

ABNORMAL NORMAL

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[104102] Machine Id 5117A

Component Coolant Fluid HYBRID (HOAT) COOLANT (--- GAL)

RECOMMENDATION

The coolant change at the time of sampling has been noted. Recommend that you ensure the same technology coolant is being used for make-up. We recommend an early resample to monitor this condition.

CORROSION

Copper ppm levels are abnormal. The high metal levels indicate corrosion in the system.

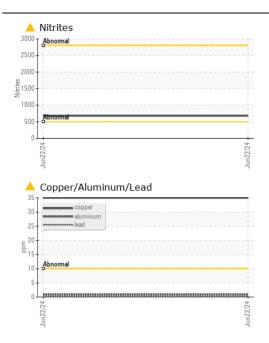
CONTAMINANTS

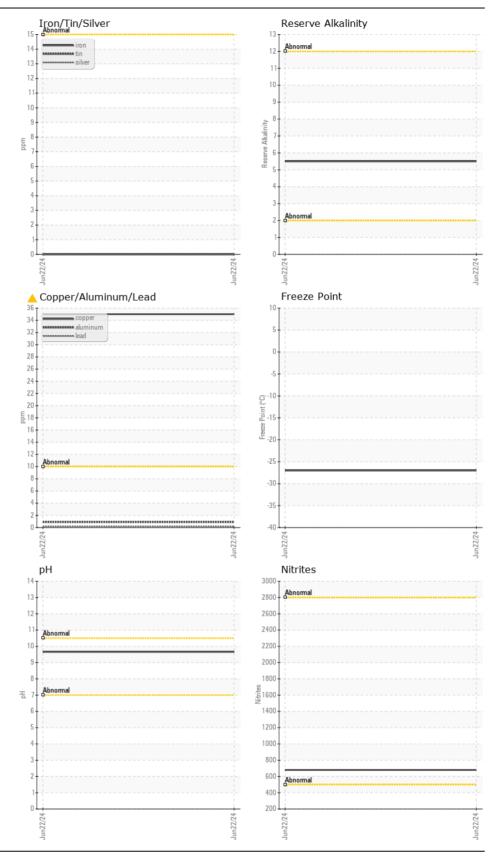
There is no indication of any contamination in the coolant.

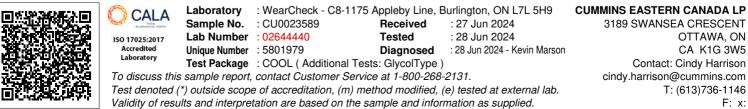
COOLANT CONDITION

The nitrite level is acceptable. The specific gravity is lower than typical indicating the addition of a different type of coolant. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

TestUOMMethodLimitAbCurrentHistory1History2Sample NumberClient InfoCU0023589Sample DateClient Info22 Jun 2020Machine AgehrsClient Info535Oil AgehrsClient Info0Oil ChangedhrsClient InfoMChangedJoin ChangedmpmASIM D51850>10ABNORMAAluminumppmASIM D51850>10CopperppmASIM D51850>10SilverppmASIM D51850>100SilverppmASIM D51850>100JinoppmASIM D51850>100SilverppmASIM D51850>100JinoppmASIM D51850>100AgnesiumppmASIM D51850>100AgnesiumppmASIM D51850>100AgnesiumppmASIM D51850>100AgnesiumppmASIM D51850>100SilverppmASIM D51850>100AgnesiumppmASIM D51850>100							
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Contact/Location: Cindy Harrison - CUMOTT Page 2 of 2