WEAR CONTAMINATION **FLUID CONDITION**

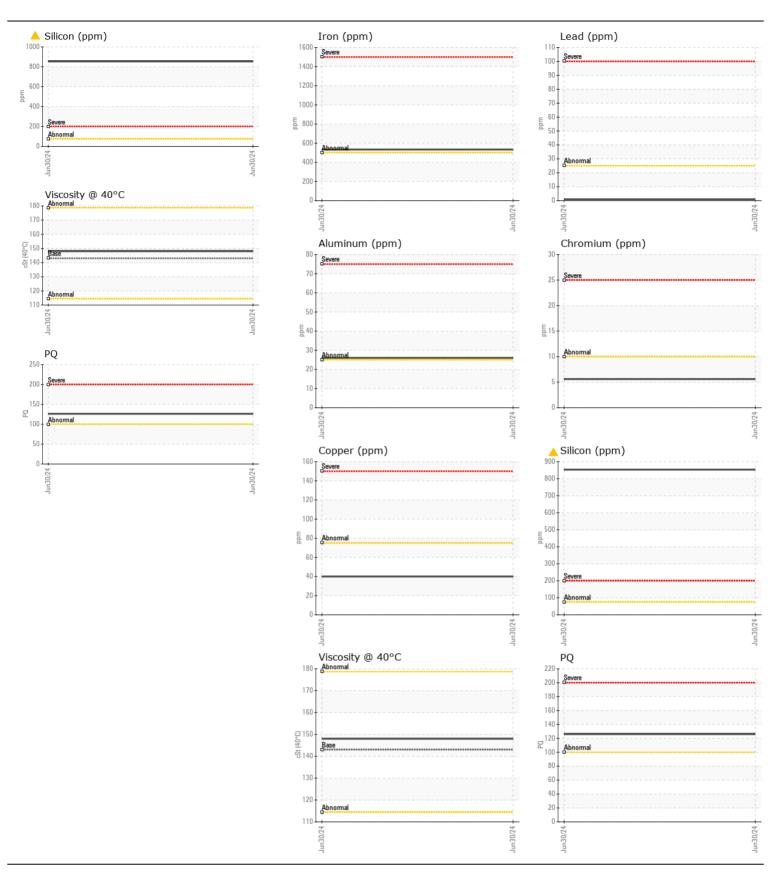
NORMAL ABNORMAL NORMAL

Machine Id

MANITOU 625MT FOR 421

Rear Left Planetary

| GEAR OIL SAE 80W90 (GAL) | | | | | | | |
|---|------------------|--------|---------------|--------------|--------------|----------|----------|
| RECOMMENDATION We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm. | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| | Sample Number | OOW | Client Info | LIIIIII/AUII | WC0925865 | | |
| | Sample Date | | Client Info | | 30 Jun 2024 | | |
| | Machine Age | hrs | Client Info | | 11332 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Not Changd | | |
| | Filter Changed | | Client Info | | N/A | | |
| | Sample Status | | | | ABNORMAL | | |
| WEAR | PQ | | ASTM D8184* | | 126 | | |
| All component wear rates are normal. | Iron | ppm | ASTM D5185(m) | >500 | 533 | | |
| | Chromium | ppm | ASTM D5185(m) | | 6 | | |
| | Nickel | ppm | ASTM D5185(m) | | <1 | | |
| | Titanium | ppm | ASTM D5185(m) | | 2 | | |
| | Silver | ppm | ASTM D5185(m) | | 0 | | |
| | Aluminum | ppm | ASTM D5185(m) | >25 | 26 | | |
| | Lead | ppm | ASTM D5185(m) | >25 | <1 | | |
| | Copper | ppm | ASTM D5185(m) | >75 | 40 | | |
| | Tin | ppm | ASTM D5185(m) | >10 | <1 | | |
| | Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| | White Metal | scalar | Visual* | NONE | VLITE | | |
| | Yellow Metal | scalar | Visual* | NONE | NONE | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185(m) | >75 | ▲ 853 | | |
| There is a moderate concentration of dirt present in the oil. | Potassium | ppm | ASTM D5185(m) | >20 | 8 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Silt | scalar | Visual* | NONE | VLITE | | |
| | Debris | scalar | Visual* | NONE | NONE | | |
| | Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| | Appearance | scalar | Visual* | NORML | NORML | | |
| | Odor | scalar | Visual* | NORML | NORML | | |
| | Emulsified Water | scalar | Visual* · | >0.2 | NEG | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185(m) | >170 | 11 | | |
| The oil is no longer serviceable due to the presence of contaminants. | Boron | ppm | ASTM D5185(m) | 400 | 128 | | |
| | Barium | ppm | ASTM D5185(m) | 200 | 2 | | |
| | Molybdenum | ppm | ASTM D5185(m) | 12 | 0 | | |
| | Manganese | ppm | ASTM D5185(m) | | 6 | | |
| | Magnesium | ppm | ASTM D5185(m) | | 13 | | |
| | Calcium | ppm | ASTM D5185(m) | | 100 | | |
| | Phosphorus | ppm | ASTM D5185(m) | | 969 | | |
| | Zinc | ppm | ASTM D5185(m) | | 73 | | |
| | Sulfur | ppm | ASTM D5185(m) | | 18861 | | |
| | Visc @ 40°C | cSt | ASTM D7279(m) | 143 | 148 | | |





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

: WC0925865 : 02645576 Unique Number : 5803115

Test Package: MOB 1 (Additional Tests: PQ)

Received **Tested** Diagnosed

: 04 Jul 2024 : 05 Jul 2024

: 08 Jul 2024 - Kevin Marson

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON

CA P2N 3J1 Contact: Mitch Lamontagne

To discuss this sample report, contact Customer Service at 1-800-268-2131. $AEM_KL_macassaoils ampleres ults@agnicoeagle.com$ Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (705)567-5208 Validity of results and interpretation are based on the sample and information as supplied. F: (705)567-5221