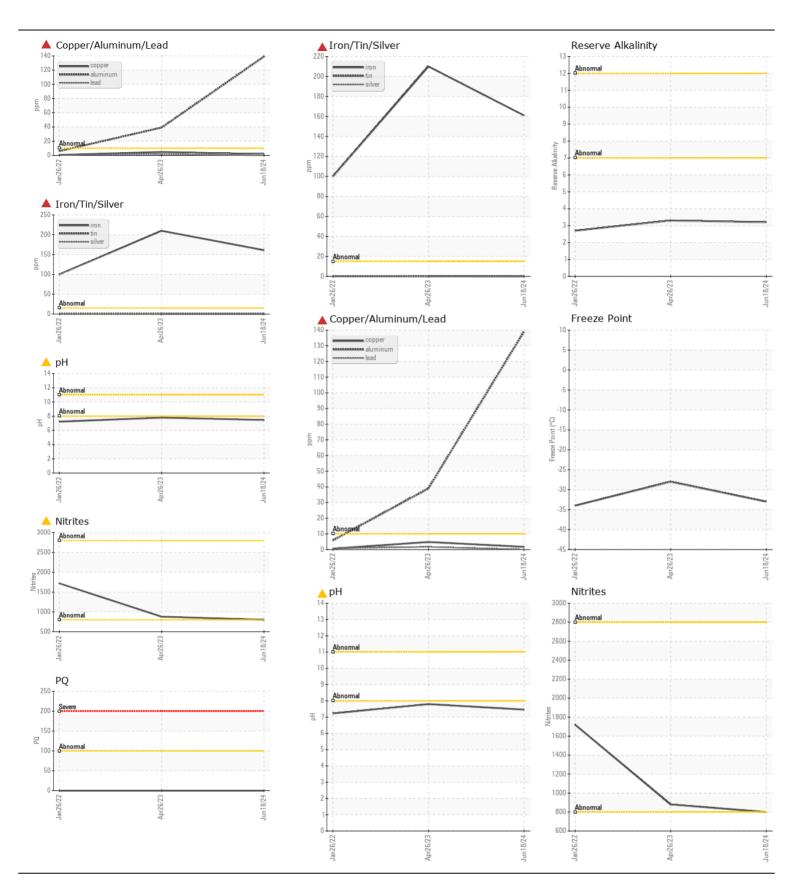
**CORROSION CONTAMINANTS COOLANT CONDITION** 

SEVERE **NORMAL ABNORMAL** 

## HUMBER RIVER HOSPITAL [275716]

## D16\*069150\*C3\*A Component Cooolant

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The coolant change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WA0021783	WA0018501	WA001718
	Sample Date		Client Info		18 Jun 2024	26 Apr 2023	26 Jan 202
	Machine Age	hrs	Client Info		325	267	227
	Oil Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	SEVERE	SEVERE
CORROSION	Iron	ppm	ASTM D5185(m)	<b>\15</b>	<b>1</b> 61	<b>1</b> 210	<b>1</b> 00
Aluminum and iron ppm levels are severe. The iron level is high indicating rust in the system which clogs the cooling system. The high metal levels indicate corrosion in the system.	Aluminum	ppm	ASTM D5185(m)	>10	▲ 139	▲ 39	6
	Copper	ppm	ASTM D5185(m)	>10	2	5	<1
	Lead	ppm	ASTM D5185(m)		0	2	<1
	Tin	ppm	ASTM D5185(m)	>10	0	<1	<1
	Silver	ppm	ASTM D5185(m)	>10	0	0	<1
	Zinc	ppm	ASTM D5185(m)	>10	28	42	9
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	7	12	6
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	4	5	4
	Appearance	scalar	Visual*	NORML	NORML	NORML	NORN
	Odor	scalar	Visual*	NORML	NORML	NORML	NORN
	Coolant Appearance		Visual*	Clear	Clear	▲ Very cld	▲ Cloud
COOLANT CONDITION	Boiling Point		WC Method*		107		
The nitrite level is acceptable. The pH is low which causes rust formation.	Specific Gravity		ASTM D1298*		1.064	1.064	1.065
	pH	Scale 0-14	ASTM D1287*		7.46	↑.004 ▲ 7.80	7.23
	Nitrites	ppm	Alcan Test Kit*		800	880	1720
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.2	3.3	2.7
	Percentage Glycol	%	ASTM D3321*		47.2	47.1	48.0
	Freezing Point		ASTM D3321*		-33	-28	-34
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		27	35	46
	Phosphorus	ppm	ASTM D5185(m)		19	39	47
	Boron	ppm	ASTM D5185(m)		258	316	304
	Molybdenum	ppm	ASTM D5185(m)		2	2	4
	Sodium	ppm	ASTM D5185(m)		2774	2223	1767
	Potassium	ppm	ASTM D5185(m)		241	262	303
	Coolant Color		Visual*		Grn/Yellow	Green	Green





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

: WA0021783 : 02645329 Unique Number : 5802868

Received **Tested** 

: 03 Jul 2024 : 05 Jul 2024 : 05 Jul 2024 - Kevin Marson Diagnosed

Test Package: COOL (Additional Tests: GlycolType, PQ) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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