

CORROSION AB CONTAMINANTS N COOLANT CONDITION AB

ABNORMAL NORMAL

ABNORMAL

[6100298921] Machine Id PERKINS U218161L Component Coolant Fluid DETROIT DIESEL POWER COOL (--- GAL)

RECOMMENDATION

We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's specifications. We recommend an early resample to monitor this condition.

CORROSION

Copper and lead ppm levels are abnormal. The high metal levels indicate corrosion in the system.

CONTAMINANTS

There is no indication of any contamination in the coolant.

COOLANT CONDITION

The nitrite level is acceptable. The glycol level is too high which leads to over-heating and additive drop-out. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WA0020217	WA0016842	WA0015077
Sample Date		Client Info		18 Jun 2024	06 Jul 2022	21 Jul 2021
Machine Age	hrs	Client Info		0	333	328
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron			×15	л		-1
Aluminum	ppm		>10	4	2	2
Coppor	ppm	AGTM D5105(m)	>10	<1 • 01	2	1
	ppm		>10	▲ 15	ے 51	1
Tin	ppm	ASTM D5185(m)	>10	0	_ 1	40
Silver	ppm	ASTM D5185(m)	>10	0	<1	-1
Zinc	ppm	ASTM D5185(m)	>10	1	1	2
200		ASTIN D3103(III)				~
Calcium	ppm	ASTM D5185(m)	>100	2	4	4
Magnesium	ppm	ASTM D5185(m)	>40	1	1	2
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Coolant Appearance		Visual*	Clear	Clear	Clear	Clear
Boiling Point	°C	WC Method*		122		
Specific Gravity		ASTM D1298*		1.098	1.095	
pН	Scale 0-14	ASTM D1287*	9.5	7.95	7.49	7.60
Nitrites	ppm	Alcan Test Kit*	500	680	1600	1520
Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.4	3.5	3.6
Percentage Glycol	%	ASTM D3321*	50	A 78.1	▲ 75.2	
Freezing Point	°C	ASTM D3321*	-40	_ -49	- 62	-64
Carboxylate						
Silicon	ppm	ASTM D5185(m)	150	180	127	119
Phosphorus	ppm	ASTM D5185(m)	0	9	4	5
Boron	ppm	ASTM D5185(m)	300	494	501	520
Molybdenum	ppm	ASTM D5185(m)		0	19	2
Sodium	ppm	ASTM D5185(m)		3986	2175	2074
Potassium	ppm	ASTM D5185(m)		93	81	90
Coolant Color		Visual*	Pink	Yellow	Orange	Yellow

Contact/Location: Danelle Hoffman - DDCDAR Page 1 of 2



 Accredited Laboratory
 Unique Number
 : 5801794
 Diagnosed
 : 27 Jun 2024 - Kevin Marson

 To discuss this sample report, contact Customer Service at 1-800-268-2131.

 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

 Validity of results and interpretation are based on the sample and information as supplied.

dhoffman@wajax.com rnal lab. T: (902)468-6200 ed. F: (902)468-3325 Contact/Location: Danelle Hoffman - DDCDAR

CA B3B 1T7

Contact: Danelle Hoffman