



# LIEBHERR

## OIL ANALYSIS REPORT



Area  
**(351146)**  
Machine Id  
**LIEBHERR A918 131283-1508**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA 10W30 (150 LTR)**

|                 |               |
|-----------------|---------------|
| WEAR            | <b>NORMAL</b> |
| CONTAMINATION   | <b>NORMAL</b> |
| FLUID CONDITION | <b>NORMAL</b> |

### RECOMMENDATION

Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>LH0286693</b>   | LH0277526   | LH0274420   |
| Sample Date    |     | Client Info |           | <b>23 Jun 2024</b> | 24 Nov 2023 | 18 Aug 2023 |
| Machine Age    | hrs | Client Info |           | <b>3983</b>        | 3974        | 2990        |
| Oil Age        | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Filter Age     | hrs | Client Info |           | <b>0</b>           | 0           | 0           |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Not Changd  | Not Changd  |
| Filter Changed |     | Client Info |           | <b>N/A</b>         | N/A         | N/A         |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | NORMAL      |

### WEAR

All component wear rates are normal.

|              |        |               |      |              |      |      |
|--------------|--------|---------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185(m) | >60  | <b>7</b>     | 8    | 6    |
| Chromium     | ppm    | ASTM D5185(m) | >40  | <b>&lt;1</b> | <1   | <1   |
| Nickel       | ppm    | ASTM D5185(m) | >10  | <b>&lt;1</b> | <1   | 0    |
| Titanium     | ppm    | ASTM D5185(m) |      | <b>31</b>    | 25   | 31   |
| Silver       | ppm    | ASTM D5185(m) |      | <b>0</b>     | <1   | 0    |
| Aluminum     | ppm    | ASTM D5185(m) | >5   | <b>2</b>     | 2    | 2    |
| Lead         | ppm    | ASTM D5185(m) | >5   | <b>&lt;1</b> | 2    | <1   |
| Copper       | ppm    | ASTM D5185(m) | >15  | <b>4</b>     | 8    | 4    |
| Tin          | ppm    | ASTM D5185(m) | >5   | <b>0</b>     | 0    | 0    |
| Vanadium     | ppm    | ASTM D5185(m) |      | <b>&lt;1</b> | 0    | <1   |
| White Metal  | scalar | Visual*       | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | Visual*       | NONE | <b>NONE</b>  | NONE | NONE |

### CONTAMINATION

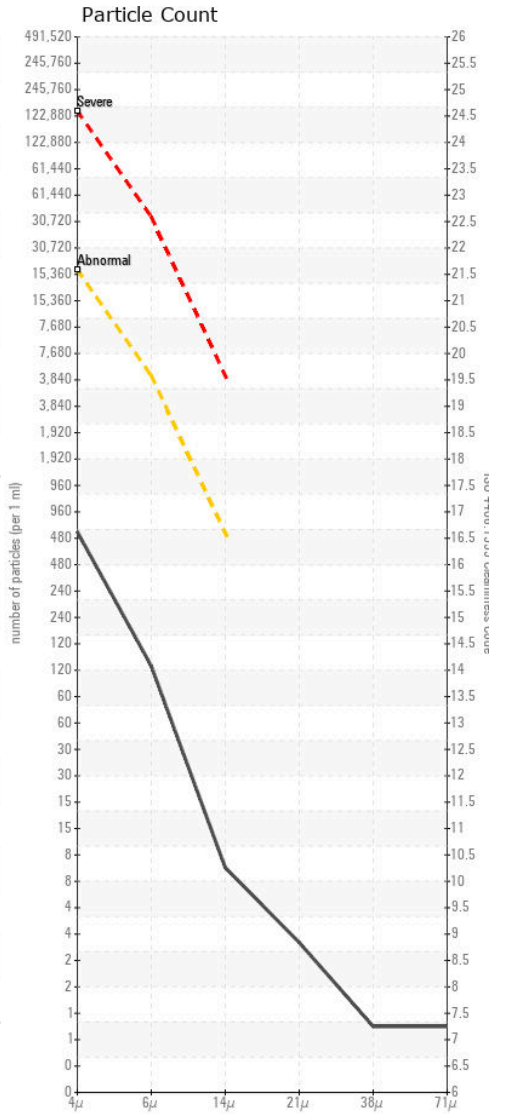
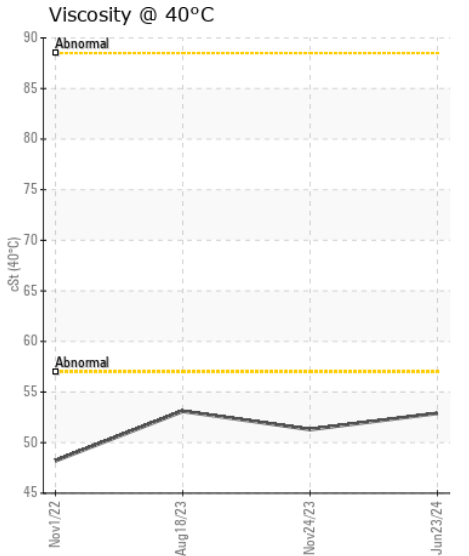
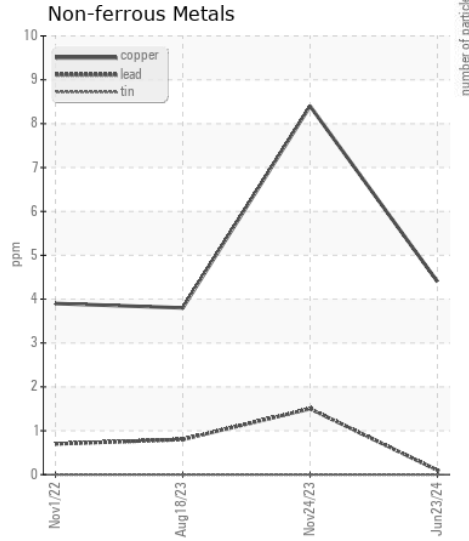
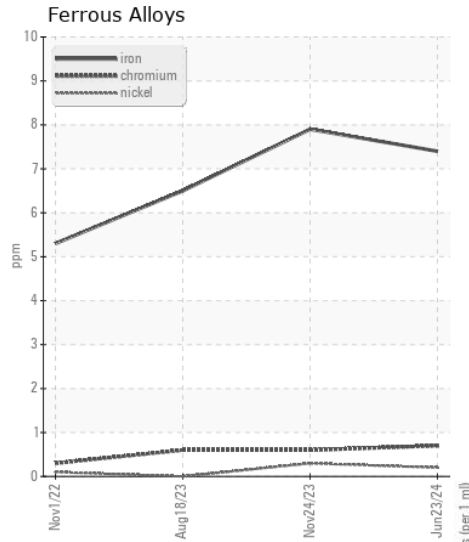
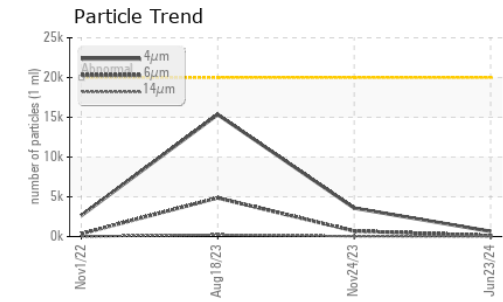
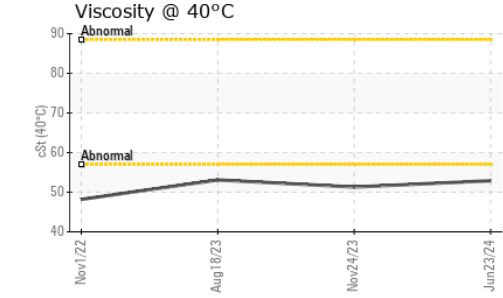
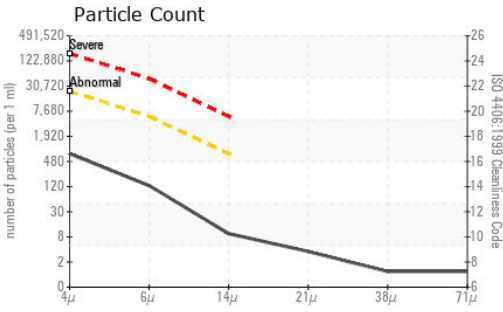
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

|                  |        |               |           |                 |          |          |
|------------------|--------|---------------|-----------|-----------------|----------|----------|
| Silicon          | ppm    | ASTM D5185(m) | >15       | <b>4</b>        | 4        | 5        |
| Potassium        | ppm    | ASTM D5185(m) | >20       | <b>2</b>        | 1        | 2        |
| Water            |        | WC Method     | >0.1      | <b>NEG</b>      | NEG      | NEG      |
| Particles >4µm   |        | ASTM D7647    | >20000    | <b>648</b>      | 3580     | 15349    |
| Particles >6µm   |        | ASTM D7647    | >5000     | <b>112</b>      | 695      | 4866     |
| Particles >14µm  |        | ASTM D7647    | >640      | <b>8</b>        | 34       | 231      |
| Particles >21µm  |        | ASTM D7647    | >160      | <b>3</b>        | 6        | 49       |
| Particles >38µm  |        | ASTM D7647    | >40       | <b>1</b>        | 2        | 4        |
| Particles >71µm  |        | ASTM D7647    | >10       | <b>1</b>        | 1        | 1        |
| Oil Cleanliness  |        | ISO 4406 (c)  | >21/19/16 | <b>17/14/10</b> | 19/17/12 | 21/19/15 |
| Silt             | scalar | Visual*       | NONE      | <b>NONE</b>     | NONE     | NONE     |
| Debris           | scalar | Visual*       | NONE      | <b>NONE</b>     | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual*       | NONE      | <b>NONE</b>     | NONE     | NONE     |
| Appearance       | scalar | Visual*       | NORML     | <b>NORML</b>    | NORML    | NORML    |
| Odor             | scalar | Visual*       | NORML     | <b>NORML</b>    | NORML    | NORML    |
| Emulsified Water | scalar | Visual*       | >0.1      | <b>NEG</b>      | NEG      | NEG      |

### FLUID CONDITION

Viscosity of sample indicates oil is within SAE 20 range, advise investigate. The condition of the oil is acceptable for the time in service.

|             |     |               |  |              |      |      |
|-------------|-----|---------------|--|--------------|------|------|
| Sodium      | ppm | ASTM D5185(m) |  | <b>4</b>     | 4    | 4    |
| Boron       | ppm | ASTM D5185(m) |  | <b>52</b>    | 44   | 53   |
| Barium      | ppm | ASTM D5185(m) |  | <b>&lt;1</b> | <1   | 0    |
| Molybdenum  | ppm | ASTM D5185(m) |  | <b>19</b>    | 17   | 21   |
| Manganese   | ppm | ASTM D5185(m) |  | <b>&lt;1</b> | 0    | <1   |
| Magnesium   | ppm | ASTM D5185(m) |  | <b>420</b>   | 363  | 440  |
| Calcium     | ppm | ASTM D5185(m) |  | <b>1415</b>  | 1332 | 1412 |
| Phosphorus  | ppm | ASTM D5185(m) |  | <b>826</b>   | 810  | 917  |
| Zinc        | ppm | ASTM D5185(m) |  | <b>969</b>   | 914  | 983  |
| Sulfur      | ppm | ASTM D5185(m) |  | <b>3280</b>  | 3284 | 3421 |
| Visc @ 40°C | cSt | ASTM D7279(m) |  | <b>52.9</b>  | 51.3 | 53.1 |



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0286693  
**Lab Number** : 02644183  
**Unique Number** : 5801722  
**Test Package** : MOB 1 ( Additional Tests: PrtCount )

**THOMAS CAVANAGH CONSTRUCTION LTD**  
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 CA K0A 1B0  
 Contact: Keith

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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