



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
T001416 (S/N 24-M-03-2617K)

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

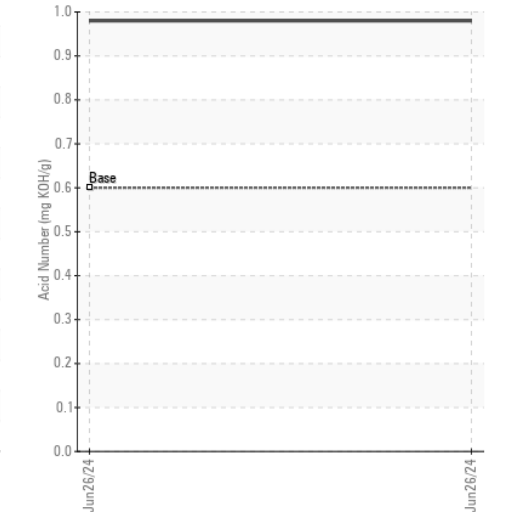
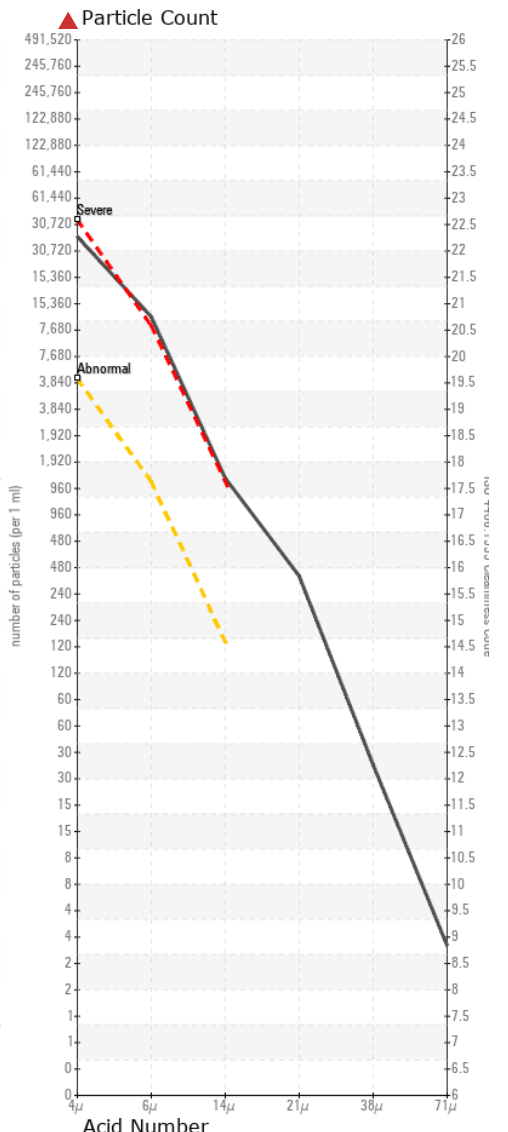
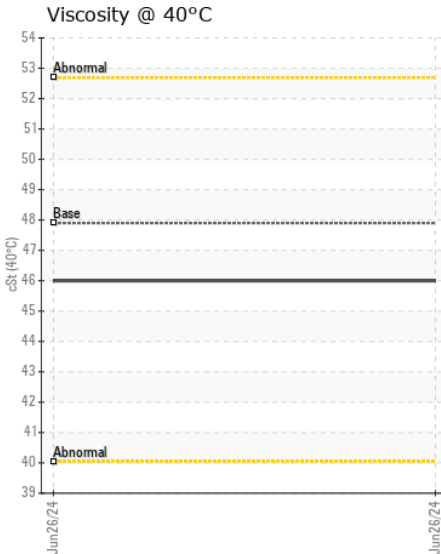
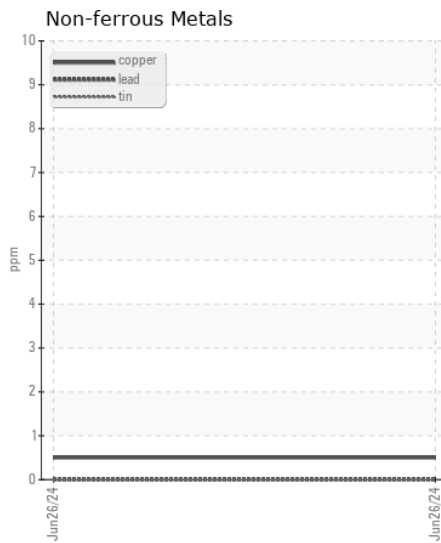
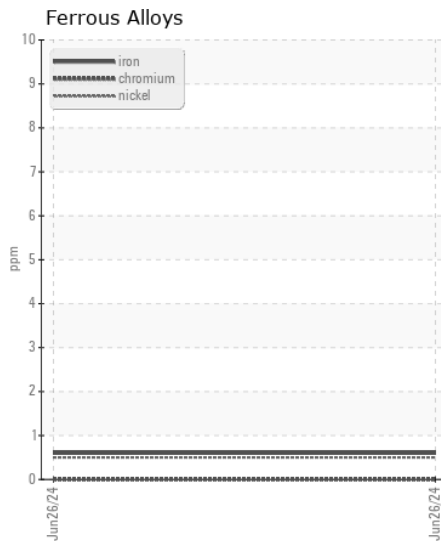
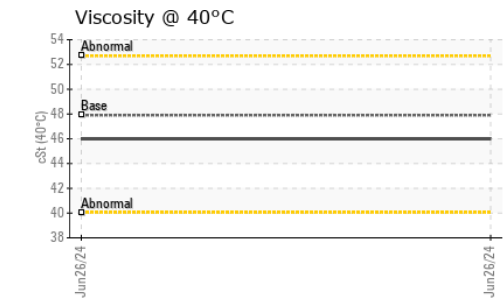
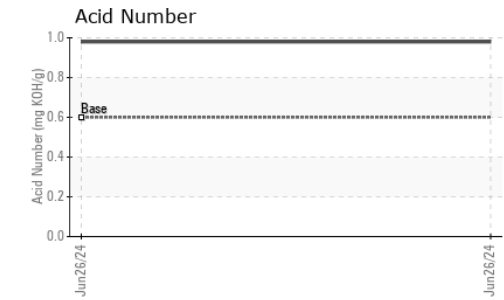
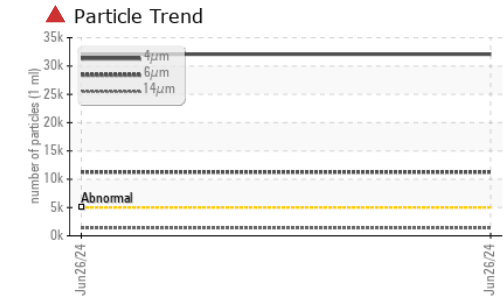
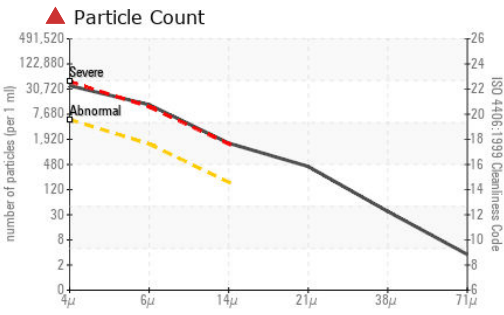
CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0937629	---	---
Sample Date		Client Info		26 Jun 2024	---	---
Machine Age	hrs	Client Info		12	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185(m)	>20	<1	---	---
Chromium	ppm	ASTM D5185(m)	>20	0	---	---
Nickel	ppm	ASTM D5185(m)	>20	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<1	---	---
Lead	ppm	ASTM D5185(m)	>20	0	---	---
Copper	ppm	ASTM D5185(m)	>20	<1	---	---
Tin	ppm	ASTM D5185(m)	>20	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Silicon	ppm	ASTM D5185(m)	>15	2	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---
Water		WC Method	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 32079	---	---
Particles >6µm		ASTM D7647	>1300	▲ 11261	---	---
Particles >14µm		ASTM D7647	>160	▲ 1360	---	---
Particles >21µm		ASTM D7647	>40	▲ 378	---	---
Particles >38µm		ASTM D7647	>10	▲ 32	---	---
Particles >71µm		ASTM D7647	>3	3	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/21/18	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Sodium	ppm	ASTM D5185(m)		0	---	---
Boron	ppm	ASTM D5185(m)	0	<1	---	---
Barium	ppm	ASTM D5185(m)	0	<1	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	1	0	---	---
Magnesium	ppm	ASTM D5185(m)	0	<1	---	---
Calcium	ppm	ASTM D5185(m)	100	95	---	---
Phosphorus	ppm	ASTM D5185(m)	670	576	---	---
Zinc	ppm	ASTM D5185(m)	850	784	---	---
Sulfur	ppm	ASTM D5185(m)	1600	1419	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.98	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	46.0	---	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0937629 **Received** : 03 Jul 2024
Lab Number : 02645280 **Tested** : 04 Jul 2024
Unique Number : 5802819 **Diagnosed** : 04 Jul 2024 - Wes Davis
Test Package : MOB 2 (Additional Tests: TAN Auto, TAN Man)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.