

[6100298926]

U244880M Component Coolant

HYBRID (HOAT) COOLANT (--- GAL)

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

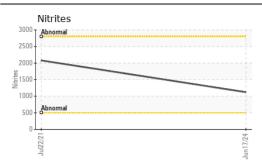
There is no indication of any contamination in the coolant.

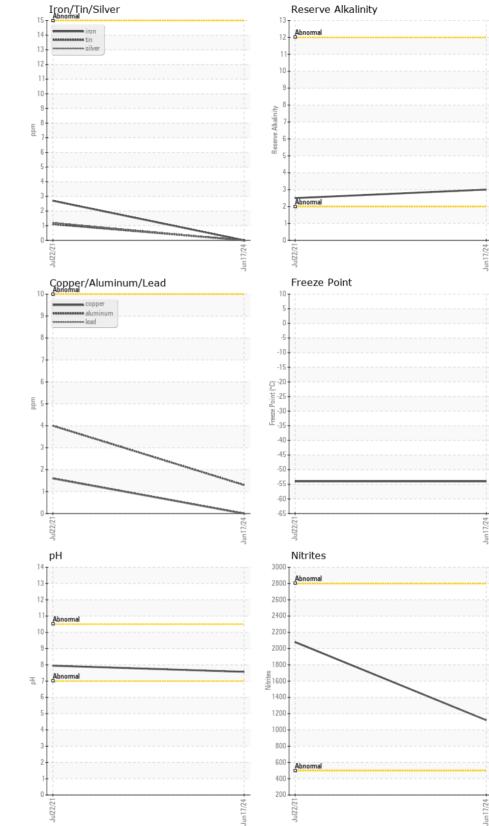
COOLANT CONDITION

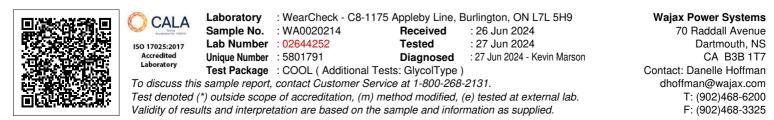
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--------------------|------------|-----------------|-----------|-------------|-------------|----------|
| Sample Number | | Client Info | | WA0020214 | WA0015310 | |
| Sample Date | | Client Info | | 17 Jun 2024 | 22 Jul 2021 | |
| Machine Age | hrs | Client Info | | 0 | 0 | |
| Oil Age | hrs | Client Info | | 0 | 0 | |
| Oil Changed | | Client Info | | N/A | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| Iron | ppm | ASTM D5185(m) | >15 | 0 | 3 | |
| Aluminum | ppm | ASTM D5185(m) | >10 | 1 | 4 | |
| Copper | ppm | ASTM D5185(m) | >10 | 0 | 2 | |
| Lead | ppm | ASTM D5185(m) | >10 | 0 | 2 | |
| Tin | ppm | ASTM D5185(m) | >10 | 0 | 1 | |
| Silver | ppm | ASTM D5185(m) | >10 | 0 | 1 | |
| Zinc | ppm | ASTM D5185(m) | >10 | <1 | 2 | |
| | | | | | | |
| Calcium | ppm | ASTM D5185(m) | >100 | 3 | 6 | |
| Magnesium | ppm | ASTM D5185(m) | >40 | 1 | 2 | |
| Appearance | scalar | Visual* | NORML | NORML | NORML | |
| Odor | scalar | Visual* | NORML | NORML | NORML | |
| Coolant Appearance | | Visual* | Clear | Clear | Clear | |
| Boiling Point | °C | WC Method* | | 114 | | |
| Specific Gravity | | ASTM D1298* | | 1.089 | 1.082 | |
| рН | Scale 0-14 | ASTM D1287* | | 7.57 | 7.95 | |
| Nitrites | ppm | Alcan Test Kit* | | 1120 | 2080 | |
| Reserve Alkalinity | Scale 0-20 | ASTM D1121* | | 3.0 | 2.5 | |
| Percentage Glycol | % | ASTM D3321* | | 69.2 | 62.0 | |
| Freezing Point | °C | ASTM D3321* | | -54 | -54 | |
| Carboxylate | | | | | | |
| Silicon | ppm | ASTM D5185(m) | | 44 | 25 | |
| Phosphorus | ppm | ASTM D5185(m) | | 9 | 9 | |
| Boron | ppm | ASTM D5185(m) | | 342 | 366 | |
| Molybdenum | ppm | ASTM D5185(m) | | <1 | 2 | |
| Sodium | ppm | ASTM D5185(m) | | 2774 | 1600 | |
| Potassium | ppm | ASTM D5185(m) | | 31 | 11 | |
| Coolant Color | | Visual* | | Orange | Pink | |

Contact/Location: Danelle Hoffman - DDCDAR Page 1 of 2







Contact/Location: Danelle Hoffman - DDCDAR Page 2 of 2