WEAR CONTAMINATION FLUID CONDITION

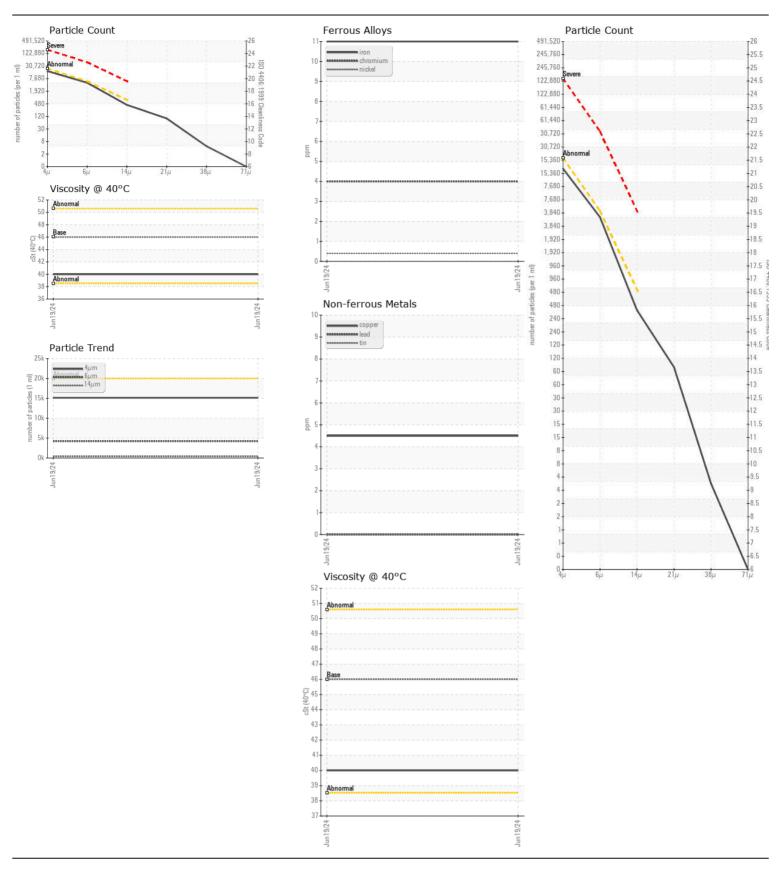
NORMAL NORMAL NORMAL



47257 Component Hydraulic System

LIEBHERR HYDRAULIC HVI (--- GAL)

LIEBHERR HYDRAULIC HVI (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TIEGOWIWENDATION	Sample Number	OOW	Client Info	LITTIU/ADIT	LH0290967		
Resample at the next service interval to monitor.	Sample Date		Client Info		19 Jun 2024		
	Machine Age	hrs	Client Info		1458		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>50	11		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		4		
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)	>5	<1		
	Titanium	ppm	ASTM D5185(m)		<1		
	Silver	ppm	ASTM D5185(m)	-	0		
	Aluminum	ppm	ASTM D5185(m)		<1		
	Lead	ppm	ASTM D5185(m)	>5	0		
	Copper	ppm	ASTM D5185(m)		4		
	Tin	ppm	ASTM D5185(m)	>5	0		
	Vanadium	ppm	ASTM D5185(m)	NONE	0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	4		
	Potassium	ppm	ASTM D5185(m)		<1		
The system cleanliness is acceptable for your target ISO 4406	Water	le le	WC Method		NEG		
cleanliness code. The system and fluid cleanliness is acceptable.	Particles >4µm		ASTM D7647		15135		
	Particles >6µm		ASTM D7647		4241		
	Particles >14µm		ASTM D7647	>640	373		
	Particles >21µm		ASTM D7647	>160	84		
	Particles >38µm		ASTM D7647	>40	4		
	Particles >71µm		ASTM D7647	>10	0		
	Oil Cleanliness		ISO 4406 (c)	>21/19/16	21/19/16		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor		Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
FLUID CONDITION	Sodium	nnm	ASTM D5185(m)		2		
FEUID CONDITION	Boron	ppm	ASTM D5185(m)	0	4		
The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		1		
	Manganese	ppm	ASTM D5185(m)	<1	- <1		
	Magnesium	ppm	ASTM D5185(m)		23		
	Calcium	ppm	ASTM D5185(m)	1317	556		
	Phosphorus	ppm	ASTM D5185(m)		557		
	Zinc	ppm	ASTM D5185(m)	696	714		
	Sulfur	ppm	ASTM D5185(m)	2574	2039		
	Visc @ 40°C	cSt	ASTM D7279(m)		40.0		
		-	- (- /				





ISO 17025:2017 Accredited Laboratory

Laboratory: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Sample No.**: LH0290967 **Received**: 02 Jul 2024

 Sample No.
 : LH0290967
 Received
 : 02 Jul 2024

 Lab Number
 : 02644914
 Tested
 : 03 Jul 2024

 Unique Number
 : 5802453
 Diagnosed
 : 03 Jul 2024 - Wes Davis

Test Package : MOB 1 (Additional Tests: PrtCount)
To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

GERDAU AMERISTEEL 1 GERDAU COURT

WHITBY, ON CA L1N 5T1 Contact: Tyson Young

Contact: Tyson Young tyoung@gerdauameristeel.com T: (905)668-8811

F: (905)668-6469