

LEGISLATIVE ASSEMBLY [154429] Machine Id 37210693 Component Coolant

HYBRID (HOAT) COOLANT (--- GAL)

RECOMMENDATION

Recommend that you ensure the same technology coolant is being used for make-up. Resample at the next service interval to monitor.

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All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

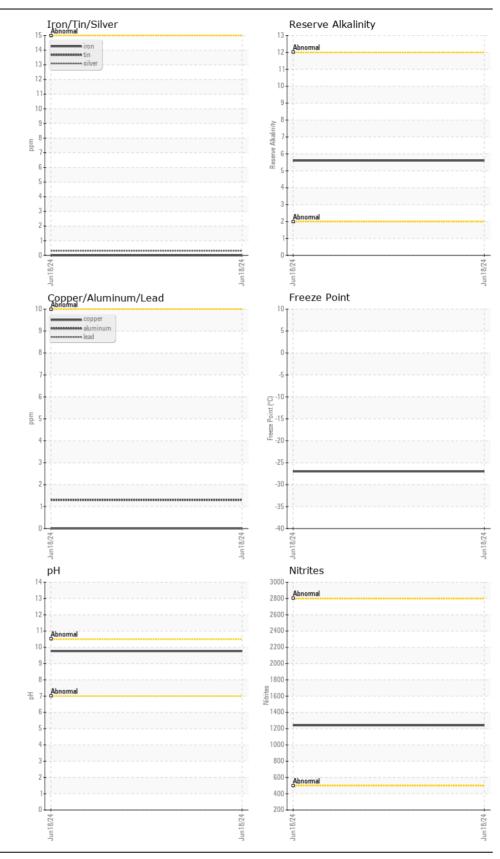
There is no indication of any contamination in the coolant.

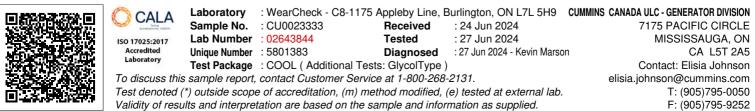
COOLANT CONDITION

The nitrite level is acceptable. The specific gravity is lower than typical indicating the addition of a different type of coolant. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CU0023333		
Sample Date		Client Info		18 Jun 2024		
Machine Age	hrs	Client Info		277		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum		ASTM D5185(m)	>10	1		
	ppm	ASTM D5185(m)	>10	0		
Copper	ppm		>10	-		
Lead	ppm	ASTM D5185(m)		0		
Tin Silver	ppm	ASTM D5185(m)	>10	0		
	ppm		>10	<1		
Zinc	ppm	ASTM D5185(m)	>10	0		
Calcium	ppm	ASTM D5185(m)	>100	<1		
Magnesium	ppm	ASTM D5185(m)	>40	<1		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
Boiling Point	°C	WC Method*		106		
Specific Gravity	0	ASTM D1298*		1.057		
pH	Scale 0-14	ASTM D1298		9.76		
Nitrites		Alcan Test Kit*		1240		
	ppm Scale 0-20	AICan Test Kit		5.6		
Reserve Alkalinity Percentage Glycol	%	ASTM D1121 ASTM D3321*		42.2		
Freezing Point	°C	ASTM D3321*		-27		
Carboxylate	0	AGTIVI DOGZT		-21		
Silicon	ppm	ASTM D5185(m)		59		
Phosphorus	ppm	ASTM D5185(m)		676		
Boron	ppm	ASTM D5185(m)		226		
Molybdenum	ppm	ASTM D5185(m)		379		
Sodium		ASTM D5185(m)		922		
Potassium	ppm	ASTM D5185(m)		922 3496		
	ppm					
Coolant Color		Visual*		Blue		







Contact/Location: Elisia Johnson - CUMMISGEN Page 2 of 2