WEAR CONTAMINATION FLUID CONDITION

SEVERE NORMAL NORMAL



JOHN DEERE 644K LDR009

Diesel Engine

MOBIL 15W40 (--- GAL)

| -1 | - | $\triangle M$ | 1.V. I = | 4415 | ON |
|-----|---|---------------|----------|------|----|
| = 4 | | COM | 1/4/ | | |
| | ᆫ | | 11/11- | | |

| The oil change at the time of sampling has been noted. We |
|---|
| recommend an early resample to monitor this condition. |

| - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
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Nickel ppm levels are severe. A sharp increase in the nickel level is noted. Exhaust valve wear is indicated.

CONTAMINATION

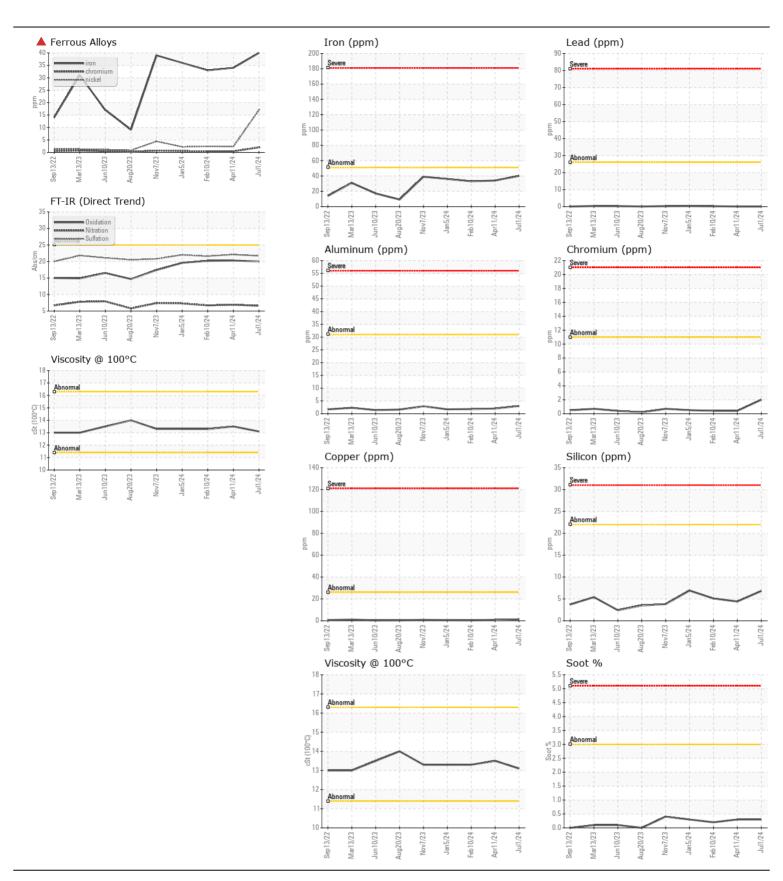
There is no indication of any contamination in the oil.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|----------|---------------|-----------|----------------|-------------|-------------|
| Sample Number | | Client Info | | WC0925818 | WC0920178 | WC0904238 |
| Sample Date | | Client Info | | 01 Jul 2024 | 11 Apr 2024 | 10 Feb 2024 |
| Machine Age | hrs | Client Info | | 13081 | 12657 | 12116 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Filter Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | SEVERE | NORMAL | NORMAL |
| Iron | ppm | ASTM D5185(m) | >51 | 40 | 34 | 33 |
| Chromium | ppm | ASTM D5185(m) | >11 | 2 | <1 | <1 |
| Nickel | ppm | ASTM D5185(m) | >5 | <u>∠</u> 17 | 2 | 2 |
| Titanium | ppm | ASTM D5185(m) | 70 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >31 | 3 | 2 | 2 |
| Lead | ppm | ASTM D5185(m) | >26 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >26 | 1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >4 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| | | | | | | |
| Silicon | ppm | ASTM D5185(m) | >22 | 7 | 4 | 5 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | 0 | 1 |
| Fuel | | WC Method | >2.1 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.21 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | ASTM D7844* | >3 | 0.3 | 0.3 | 0.2 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 6.6 | 6.9 | 6.7 |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 21.7 | 22.1 | 21.6 |
| Emulsified Water | scalar | Visual* | >0.21 | NEG | NEG | NEG |
| Sodium | ppm | ASTM D5185(m) | >118 | 3 | 2 | 2 |
| Boron | ppm | ASTM D5185(m) | | 45 | 41 | 35 |
| Barium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 39 | 39 | 40 |
| Manganese | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | 494 | 524 | 529 |
| Calcium | ppm | ASTM D5185(m) | | 1696 | 1733 | 1691 |
| Phosphorus | ppm | ASTM D5185(m) | | 728 | 743 | 767 |
| Zinc | ppm | ASTM D5185(m) | | 852 | 869 | 878 |
| Sulfur | ppm | ASTM D5185(m) | | 2111 | 2118 | 2264 |
| Oxidation | Abs/.1mm | ASTM D7414* | >25 | 20.0 | 20.3 | 20.2 |
| Visc @ 100°C | cSt | ASTM D7279(m) | | 13.1 | 13.5 | 13.3 |
| | | | | | | |

Contact/Location: Jay Gould - KIR370KIR





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0925818 Lab Number : 02645397

Unique Number : 5802936 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 04 Jul 2024 **Tested**

: 04 Jul 2024 : 04 Jul 2024 - Kevin Marson Diagnosed

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX

Kirkland Lake, ON CA P2N 3J1 Contact: Jay Gould

MacassaMobileUGPlanning@agnicoeagle.com

T: (705)567-5208

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.