WEAR CONTAMINATION FLUID CONDITION

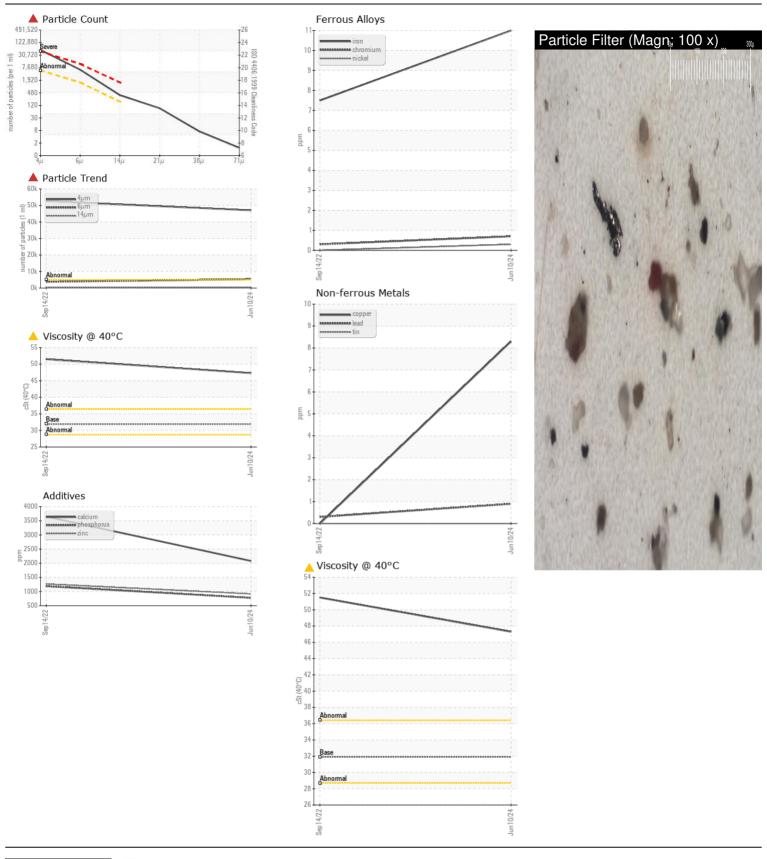
ABNORMAL SEVERE ABNORMAL



Machine Id
411037
Component
Hydraulic System

PETRO CANADA HYDREX MV 32 (--- GAL)

PETRO CANADA HYDREX MV	32 ( GAL)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TIEGOWIWIENDATION	Sample Number	OOW	Client Info	LIIIIU/AQII	GFL0119497	GFL0046754	
Check seals and/or filters for points of contaminant entry. We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. The fluid was specified as PETRO CANADA HYDREX MV 32, however, a fluid match indicates that this fluid is SAE 75W80 Tractor TDH Fluid. Please confirm the oil type and grade on your next sample.	Sample Date		Client Info		10 Jun 2024	14 Sep 2022	
	Machine Age	hrs	Client Info		3783	38082	
	Oil Age	hrs	Client Info		3783	20513	
	Filter Age	hrs	Client Info		3783	20513	
	Oil Changed	1113	Client Info		Not Changd	N/A	
	Filter Changed		Client Info		Not Change	N/A	
	Sample Status		Olichi illio		SEVERE	SEVERE	
WEAR  Light concentration of visible metal present.	Iron	ppm	ASTM D5185(m)	>50	11	8	
	Chromium	ppm	ASTM D5185(m)	>10	<1	<1	
	Nickel	ppm	ASTM D5185(m)	>4	<1	0	
	Titanium	ppm	ASTM D5185(m)		<1	<1	
	Silver	ppm	ASTM D5185(m)		<1	0	
	Aluminum	ppm	ASTM D5185(m)	>5	2	2	
	Lead	ppm	ASTM D5185(m)	>4	<1	<1	
	Copper	ppm	ASTM D5185(m)	>15	8	0	
	Tin	ppm	ASTM D5185(m)	>4	0	0	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	▲ VLITE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon		ACTM DE10E(m)	. 15	4	0	
	Potassium	ppm	ASTM D5185(m) ASTM D5185(m)		4 <1	9 <1	
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	ppm	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		▲ 47047	▲ 52637	
	Particles >6μm		ASTM D7647		▲ 5336	▲ 3783	
	Particles >14µm		ASTM D7647		<u>△</u> 324	208	
	Particles >21µm		ASTM D7647		77	69	
	Particles >38µm		ASTM D7647		6	3	
	Particles >71µm		ASTM D7647	>3	1	1	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>23/20/16</b>	<b>2</b> 3/19/15	
	Silt	scalar	Visual*	NONE	VLITE	NONE	
	Debris	scalar	Visual*	NONE	NONE	VLITE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	<b>Emulsified Water</b>	scalar	Visual*	>0.1	NEG	NEG	
ELUID CONDITION			AOTH DE (OF ( )				
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)	0	2	<1	
Viscosity of sample indicates oil is within SAE 75W80 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported.	Boron	ppm	ASTM D5185(m)		67	109	
	Barium	ppm	ASTM D5185(m)		0	0	
	Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)		0 <1	0 <1	
	Manganese Magnesium	ppm	ASTM D5185(III) ASTM D5185(m)		8	13	
	Calcium	ppm	ASTM D5185(m)	50	2080	3648	
	Phosphorus	ppm	ASTM D5185(m)	330	776	1189	
	Zinc	ppm	ASTM D5185(m)	430	917	1267	
	Sulfur	ppm	, ,	760	1968	2881	
	Visc @ 40°C	cSt	ASTM D7279(m)		▲ 47.3	△ 51.5	
		-	- ()	-		-	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: GFL0119497

Lab Number : 02644919

Unique Number : 5802458 Diagnosed

Received : 02 Jul 2024 **Tested** : 03 Jul 2024

: 04 Jul 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 582 - Nanaimo 3469 Aqua Terra Rd., Cassidy, BC

Test Package : MOB 1 ( Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtCount, PrtFilter ) Contact: GFL Tech To discuss this sample report, contact Customer Service at 1-800-268-2131.

wcgfldemo@gmail.com T:

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F:

CA VOR 1H0