



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR R954C 023859**

Component  
**Splitter Box**

Fluid  
**PETRO CANADA TRAXON SYNTHETIC 75W90 (--- GAL)**

### RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill.  
Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0289332</b>	LH0278969	LH0251353
Sample Date		Client Info		<b>20 Jun 2024</b>	05 Oct 2023	14 Mar 2023
Machine Age	hrs	Client Info		<b>22108</b>	21550	21061
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>None</b>	None	None
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>100	<b>11</b>	18	8
Chromium	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185(m)	>30	<b>0</b>	<1	0
Copper	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

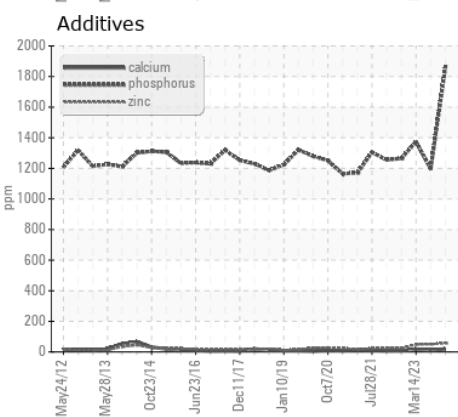
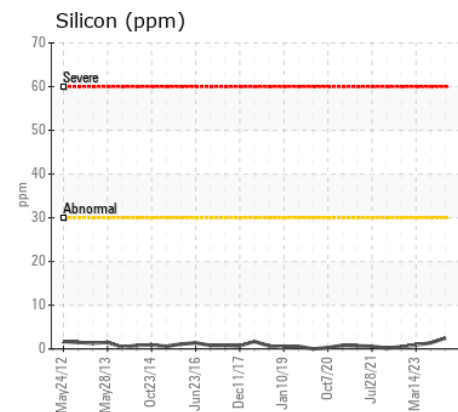
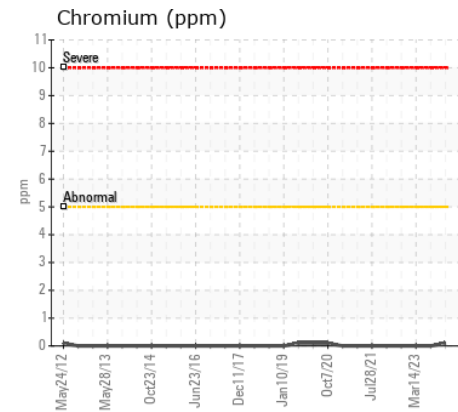
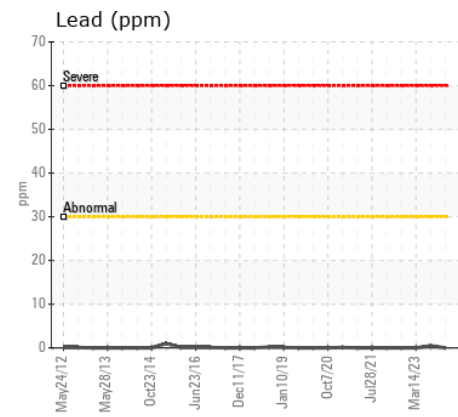
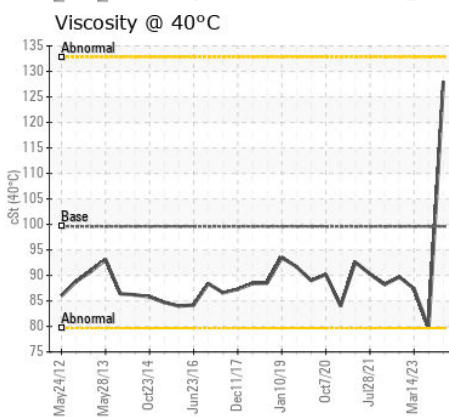
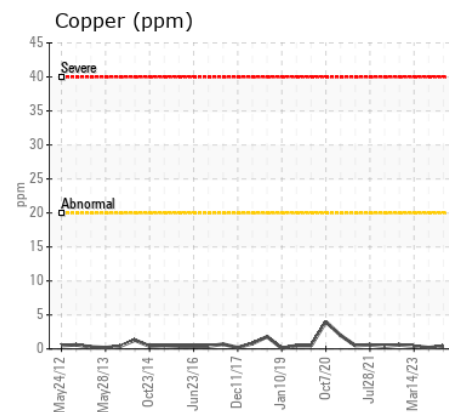
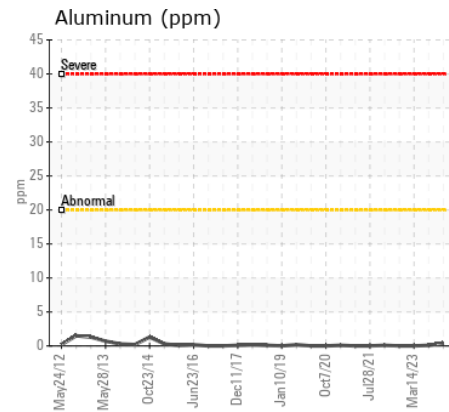
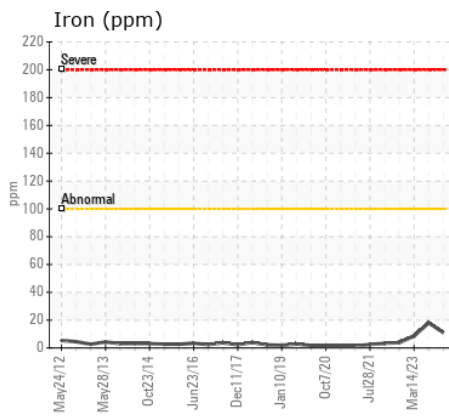
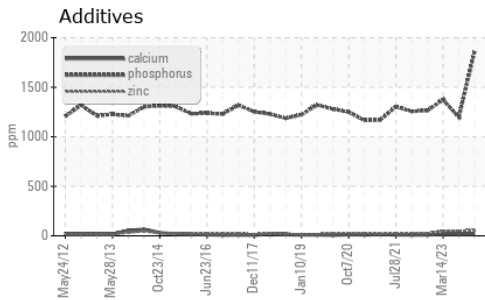
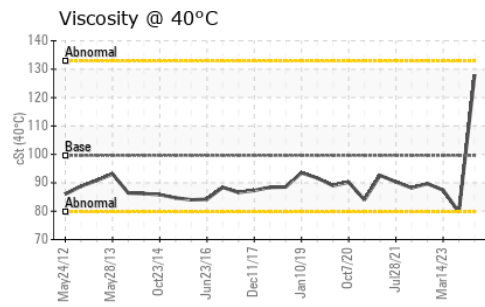
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>30	<b>2</b>	1	<1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	1
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil.  
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	<1	<1
Boron	ppm	ASTM D5185(m)	328	<b>44</b>	285	253
Barium	ppm	ASTM D5185(m)	1	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	1	<b>3</b>	2	2
Calcium	ppm	ASTM D5185(m)	7	<b>19</b>	15	18
Phosphorus	ppm	ASTM D5185(m)	1145	<b>1861</b>	1196	1374
Zinc	ppm	ASTM D5185(m)	3	<b>56</b>	51	49
Sulfur	ppm	ASTM D5185(m)	17909	<b>21838</b>	19453	21144
Visc @ 40°C	cSt	ASTM D7279(m)	99.6	<b>128</b>	79.7	87.4



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0289332  
**Lab Number** : 02644412  
**Unique Number** : 5801951  
**Test Package** : MOB 1  
**Received** : 27 Jun 2024  
**Tested** : 27 Jun 2024  
**Diagnosed** : 27 Jun 2024 - Wes Davis

**Gerdau Ameristeeel**  
 55A Fenmar Drive  
 Toronto, ON  
 CA M9L 1M3  
 Contact: Liebherr Maintenance

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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