



WEAR	SEVERE
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
901070
Component
Transmission (Auto)
Fluid
ALLISON TES 295 (--- GAL)

RECOMMENDATION

The fluid change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

WEAR

Iron ppm levels are severe. Lead and copper ppm levels are abnormal. Clutch disc wear or oil cooler leaching indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

CONTAMINATION

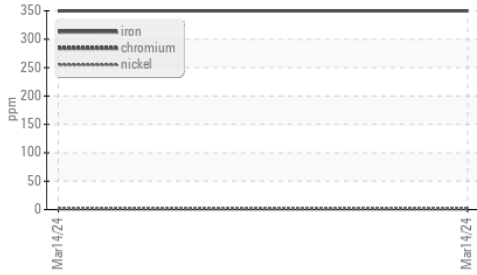
There is no indication of any contamination in the fluid.

FLUID CONDITION

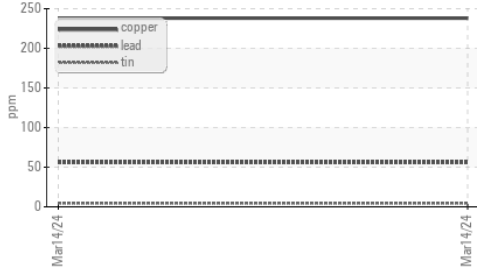
Additive levels indicate the addition of a different brand, or type of fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0089851	---	---
Sample Date		Client Info		14 Mar 2024	---	---
Machine Age	hrs	Client Info		14043	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				SEVERE	---	---
PQ		ASTM D8184*	>50	0	---	---
Iron	ppm	ASTM D5185(m)	>160	▲ 350	---	---
Chromium	ppm	ASTM D5185(m)	>5	2	---	---
Nickel	ppm	ASTM D5185(m)	>5	2	---	---
Titanium	ppm	ASTM D5185(m)		<1	---	---
Silver	ppm	ASTM D5185(m)	>5	0	---	---
Aluminum	ppm	ASTM D5185(m)	>50	29	---	---
Lead	ppm	ASTM D5185(m)	>50	▲ 56	---	---
Copper	ppm	ASTM D5185(m)	>225	▲ 238	---	---
Tin	ppm	ASTM D5185(m)	>10	4	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	VLITE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Silicon	ppm	ASTM D5185(m)	>20	14	---	---
Potassium	ppm	ASTM D5185(m)	>20	4	---	---
Water		WC Method	>0.1	NEG	---	---
Silt	scalar	Visual*	NONE	VLITE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---
Sodium	ppm	ASTM D5185(m)		22	---	---
Boron	ppm	ASTM D5185(m)	150	111	---	---
Barium	ppm	ASTM D5185(m)	0	<1	---	---
Molybdenum	ppm	ASTM D5185(m)	0	<1	---	---
Manganese	ppm	ASTM D5185(m)		5	---	---
Magnesium	ppm	ASTM D5185(m)	0	13	---	---
Calcium	ppm	ASTM D5185(m)	40	105	---	---
Phosphorus	ppm	ASTM D5185(m)	320	397	---	---
Zinc	ppm	ASTM D5185(m)	5	161	---	---
Sulfur	ppm	ASTM D5185(m)	1050	2091	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	38.9	34.4	---	---

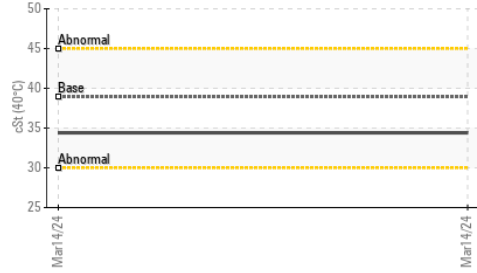
▲ Ferrous Alloys



▲ Non-ferrous Metals



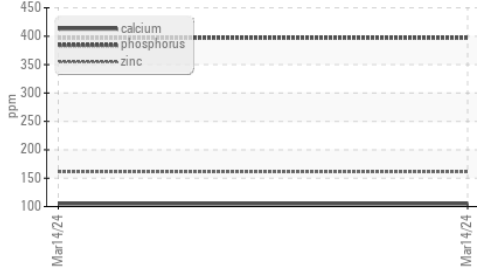
Viscosity @ 40°C



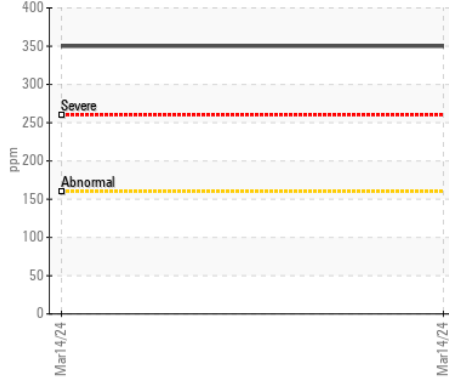
PQ



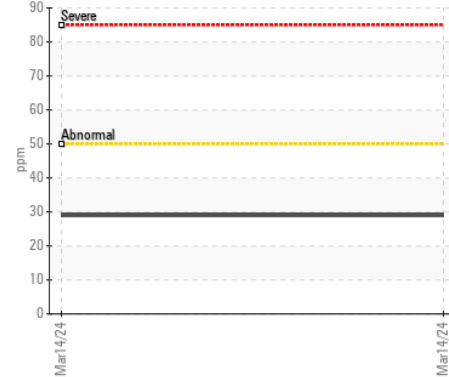
Additives



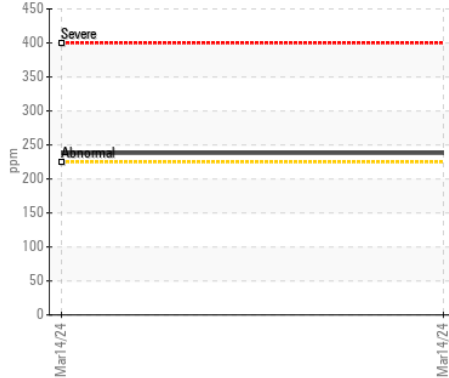
▲ Iron (ppm)



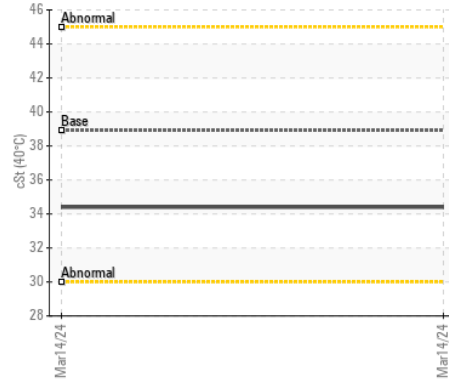
Aluminum (ppm)



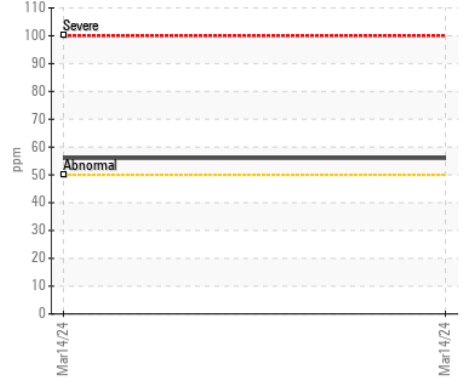
▲ Copper (ppm)



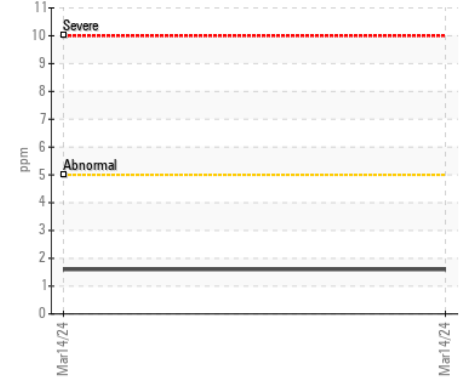
Viscosity @ 40°C



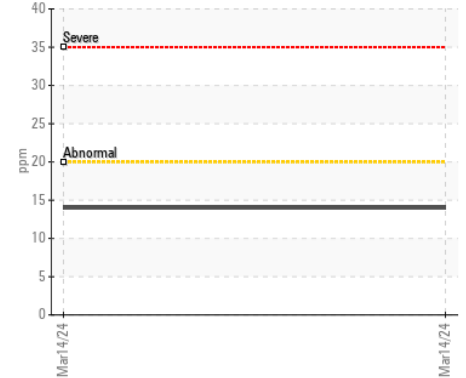
▲ Lead (ppm)



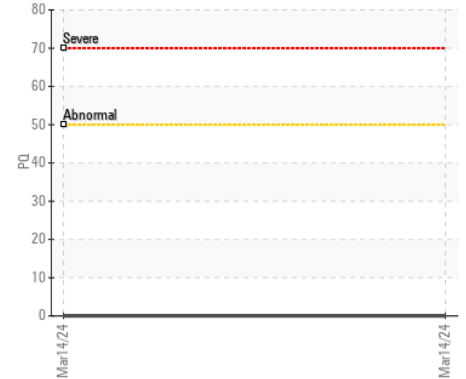
Chromium (ppm)



Silicon (ppm)



PQ



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : GFL0089851
Lab Number : 02644925
Unique Number : 5802464
Test Package : MOB 1 (Additional Tests: PQ)

Received : 02 Jul 2024
Tested : 03 Jul 2024
Diagnosed : 03 Jul 2024 - Kevin Marson

GFL Environmental DO NOT USE_USE GFL582
 4624 Cumberland Road
 Cumberland, BC
 CA V0R 1S0
 Contact: Kyle Fallowfield
 kfallowfield@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
F: