



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR HS8100 184947

Component
Right Swing Drive

Fluid
PETRO CANADA TRAXON 75W90 SYNTHETIC (11 GAL)

RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill.
Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0296495	LH	LH
Sample Date		Client Info		01 Jul 2024	09 Jul 2021	16 Feb 2019
Machine Age	hrs	Client Info		0	8863	3307
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		None	None	None
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>400	40	57	87
Chromium	ppm	ASTM D5185(m)	>10	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	0
Lead	ppm	ASTM D5185(m)	>50	0	0	0
Copper	ppm	ASTM D5185(m)	>200	<1	<1	0
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

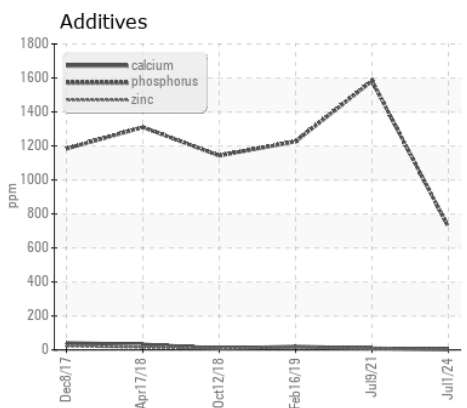
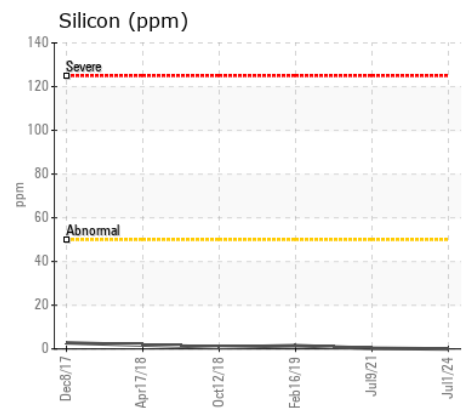
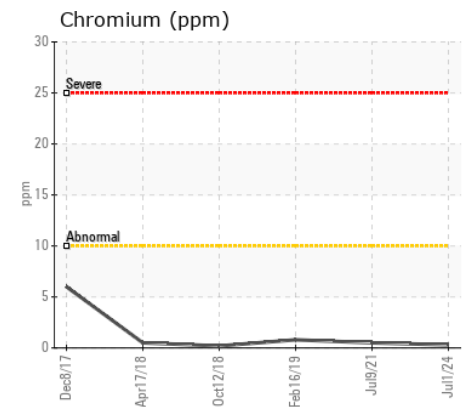
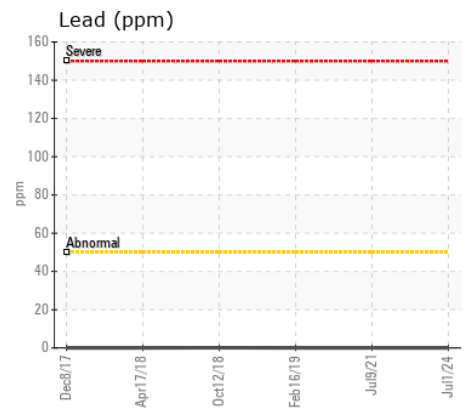
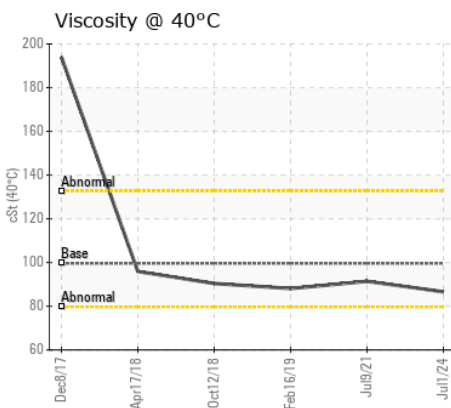
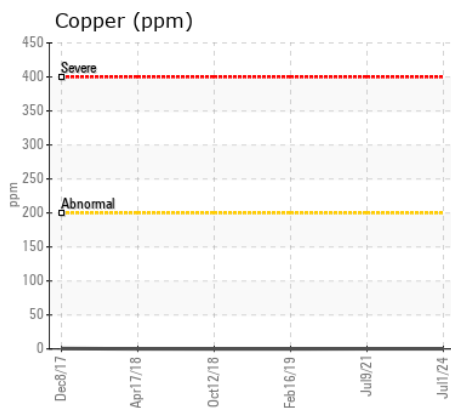
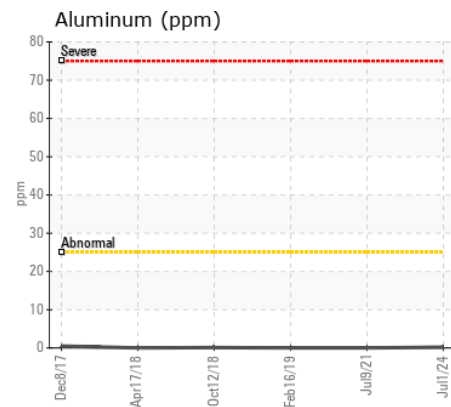
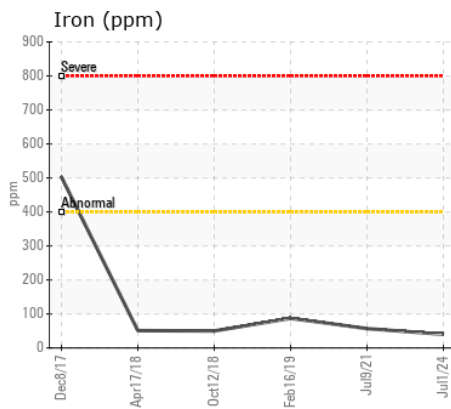
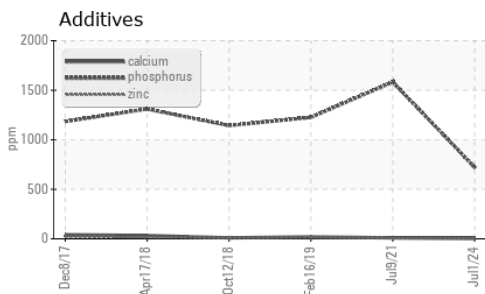
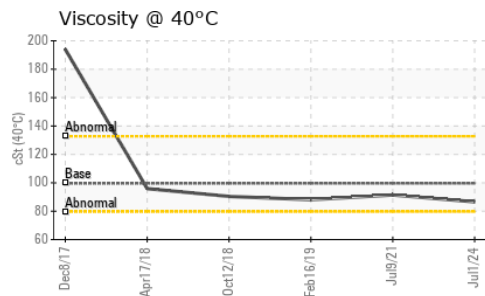
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>50	0	<1	2
Potassium	ppm	ASTM D5185(m)	>20	2	<1	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil.
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		2	0	0
Boron	ppm	ASTM D5185(m)	328	19	217	307
Barium	ppm	ASTM D5185(m)	1	0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	<1	<1
Manganese	ppm	ASTM D5185(m)		<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	1	<1	<1	5
Calcium	ppm	ASTM D5185(m)	7	3	10	20
Phosphorus	ppm	ASTM D5185(m)	1145	723	1583	1226
Zinc	ppm	ASTM D5185(m)	3	4	5	15
Sulfur	ppm	ASTM D5185(m)	17909	20266	20867	21303
Visc @ 40°C	cSt	ASTM D7279(m)	99.6	86.6	91.4	88.1



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0296495
Lab Number : 02644946
Unique Number : 5802485
Test Package : MOB 1
Received : 02 Jul 2024
Tested : 02 Jul 2024
Diagnosed : 02 Jul 2024 - Wes Davis

HIGGS & HIGGS
 RR # 4
 ST THOMAS, ON
 CA N5P 3S8
 Contact: Bernie Higgs

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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