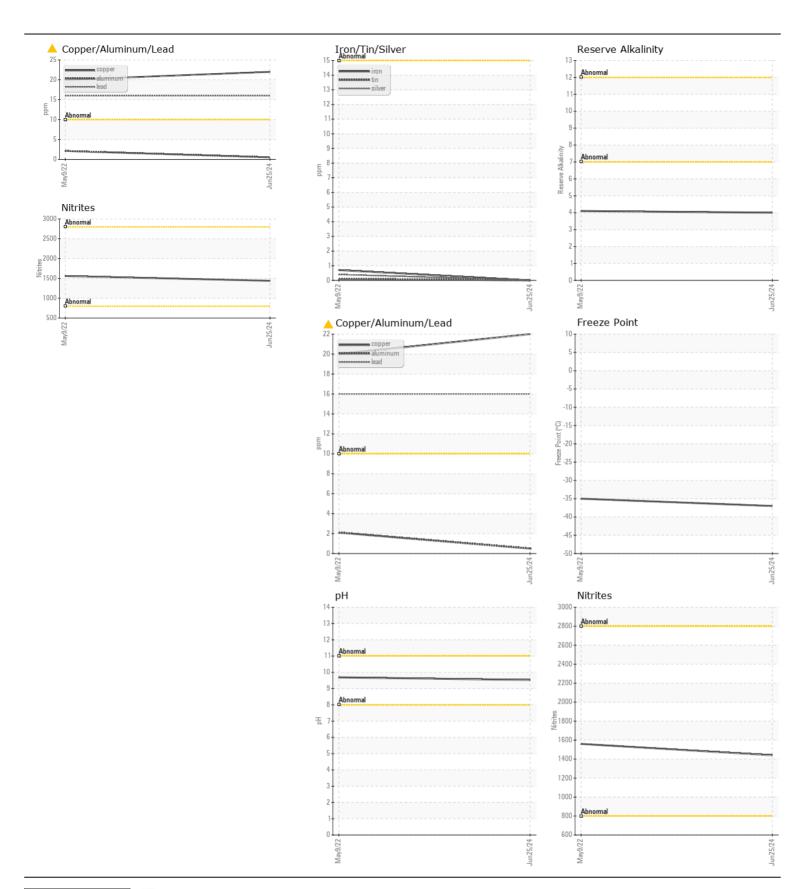
CORROSION CONTAMINANTS COOLANT CONDITION **ABNORMAL NORMAL NORMAL**

ISMAILI CENTRE TORONTO [296649]

00322381

Coolant

{not provided} (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The coolant change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WA0021501	WA0017862	
	Sample Date		Client Info		25 Jun 2024	09 May 2022	
	Machine Age	hrs	Client Info		136	120	
	Oil Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Not Changd	
	Sample Status				ABNORMAL	ABNORMAL	
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0	<1	
Copper and lead ppm levels are abnormal. The high metal levels indicate corrosion in the system.	Aluminum	ppm	ASTM D5185(m)	>10	<1	2	
	Copper	ppm	ASTM D5185(m)	>10	<u>^</u> 22	<u>^</u> 20	
	Lead	ppm	ASTM D5185(m)	>10	<u> </u>	<u> </u>	
	Tin	ppm	ASTM D5185(m)	>10	0	<1	
	Silver	ppm	ASTM D5185(m)	>10	0	<1	
	Zinc	ppm	ASTM D5185(m)	>10	1	3	
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	<1	2	
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1	<1	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Coolant Appearance		Visual*	Clear	Clear	Clear	
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		ASTM D1298*		1.068	1.068	
	рН	Scale 0-14	ASTM D1287*		9.53	9.69	
	Nitrites	ppm	Alcan Test Kit*		1440	1560	
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.0	4.1	
	Percentage Glycol		ASTM D3321*		50.5	50.3	
	Freezing Point		ASTM D3321*		-37	-35	
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		30	30	
	Phosphorus	ppm	ASTM D5185(m)		113	139	
	Boron	ppm	ASTM D5185(m)		70	73	
	Molybdenum	ppm	ASTM D5185(m)		41	53	
	Sodium	ppm	ASTM D5185(m)		1180	1057	
	Potassium	ppm	ASTM D5185(m)		636	699	
	Coolant Color		Visual*		Green	Green	





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WA0021501 Lab Number : 02645331

Unique Number : 5802870

Received **Tested** Diagnosed : 03 Jul 2024

: 05 Jul 2024

: 05 Jul 2024 - Kevin Marson

Test Package: COOL (Additional Tests: GlycolType) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Wajax Power Systems 10 Diesel Drive Toronto, ON **CA M8W 2T8**

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