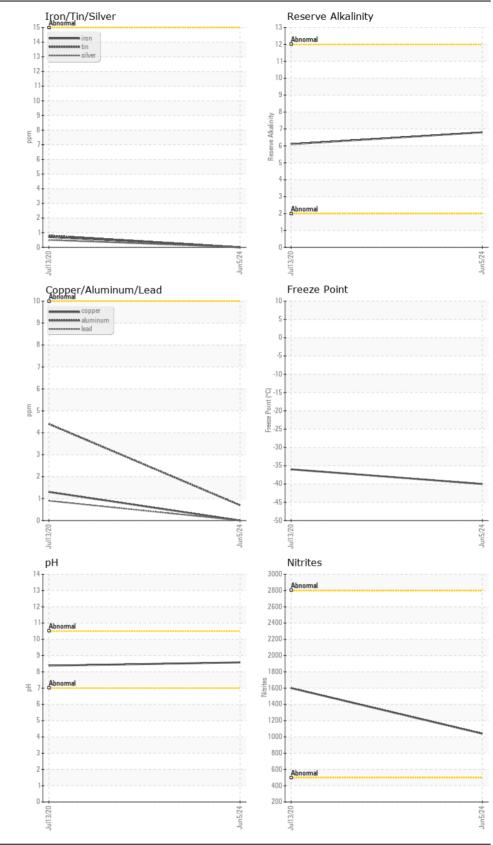
COOLANT CONDITION

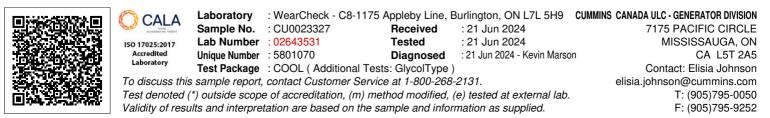
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CU0023327	CU0015867	
Sample Date		Client Info		05 Jun 2024	13 Jul 2020	
Machine Age	hrs	Client Info		141	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Sample Status				NORMAL	NORMAL	
Iron	ppm	ASTM D5185(m)	>15	0	<1	
Aluminum	ppm	ASTM D5185(m)	>10	<1	4	
Copper	ppm	ASTM D5185(m)	>10	0	1	
Lead	ppm	ASTM D5185(m)	>10	0	<1	
Tin	ppm	ASTM D5185(m)	>10	0	<1	
Silver	ppm	ASTM D5185(m)	>10	0	<1	
Zinc	ppm	ASTM D5185(m)	>10	<1	2	
Calcium	ppm	ASTM D5185(m)	>100	<1	0	
Magnesium	ppm	ASTM D5185(m)	>40	<1	2	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Coolant Appearance		Visual*	Clear	Clear	Clear	
Boiling Point	°C	WC Method*		108		
Specific Gravity		ASTM D1298*		1.070	1.067	
рН	Scale 0-14	ASTM D1287*	9.0	8.58	8.38	
Nitrites	ppm	Alcan Test Kit*		1040	1600	
Reserve Alkalinity	Scale 0-20	ASTM D1121*		6.8	6.1	
Percentage Glycol	%	ASTM D3321*	50	52.0	50.0	
Freezing Point	°C	ASTM D3321*	-40	-40	-36	
Carboxylate						
Silicon	ppm	ASTM D5185(m)		43	55	
Phosphorus	ppm	ASTM D5185(m)		894	950	
Boron	ppm	ASTM D5185(m)		248	307	
Molybdenum	ppm	ASTM D5185(m)		418	485	
Sodium	ppm	ASTM D5185(m)		1118	1203	
Potassium	ppm	ASTM D5185(m)		4587	3667	
Coolant Color		Visual*	Orange/R	Blue	Blue	

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