



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
RIO TINTO [401133]
Machine Id
KONE CRANE SMV 32 10001086956
Component
Hydraulic System
Fluid
TEXACO 1000 THF UTTO (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP383067	---	---
Sample Date		Client Info		30 May 2024	---	---
Machine Age	hrs	Client Info		7	---	---
Oil Age	hrs	Client Info		7	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	2	---	---
Chromium	ppm	ASTM D5185(m)	>10	0	---	---
Nickel	ppm	ASTM D5185(m)	>10	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>10	<1	---	---
Lead	ppm	ASTM D5185(m)	>10	0	---	---
Copper	ppm	ASTM D5185(m)	>75	<1	---	---
Tin	ppm	ASTM D5185(m)	>10	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---

CONTAMINATION

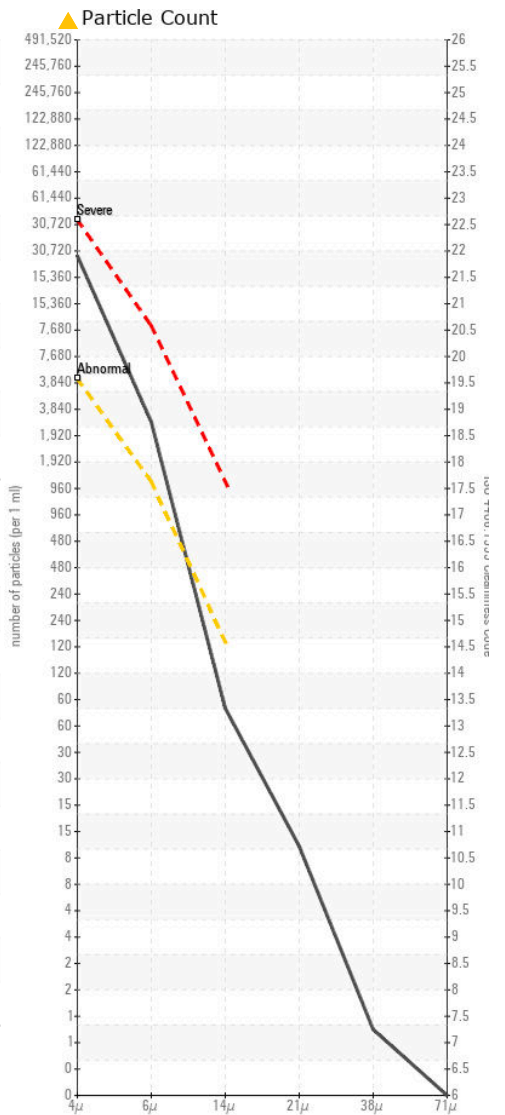
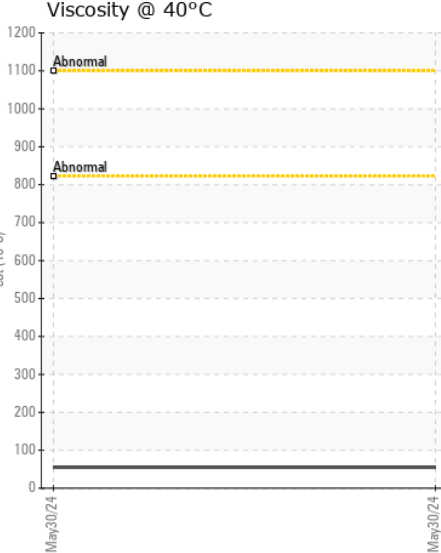
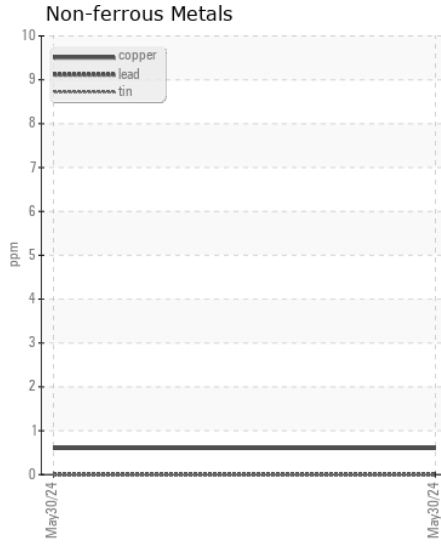
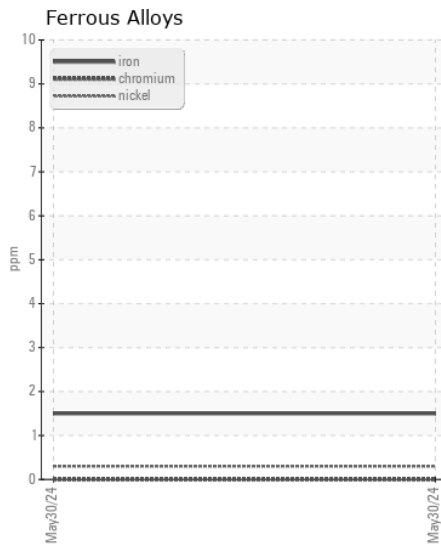
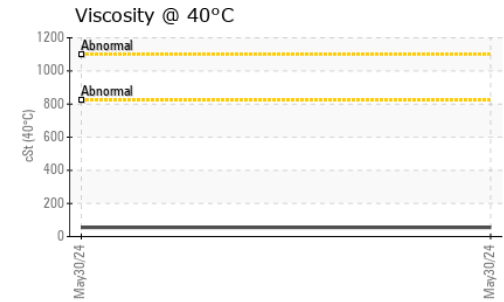
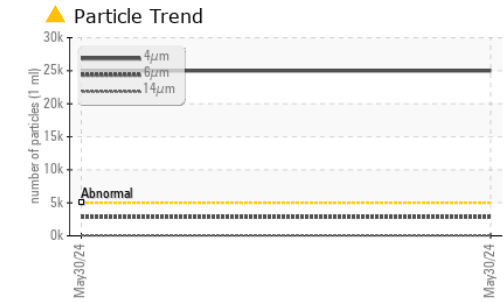
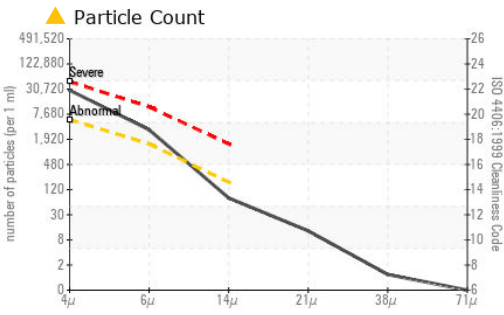
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185(m)	>20	10	---	---
Potassium	ppm	ASTM D5185(m)	>20	6	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 24983	---	---
Particles >6µm		ASTM D7647	>1300	▲ 2840	---	---
Particles >14µm		ASTM D7647	>160	67	---	---
Particles >21µm		ASTM D7647	>40	11	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/19/13	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---

FLUID CONDITION

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185(m)		2	---	---
Boron	ppm	ASTM D5185(m)		3	---	---
Barium	ppm	ASTM D5185(m)		<1	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)		11	---	---
Calcium	ppm	ASTM D5185(m)		2829	---	---
Phosphorus	ppm	ASTM D5185(m)		990	---	---
Zinc	ppm	ASTM D5185(m)		1221	---	---
Sulfur	ppm	ASTM D5185(m)		3094	---	---
Visc @ 40°C	cSt	ASTM D7279(m)		55.2	---	---



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : VCP383067 **Received** : 28 Jun 2024
Lab Number : 02644621 **Tested** : 02 Jul 2024
Unique Number : 5802160 **Diagnosed** : 02 Jul 2024 - Kevin Marson
Test Package : MOB 1 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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