



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
[13998127]
 Machine Id
CAHE-HPU518110 DRILLING HPU UNIT
 Component
2 Hydraulic System
 Fluid
MOBIL DTE EXCEL ISO 32 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PP	PP	PP
Sample Date		Client Info		31 May 2024	27 Apr 2024	12 Apr 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

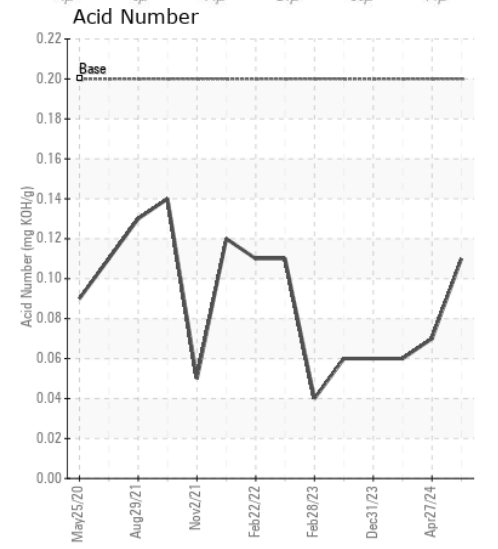
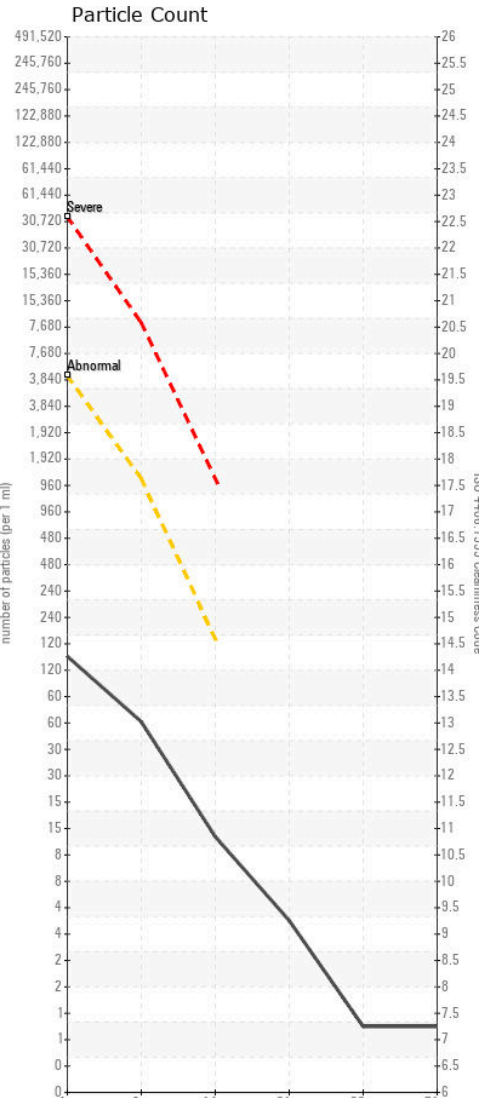
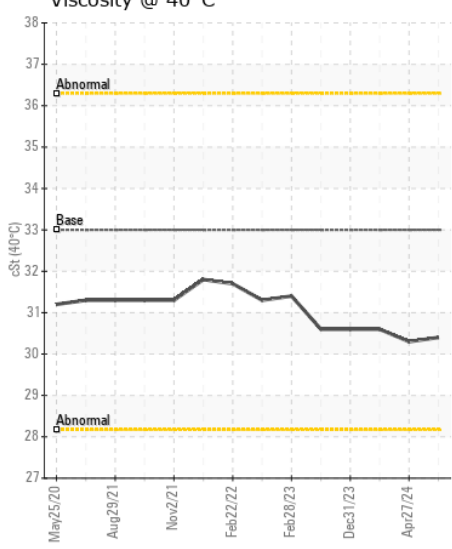
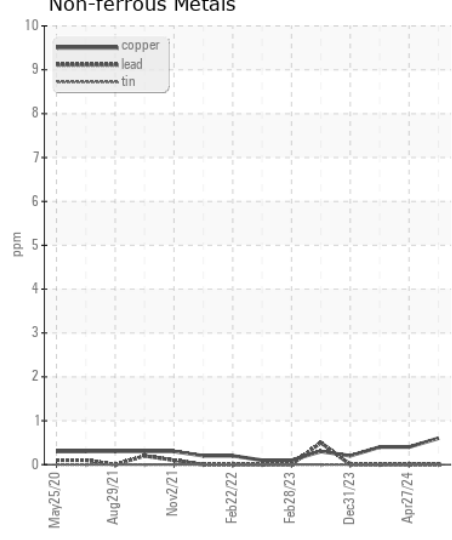
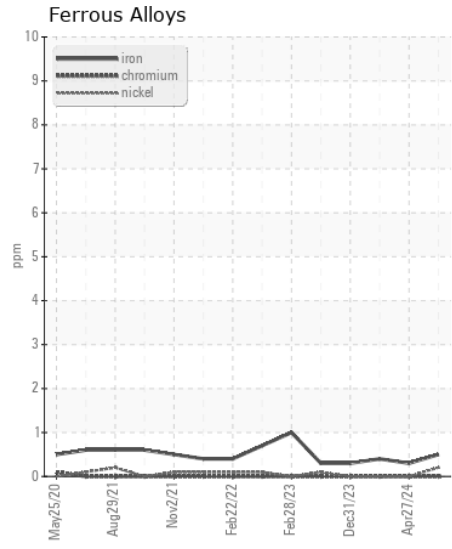
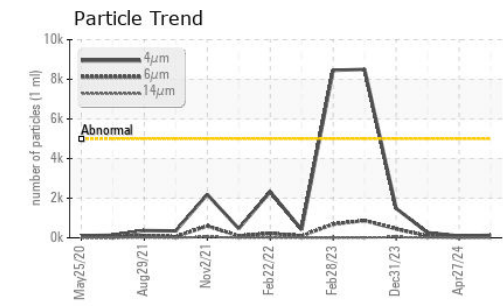
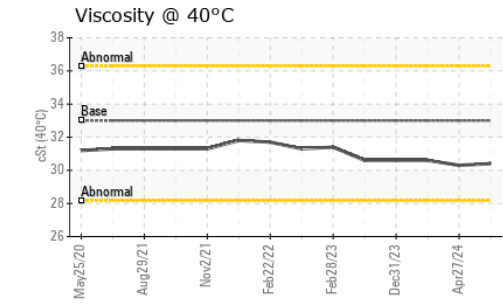
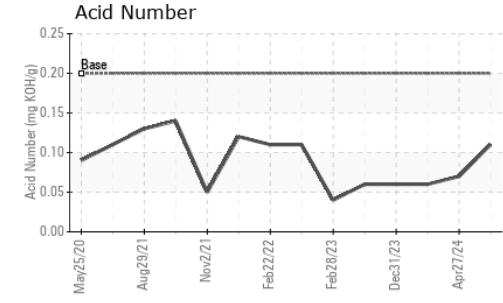
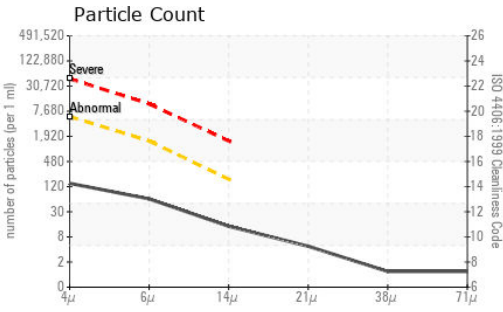
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185(m)	>15	3	2	3
Potassium	ppm	ASTM D5185(m)	>20	0	1	<1
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	127	95	259
Particles >6µm		ASTM D7647	>1300	54	32	94
Particles >14µm		ASTM D7647	>160	12	4	11
Particles >21µm		ASTM D7647	>40	4	2	3
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	1	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	14/13/11	14/12/9	15/14/11
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185(m)		0	<1	<1
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	<1
Calcium	ppm	ASTM D5185(m)		71	68	67
Phosphorus	ppm	ASTM D5185(m)		214	212	218
Zinc	ppm	ASTM D5185(m)		10	8	8
Sulfur	ppm	ASTM D5185(m)		747	729	742
Acid Number (AN)	mg KOH/g	ASTM D974*	.2	0.11	0.07	0.06
Visc @ 40°C	cSt	ASTM D7279(m)	33.0	30.4	30.3	30.6



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PP
Lab Number : 02644389
Unique Number : 5801928
Test Package : MAR 2 (Additional Tests: TAN Man)
Received : 27 Jun 2024
Tested : 28 Jun 2024
Diagnosed : 28 Jun 2024 - Kevin Marson

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.