WEAR CONTAMINATION FLUID CONDITION

ABNORMAL ABNORMAL NORMAL

Machine Id

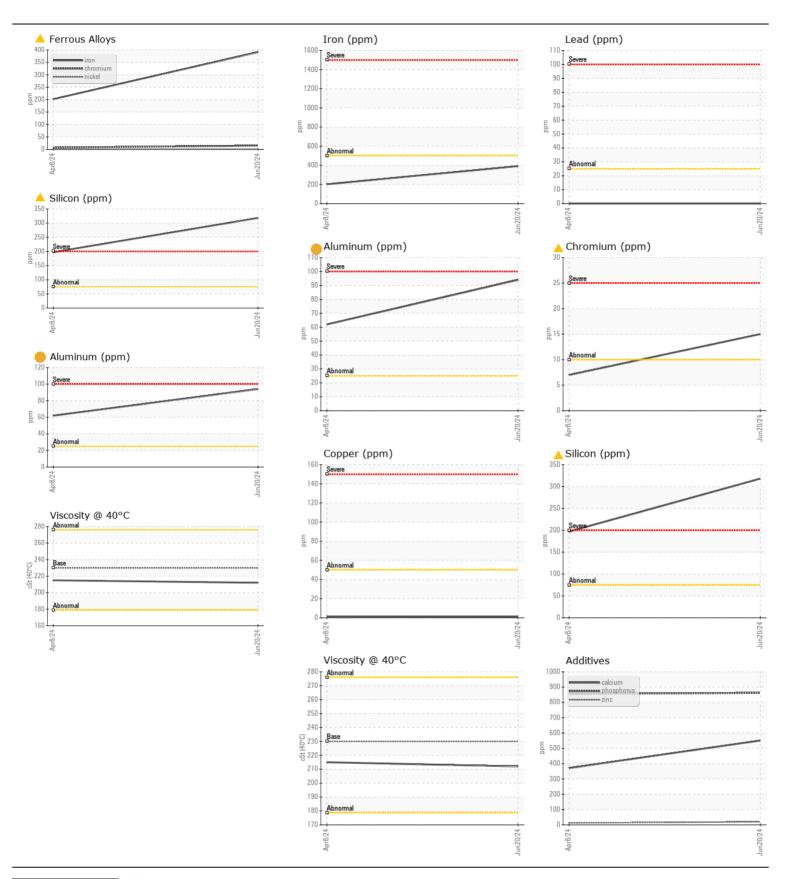
EX0354

Component

Rear Right Final Drive

PETRO CANADA TRAXON E SYNTHETIC 80W-140 (5 LTR)

PETRO GANADA TRAXON E 31							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0113439	GFL0113408	
	Sample Date		Client Info		20 Jun 2024	08 Apr 2024	
	Machine Age	hrs	Client Info		25281	24807	
	Oil Age	hrs	Client Info		474	1000	
	Filter Age	hrs	Client Info		474	1000	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	NORMAL	
WEAD							
WEAR	Iron	ppm	ASTM D5185(m)		391	202	
Chromium ppm levels are abnormal. Aluminum ppm levels are noted. A sharp increase in the chromium level is noted.	Chromium	ppm	ASTM D5185(m)		<u> </u>	7	
	Nickel	ppm	ASTM D5185(m)	>10	<1	<1	
	Titanium	ppm	ASTM D5185(m)		5	3	
	Silver	ppm	ASTM D5185(m)		<1	0	
	Aluminum	ppm	ASTM D5185(m)	>25	94	62	
	Lead	ppm	ASTM D5185(m)	>25	0	0	
	Copper	ppm	ASTM D5185(m)	>50	1	<1	
	Tin	ppm	ASTM D5185(m)	>10	0	0	
	Vanadium	ppm	ASTM D5185(m)		<1	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	VLITE	NONE	
CONTAMINATION	Silicon	nnm	ASTM D5185(m)	>75	△ 318	197	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>75 >20	▲ 318 32	197 20	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-	Potassium	ppm	ASTM D5185(m)	>20	32	20	
	Potassium Water	ppm	ASTM D5185(m) WC Method	>20 >0.2	32 NEG	20 NEG	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt	ppm	ASTM D5185(m) WC Method Visual*	>20 >0.2 NONE	32 NEG NONE	20 NEG VLITE	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt Debris	ppm scalar scalar	ASTM D5185(m) WC Method Visual* Visual*	>20 >0.2 NONE NONE	32 NEG NONE NONE	20 NEG VLITE NONE	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE	32 NEG NONE NONE	20 NEG VLITE NONE NONE	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE	32 NEG NONE NONE NONE	20 NEG VLITE NONE NONE NORML	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE NORML	32 NEG NONE NONE NORE NORML	20 NEG VLITE NONE NONE NORML	
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.	Potassium Water Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE	32 NEG NONE NONE NONE	20 NEG VLITE NONE NONE NORML	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused	Potassium Water Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual*	>20 >0.2 NONE NONE NONE NORML	32 NEG NONE NONE NORE NORML	20 NEG VLITE NONE NONE NORML	
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NONE NORML	32 NEG NONE NONE NONE NORML NORML	20 NEG VLITE NONE NONE NORML NORML NEG	
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	scalar scalar scalar scalar scalar scalar	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG	20 NEG VLITE NONE NONE NORML NORML NEG	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	scalar scalar scalar scalar scalar scalar ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG 23	20 NEG VLITE NONE NONE NORML NORML NEG 14 104	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG 23 156 <1	20 NEG VLITE NONE NONE NORML NORML NEG 14 104 <1	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG 23 156 <1	20 NEG VLITE NONE NORML NORML NEG 14 104 <1 0	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG 23 156 <1 1	20 NEG VLITE NONE NORML NORML NEG 14 104 <1 0 2	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2	32 NEG NONE NONE NORML NORML NEG 23 156 <1 1 4	20 NEG VLITE NONE NORML NORML NEG 14 104 <1 0 2 20	
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar scalar scalar sppm ppm ppm ppm ppm ppm ppm ppm ppm pp	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 202 <1 1209	32 NEG NONE NONE NORML NORML NEG 23 156 <1 1 4 29 551	20 NEG VLITE NONE NORML NORML NEG 14 104 <1 0 2 20 371	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm pp	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 202 <1 1209 1	32 NEG NONE NONE NORML NORML NEG 23 156 <1 1 4 29 551 862	20 NEG VLITE NONE NONE NORML NORML NEG 14 104 <1 0 2 20 371 856	
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina- silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. FLUID CONDITION The oil is no longer serviceable as a result of the abnormal and/or	Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar scalar scalar sppm ppm ppm ppm ppm ppm ppm ppm ppm pp	ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m)	>20 >0.2 NONE NONE NORML NORML >0.2 202 <1 1209 1	32 NEG NONE NONE NORML NORML NEG 23 156 <1 1 4 29 551 862 20	20 NEG VLITE NONE NONE NORML NORML NEG 14 104 <1 0 2 20 371 856 12	





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Report Id: GFL720 [WCAMIS] 02644066 (Generated: 06/25/2024 15:53:22) Rev: 1

Laboratory Sample No.

: GFL0113439 Lab Number : 02644066 Unique Number : 5801605 Test Package : MOB 1

Received **Tested** Diagnosed

: 25 Jun 2024 : 25 Jun 2024

: 25 Jun 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 720 - Lafleche - Landfill 17125 Lafleche Road, Moose Creek, ON CA K0C 1W0 Contact: Charles Bergeron cbergeron@gflenv.com T: (613)538-4853

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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