



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ABNORMAL



Machine Id
LIEBHERR R954C 023859
Component
Diesel Engine
Fluid
PETRO CANADA 10W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0289336	LH0278968	LH0251354
Sample Date		Client Info		25 Jun 2024	07 Nov 2023	14 Mar 2023
Machine Age	hrs	Client Info		22122	21581	21061
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>100	11	20	13
Chromium	ppm	ASTM D5185(m)	>5	1	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		2	16	<1
Silver	ppm	ASTM D5185(m)	>3	0	<1	0
Aluminum	ppm	ASTM D5185(m)	>15	2	4	2
Lead	ppm	ASTM D5185(m)	>30	0	1	2
Copper	ppm	ASTM D5185(m)	>125	8	12	6
Tin	ppm	ASTM D5185(m)	>5	<1	1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0

CONTAMINATION

Tests indicate that there is no fuel present in the oil. There is no indication of any contamination in the oil.

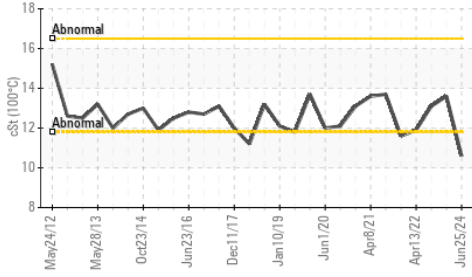
Silicon	ppm	ASTM D5185(m)	>60	4	7	6
Potassium	ppm	ASTM D5185(m)	>20	2	2	0
Fuel	%	ASTM D7593*	>5	0.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	ASTM D7844*	>3	0.5	1	0.5
Nitration	Abs/cm	ASTM D7624*	>20	6.7	10.4	8.9
Sulfation	Abs/.1mm	ASTM D7415*	>30	20.4	24.3	23.3
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

FLUID CONDITION

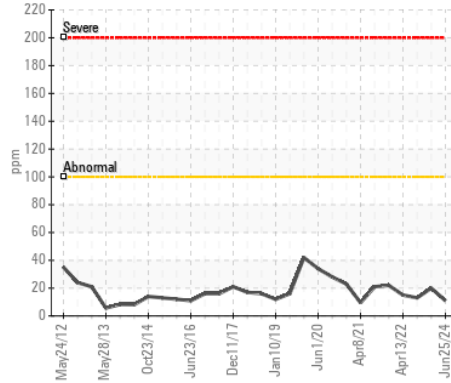
Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)	>20	2	3	2
Boron	ppm	ASTM D5185(m)		3	12	1
Barium	ppm	ASTM D5185(m)		<1	<1	0
Molybdenum	ppm	ASTM D5185(m)		38	51	62
Manganese	ppm	ASTM D5185(m)		<1	0	<1
Magnesium	ppm	ASTM D5185(m)		613	866	1003
Calcium	ppm	ASTM D5185(m)		780	1321	1169
Phosphorus	ppm	ASTM D5185(m)		773	984	1109
Zinc	ppm	ASTM D5185(m)		970	1244	1219
Sulfur	ppm	ASTM D5185(m)		1964	2588	2670
Oxidation	Abs/.1mm	ASTM D7414*	>25	13.9	18.7	16.4
Visc @ 100°C	cSt	ASTM D7279(m)		▲ 10.6	13.6	13.1

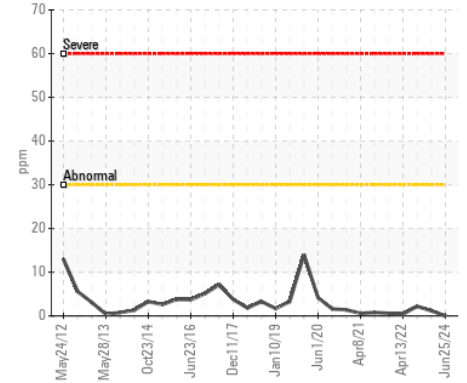
▲ Viscosity @ 100°C



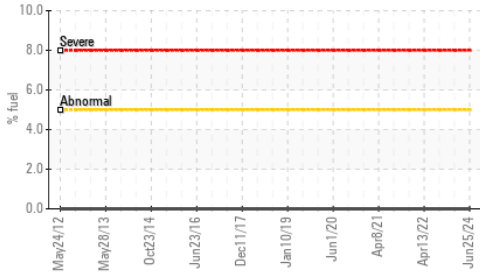
Iron (ppm)



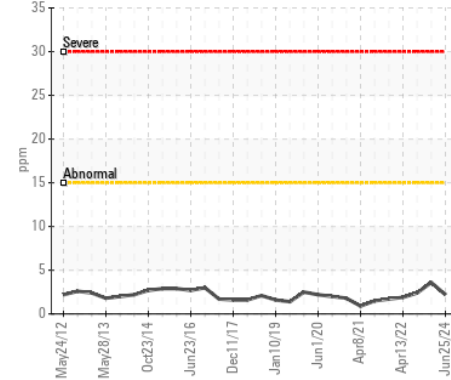
Lead (ppm)



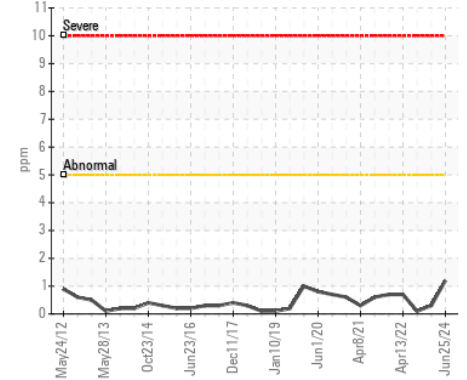
Fuel Dilution



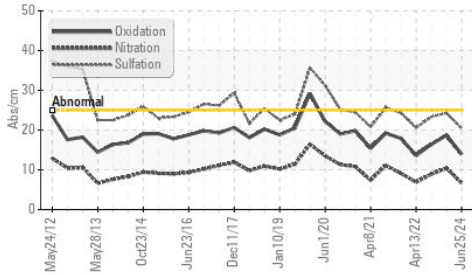
Aluminum (ppm)



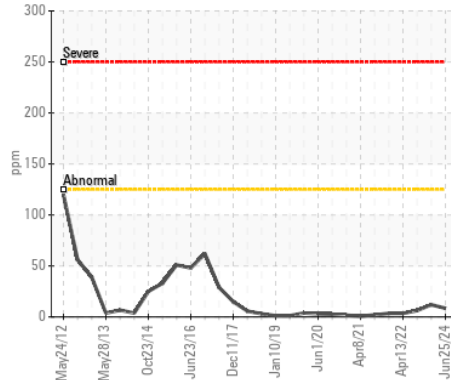
Chromium (ppm)



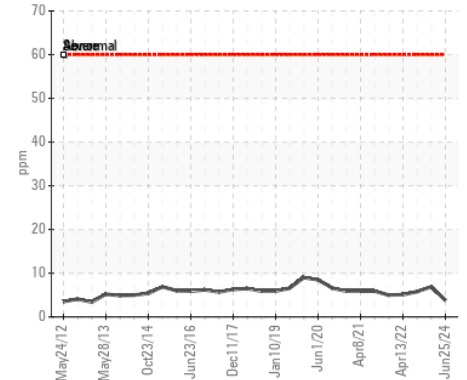
FT-IR (Direct Trend)



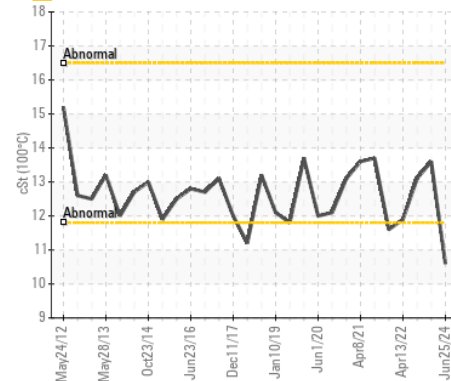
Copper (ppm)



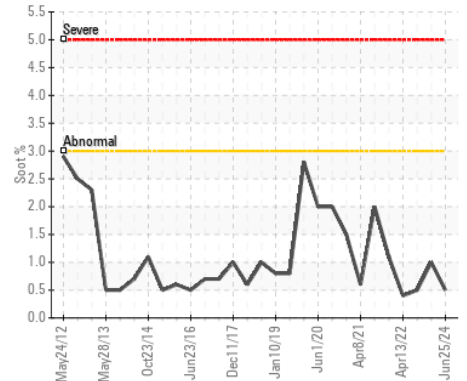
Silicon (ppm)



▲ Viscosity @ 100°C



Soot %



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0289336 **Received** : 26 Jun 2024
Lab Number : 02644095 **Tested** : 27 Jun 2024
Unique Number : 5801634 **Diagnosed** : 27 Jun 2024 - Kevin Marson
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel)

Gerdau Ameristeel
 55A Fenmar Drive
 Toronto, ON
 CA M9L 1M3
 Contact: Liebherr Maintenance

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
 F: