## **CORROSION CONTAMINANTS COOLANT CONDITION**

**NORMAL NORMAL ABNORMAL** 

## **KOHLER JC Fresh Farms**

Component Coolant

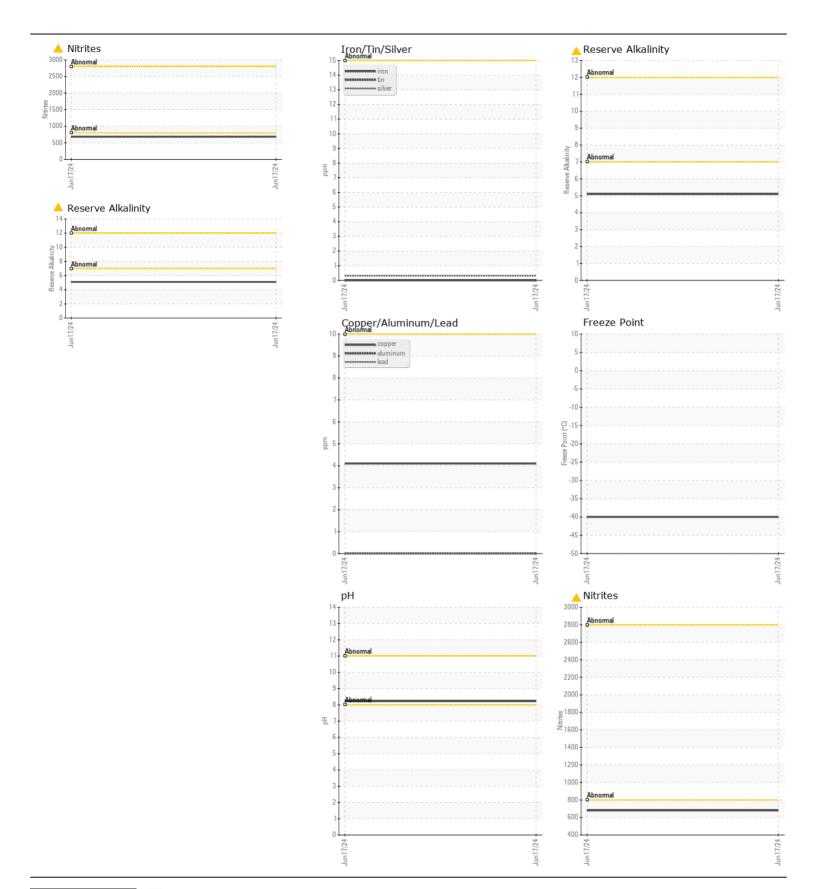
CONVENTIONAL COOLANT ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's recommendations. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0849191		
	Sample Date		Client Info		17 Jun 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)	>10	4		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	<1		
	Zinc	ppm	ASTM D5185(m)	>10	1		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	4		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Boiling Point	°C	WC Method*		108		
The reserve alkalinity of this fluid is lower than acceptable. The low nitrite level indicates reduced cavitation protection which leads to corrosion and ammonia formation. The pH level of this fluid is within the acceptable limits.	Specific Gravity		ASTM D1298*		1.070		
	рН	Scale 0-14	ASTM D1287*	9.5	8.22		
	Nitrites	ppm	Alcan Test Kit*	1500	<u></u> 680		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	<b>▲</b> 5.1		
	Percentage Glycol	%	ASTM D3321*	50	52.6		
	Freezing Point	°C	ASTM D3321*	-40	-40		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		21		
	Phosphorus	ppm	ASTM D5185(m)		855		
	Boron	ppm	ASTM D5185(m)		122		
	Molybdenum	ppm	ASTM D5185(m)		30		
	Sodium	ppm	ASTM D5185(m)		1612		
	Potassium	ppm	ASTM D5185(m)		1499		

Coolant Color

Green

Green

Visual\*





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: WC0849191 Lab Number : 02644712

Unique Number : 5802251

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 28 Jun 2024 **Tested** : 28 Jun 2024

: 02 Jul 2024 - Kevin Marson Diagnosed

**Test Package**: COOL (Additional Tests: GlycolType) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

**CF Industrial Products Inc.** 

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Validity of results and interpretation are based on the sample and information as supplied.