## **CORROSION CONTAMINANTS COOLANT CONDITION**

**ABNORMAL NORMAL NORMAL** 

[6100298955]

## OLYMPIAN ANAT00209 Component Coolant

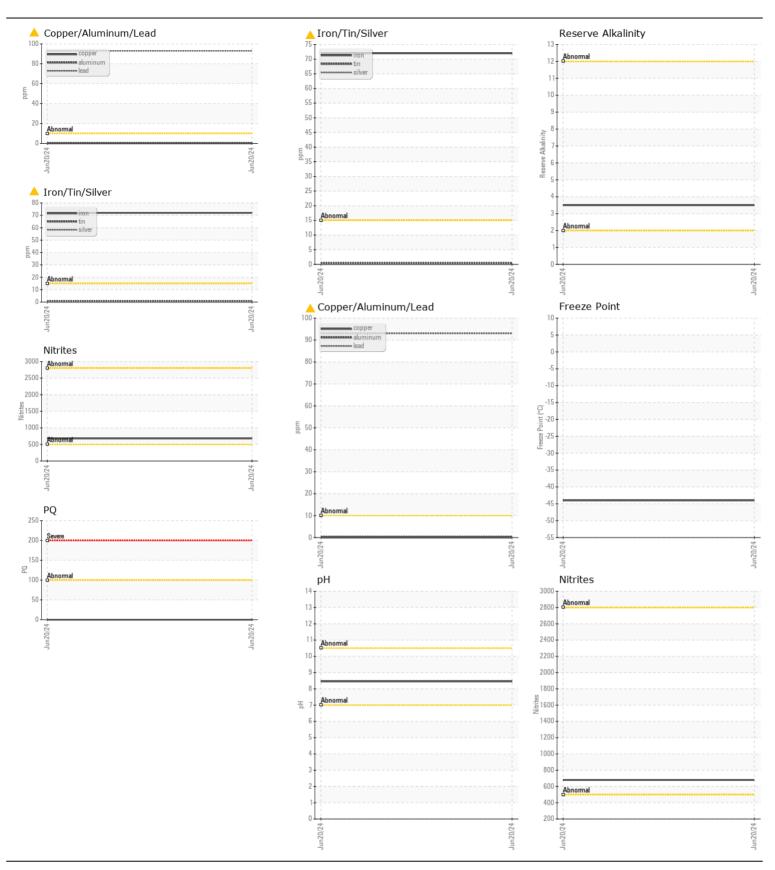
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's specifications. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WA0021686		
	Sample Date		Client Info		20 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	<u>^</u> 72		
Iron and lead ppm levels are abnormal. The iron level is high indicating rust in the system which clogs the cooling system. The high metal levels indicate corrosion in the system.	Aluminum	ppm	ASTM D5185(m)	>10	<1		
	Copper	ppm	ASTM D5185(m)	>10	0		
	Lead	ppm	ASTM D5185(m)	>10	<u> </u>		
	Tin	ppm	ASTM D5185(m)	>10	<1		
	Silver	ppm	ASTM D5185(m)	>10	0		
	Zinc	ppm	ASTM D5185(m)	>10	4		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	5		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Cloudy		
COOLANT CONDITION	Boiling Point	°C	WC Method*		108		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.074		
	рН	Scale 0-14	ASTM D1287*	9.5	8.46		
	Nitrites	ppm	Alcan Test Kit*	500	680		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.5		
	Percentage Glycol	%	ASTM D3321*	50	55.1		
	Freezing Point	°C	ASTM D3321*	-40	-44		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)	150	55		
	Phosphorus	ppm	ASTM D5185(m)	0	23		
	Boron	ppm	ASTM D5185(m)	300	354		
	Molybdenum	ppm	ASTM D5185(m)		22		
	Sodium	ppm	ASTM D5185(m)		2606		
	Potassium	ppm	ASTM D5185(m)		84		

Coolant Color

Orange

Pink

Visual\*





ISO 17025:2017
Accredited
Laboratory

**Laboratory**: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Sample No.**: WA0021686 **Received**: 26 Jun 2024

 Lab Number
 : 02644247
 Tested
 : 27 Jun 2024

 Unique Number
 : 5801786
 Diagnosed
 : 27 Jun 2024 - Kevin Marson

**Test Package**: COOL (Additional Tests: GlycolType, PQ)

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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