



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Machine Id  
**CUMMINS 236**  
Component  
**Rear Diesel Engine**  
Fluid  
**ESSO XD-3 EXTRA 15W40 (--- GAL)**

## RECOMMENDATION

We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0866510</b>	WC0888971	WC0889131
Sample Date		Client Info		<b>28 Jun 2024</b>	08 May 2024	15 Feb 2024
Machine Age	kms	Client Info		<b>0</b>	0	0
Oil Age	kms	Client Info		<b>9096</b>	8599	8786
Filter Age	kms	Client Info		<b>9096</b>	8599	8786
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>90	<b>8</b>	7	5
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185(m)	>2	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185(m)	>2	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	>2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>2</b>	2	3
Lead	ppm	ASTM D5185(m)	>40	<b>&lt;1</b>	0	2
Copper	ppm	ASTM D5185(m)	>330	<b>53</b>	40	76
Tin	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## CONTAMINATION

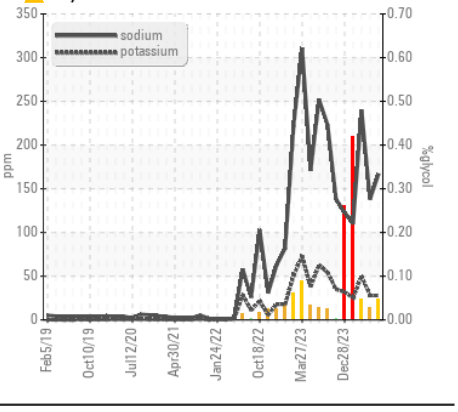
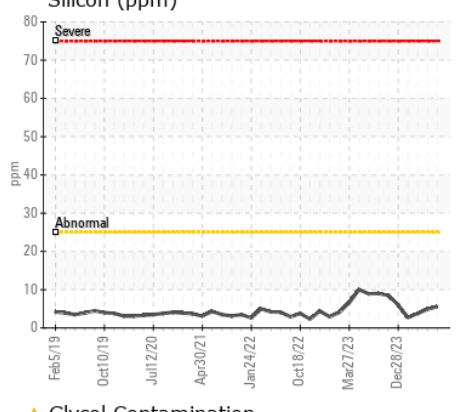
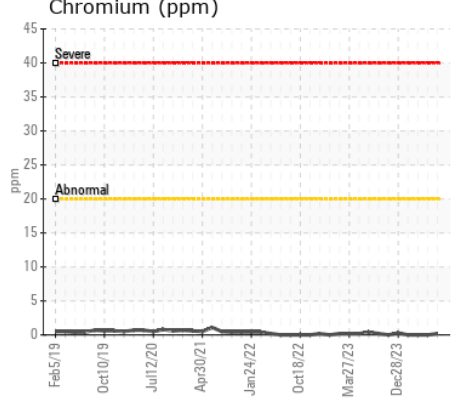
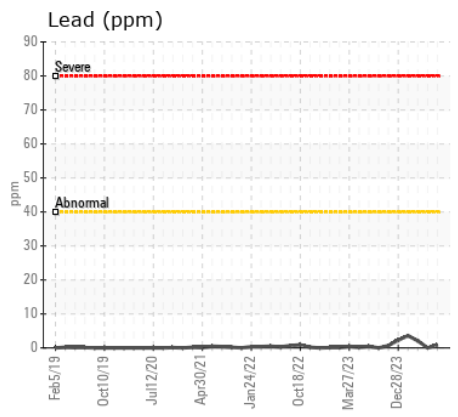
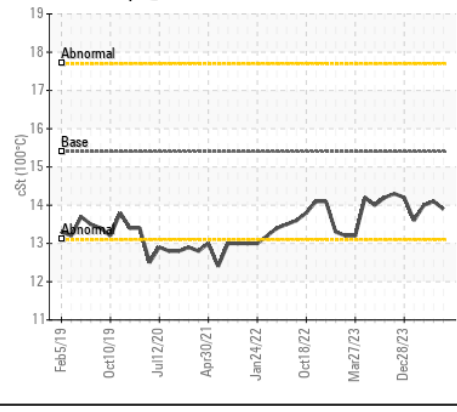
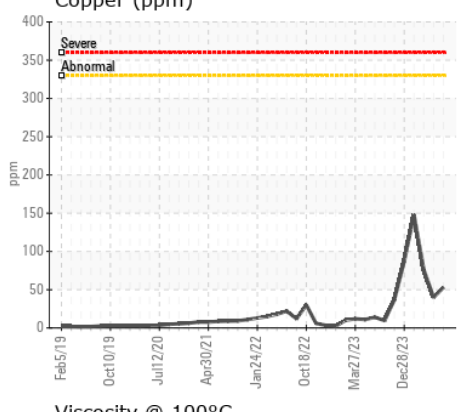
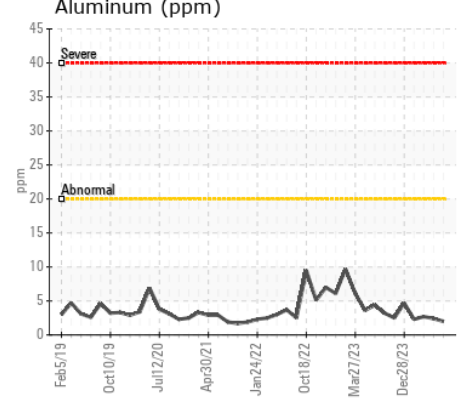
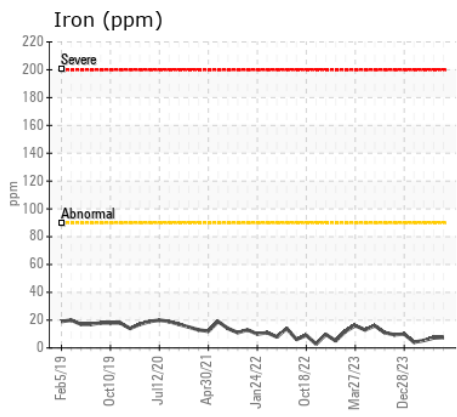
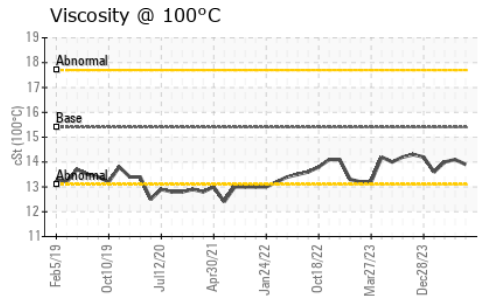
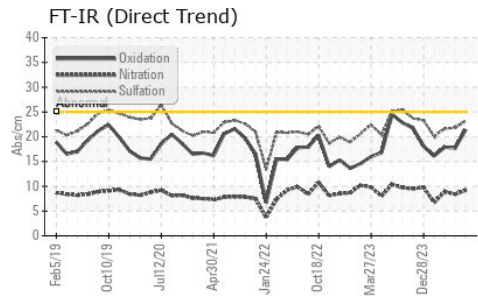
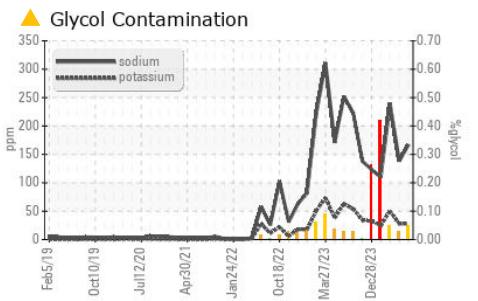
Test for glycol is positive. There is a moderate concentration of glycol present in the oil.

Silicon	ppm	ASTM D5185(m)	>25	<b>6</b>	5	4
Potassium	ppm	ASTM D5185(m)	>20	<b>▲ 28</b>	▲ 28	▲ 50
Fuel		WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	%	ASTM D7922*		<b>▲ 0.046</b>	▲ 0.027	▲ 0.047
Soot %	%	ASTM D7844*	>6	<b>0.2</b>	0.1	0.1
Nitration	Abs/cm	ASTM D7624*	>20	<b>9.2</b>	8.4	8.9
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>23.2</b>	21.8	21.6
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185(m)	>192	<b>● 167</b>	● 138	● 240
Boron	ppm	ASTM D5185(m)		<b>15</b>	31	21
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>12</b>	16	15
Calcium	ppm	ASTM D5185(m)	3780	<b>2110</b>	2111	2100
Phosphorus	ppm	ASTM D5185(m)	1370	<b>886</b>	925	922
Zinc	ppm	ASTM D5185(m)	1500	<b>1137</b>	1135	1108
Sulfur	ppm	ASTM D5185(m)	3800	<b>2726</b>	2785	2897
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>21.4</b>	17.7	17.9
Visc @ 100°C	cSt	ASTM D7279(m)	15.4	<b>13.9</b>	14.1	14.0



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0866510 **Received** : 04 Jul 2024  
**Lab Number** : 02645385 **Tested** : 04 Jul 2024  
**Unique Number** : 5802924 **Diagnosed** : 04 Jul 2024 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: Glycol )

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To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.