

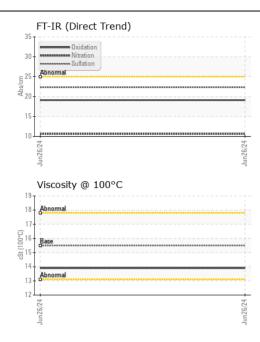
## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

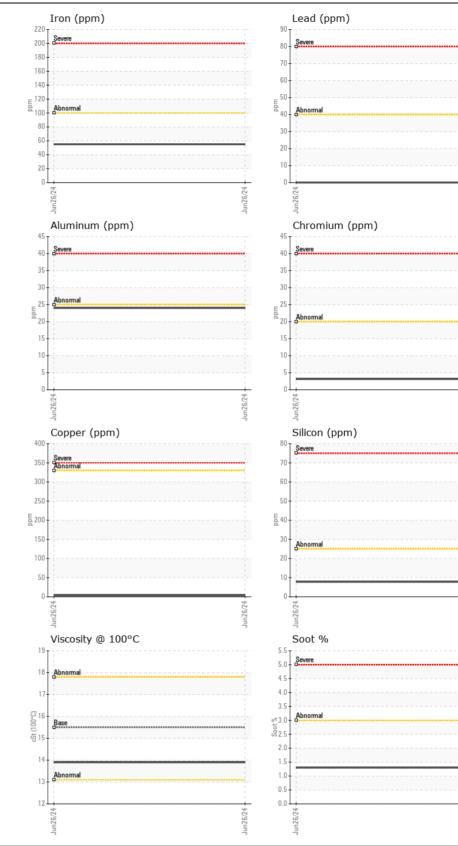
320E CAT Component Diesel Engine

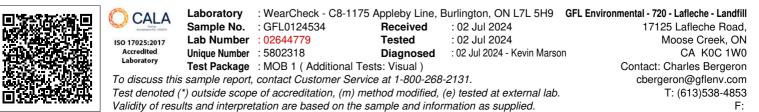
Machine Id

## CAT DIESEL ENGINE OIL 15W40 (23 LTR)

| RECOMMENDATION   | Test             | UOM             | Method                       | Limit/Abn | Current     | History1 | History2 |
|--|------------------|-----------------|------------------------------|-----------|-------------|----------|----------|
| Resample at the next service interval to monitor.                                  | Sample Number    |                 | Client Info                  |           | GFL0124534  |          |          |
|  | Sample Date      |                 | Client Info                  |           | 26 Jun 2024 |          |          |
|  | Machine Age      | hrs             | Client Info                  |           | 11423       |          |          |
|  | Oil Age          | hrs             | Client Info                  |           | 485         |          |          |
|  | Filter Age       | hrs             | Client Info                  |           | 485         |          |          |
|  | Oil Changed      |                 | Client Info                  |           | Changed     |          |          |
|  | Filter Changed   |                 | Client Info                  |           | Changed     |          |          |
|  | Sample Status    |                 |                              |           | NORMAL      |          |          |
|  |                  |                 |                              |           |             |          |          |
| WEAR<br>All component wear rates are normal.                                       | Iron             | ppm             | ASTM D5185(m)                |           | 55          |          |          |
|  | Chromium         | ppm             | ASTM D5185(m)                |           | 3           |          |          |
|  | Nickel           | ppm             | ASTM D5185(m)                |           | <1          |          |          |
|  | Titanium         | ppm             | ASTM D5185(m)                |           | 0           |          |          |
|  | Silver           | ppm             | ASTM D5185(m)                |           | 0           |          |          |
|  | Aluminum         | ppm             | ASTM D5185(m)                |           | 24          |          |          |
|  | Lead             | ppm             | ASTM D5185(m)                | >40       | 0           |          |          |
|  | Copper           | ppm             | ASTM D5185(m)                |           | 4           |          |          |
|  | Tin              | ppm             | ASTM D5185(m)                | >15       | <1          |          |          |
|  | Vanadium         | ppm             | ASTM D5185(m)                |           | 0           |          |          |
|  | White Metal      | scalar          | Visual*                      | NONE      | LIGHT       |          |          |
|  | Yellow Metal     | scalar          | Visual*                      | NONE      | NONE        |          |          |
|  |                  |                 |                              |           | •           |          |          |
| CONTAMINATION  | Silicon          | ppm             | ASTM D5185(m)                | >25       | 8           |          |          |
| There is no indication of any contamination in the oil.                            | Potassium        | ppm             | ASTM D5185(m)                |           | 1           |          |          |
|  | Fuel             |                 | WC Method                    |           | <1.0        |          |          |
|  | Water            |                 | WC Method                    | >0.2      | NEG         |          |          |
|  | Glycol           |                 | WC Method                    |           | NEG         |          |          |
|  | Soot %           | %               | ASTM D7844*                  |           | 1.3         |          |          |
|  | Nitration        | Abs/cm          | ASTM D7624*                  | >20       | 10.6        |          |          |
|  | Sulfation        | Abs/.1mm        | ASTM D7415*                  | >30       | 22.3        |          |          |
|  | Silt             | scalar          | Visual*                      | NONE      | NONE        |          |          |
|  | Debris           | scalar          | Visual*                      | NONE      | NONE        |          |          |
|  | Sand/Dirt        | scalar          | Visual*                      | NONE      | NONE        |          |          |
|  | Appearance       | scalar          | Visual*                      | NORML     | NORML       |          |          |
|  | Odor             | scalar          | Visual*                      | NORML     | NORML       |          |          |
|  | Emulsified Water | scalar          | Visual*                      | >0.2      | NEG         |          |          |
| FLUID CONDITION<br>The condition of the oil is acceptable for the time in service. | Sodium           | nom             | ASTM D5185(m)                |           | 20          |          |          |
|  | Sodium           | ppm             |                              |           | 22          |          |          |
|  | Boron            | ppm             | ASTM D5185(m)                |           | 7           |          |          |
|  | Barium           | ppm             | ASTM D5185(m)                |           | 0           |          |          |
|  | Molybdenum       | ppm             | ASTM D5185(m)                |           | 55          |          |          |
|  | Manganese        | ppm             | ASTM D5185(m)                |           | <1          |          |          |
|  | Magnesium        | ppm             | ASTM D5185(m)                |           | 806         |          |          |
|  | Calcium          | ppm             | ASTM D5185(m)                |           | 1352        |          |          |
|  | Phosphorus       | ppm             | ASTM D5185(m)                | 1.100     | 944         |          |          |
|  | Zinc             | ppm             | ASTM D5185(m)                | 1460      | 1188        |          |          |
|  | Sulfur           | ppm             | ASTM D5185(m)                |           | 2373        |          |          |
|  | Oxidation        | Abs/.1mm<br>cSt | ASTM D7414*<br>ASTM D7279(m) |           | 19.1        |          |          |
|  | Visc @ 100°C     |                 |                              |           | 13.9        |          |          |







Submitted By: Charles Bergeron Page 2 of 2