WEAR CONTAMINATION **FLUID CONDITION**

SEVERE ABNORMAL ABNORMAL

History2

Machine Id OE192

Left Final Drive
NOT GIVEN (5 LTR)
RECOMMENDATION

We advise that you check all areas where dirt can enter the syste The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. The fluid specified as (GENERIC) NOT GIVEN, however, a fluid match ind that this fluid is SAE 80W90 Gear Oil. Please confirm the oil type grade on your next sample.

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e and	

Test

Sample Number Client Info GFL0124532 Sample Date Client Info 26 Jun 2024 Machine Age 1659 hrs Client Info 300 Oil Age hrs Client Info Filter Age Client Info 300 hrs Oil Changed Client Info

Client Info

Method

UOM

500 0 Changed Changed N/A

NORMAL

15

19

299

13

History1

GFL0030464

23 Aug 2021

599

WEAR

Copper and tin ppm levels are severe. Lead ppm levels are abnormal. Aluminum ppm levels are noted. Bearing and/or bushing wear is indicated.

PQ	
Iron	ŀ
Chromium	ŀ
Nickel	1

Aluminum

Lead

Tin

Copper

Silicon

Odor

Zinc

Sulfur

Visc @ 40°C

Filter Changed

Sample Status

ASTM D8184* 197 ASTM D5185(m) >500 527 226 ppm ASTM D5185(m) >10 4 2 maa ppm ASTM D5185(m) >10 4 2 Titanium ASTM D5185(m) 3 2 ppm Silver ASTM D5185(m) ppm <1 <1

>25

>25

>50

>20

Limit/Abn

Current

N/A

SEVERE

44

61

788

66

Vanadium White Metal Yellow Metal

ppm ASTM D5185(m) scalar Visual* NONE NONE scalar Visual* ASTM D5185(m) ppm

Visual*

Visual*

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m)

ASTM D5185(m) >10

<1 <1 VLITE NONE NONE NONE 214 92

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

Potassium	ppm	ASTM D5185(m)	
Water		WC Method	
Silt	scalar	Visual*	
Debris	scalar	Visual*	
Sand/Dirt	scalar	Visual*	
Appearance	scalar	Visual*	

scalar

ppm

ppm

cSt

Emulsified Water scalar

ppm

ppm

ppm

ppm

>0.2 **NEG** NEG NONE VLITE NONE NONE NONE VI ITF NONE NONE NONE NORML WGOIL NORML NORML NORML NORML >0.2 NEG NEG

85

206

FLUID CONDITION

Viscosity of sample indicates oil is within SAE 80W90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sodium	ppm	ASTM D5185(m)	32
Boron	ppm	ASTM D5185(m)	161
Barium	ppm	ASTM D5185(m)	1
Molybdenum	ppm	ASTM D5185(m)	0
Manganese	ppm	ASTM D5185(m)	5
Magnesium	ppm	ASTM D5185(m)	18
Calcium	ppm	ASTM D5185(m)	172
Phosphorus	ppm	ASTM D5185(m)	908

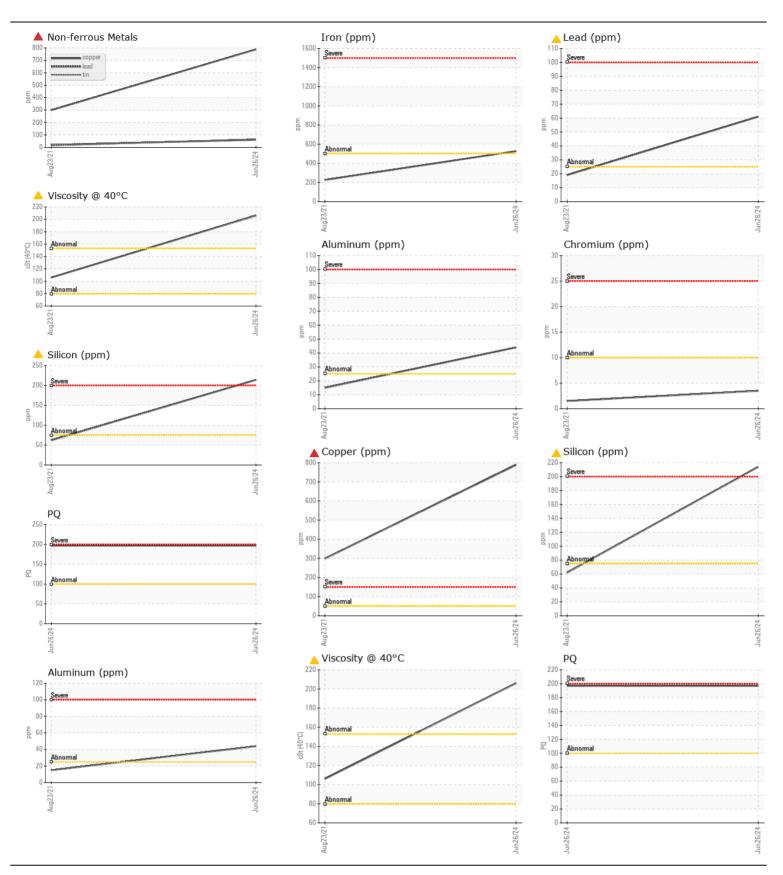
ASTM D5185(m)

ASTM D5185(m)

ASTM D7279(m)

Report Id: GFL720 [WCAMIS] 02644941 (Generated: 07/03/2024 16:09:48) Rev: 1

106 Submitted By: Charles Bergeron





CALA ISO 17025:2017 Accredited Laboratory

Report Id: GFL720 [WCAMIS] 02644941 (Generated: 07/03/2024 16:09:51) Rev: 1

Laboratory Sample No. Lab Number

: GFL0124532

: 02644941 Unique Number : 5802480 Test Package: MOB 1 (Additional Tests: PQ)

Received **Tested** Diagnosed

: 02 Jul 2024 : 03 Jul 2024

: 03 Jul 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 720 - Lafleche - Landfill 17125 Lafleche Road, Moose Creek, ON CA K0C 1W0 Contact: Charles Bergeron cbergeron@gflenv.com T: (613)538-4853 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.