



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**INGERSOLL RAND 4 AIR COMPRESSOR (S/N FF2383U02287)**

Component  
**Compressor**

Fluid  
**INGERSOLL-RAND SSR ULTRA COOLANT (15 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WCI2295516</b>	WCI2203311	WCI2203263
Sample Date		Client Info		<b>09 Oct 2016</b>	13 May 2015	05 Feb 2014
Machine Age	hrs	Client Info		<b>55400</b>	45099	40709
Oil Age	hrs	Client Info		<b>0</b>	5000	7125
Filter Age	hrs	Client Info		<b>0</b>	1000	1170
Oil Changed		Client Info		<b>Not Changed</b>	N/A	Not Changed
Filter Changed		Client Info		<b>Not Changed</b>	N/A	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>2</b>	5	4
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>25	<b>0</b>	<1	1
Copper	ppm	ASTM D5185m	>50	<b>6</b>	26	21
Tin	ppm	ASTM D5185m	>15	<b>6</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

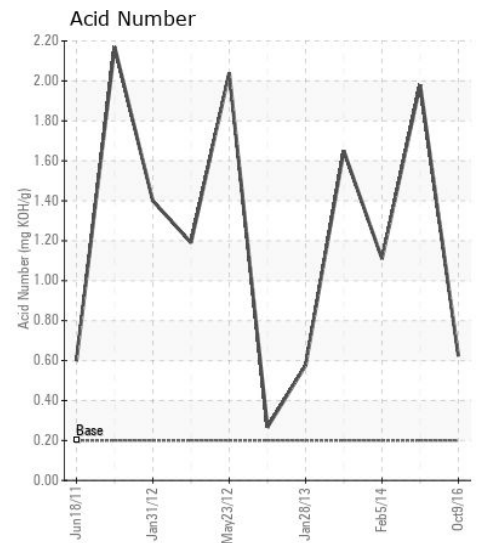
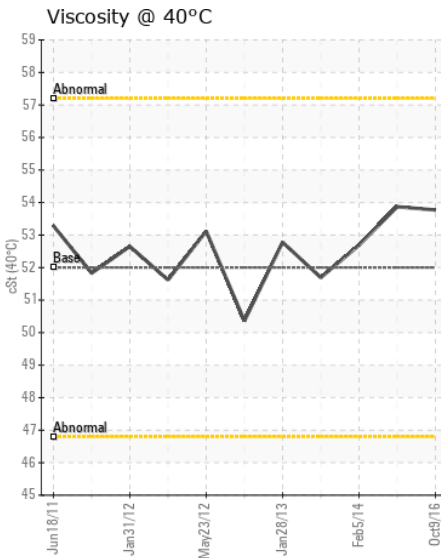
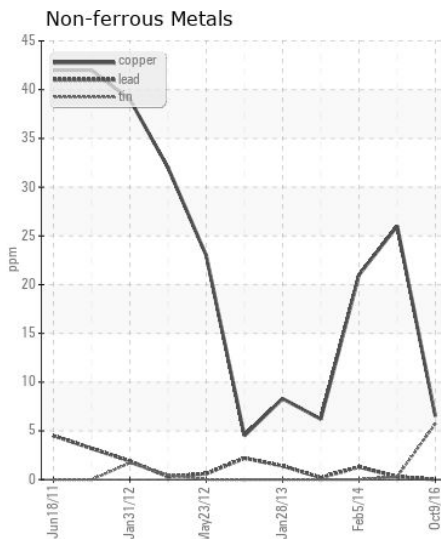
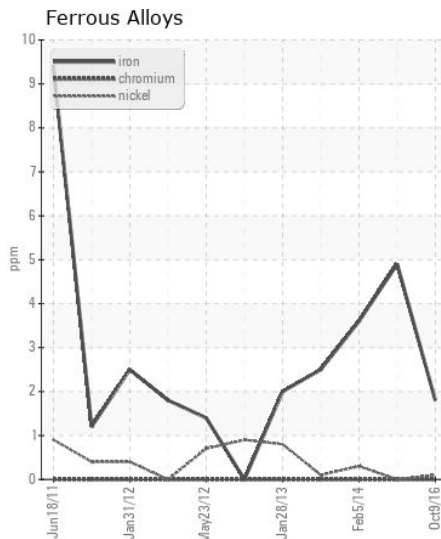
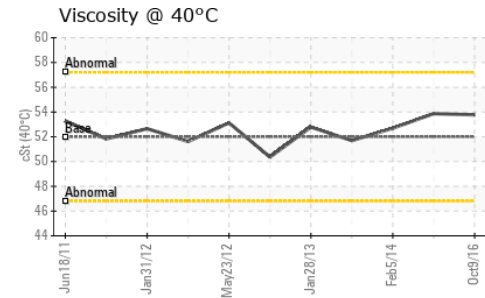
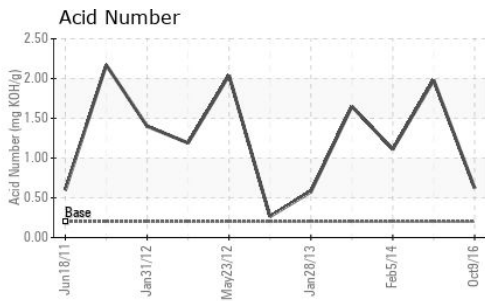
There is no indication of any contamination in the component.

Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	3	2
Potassium	ppm	ASTM D5185m	>20	<b>6</b>	6	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>36</b>	43	26
Boron	ppm	ASTM D5185m		<b>4</b>	4	1
Barium	ppm	ASTM D5185m	556	<b>433</b>	381	545
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	242	<b>0</b>	3	4
Phosphorus	ppm	ASTM D5185m	0	<b>0</b>	0	3
Zinc	ppm	ASTM D5185m	0	<b>6</b>	40	42
Sulfur	ppm	ASTM D5185m	306	<b>194</b>	669	248
Acid Number (AN)	mg KOH/g	ASTM D8045	0.2	<b>0.623</b>	1.98	1.11
Visc @ 40°C	cSt	ASTM D445	52	<b>53.77</b>	53.87	52.69



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC12295516  
**Lab Number** : 04095154  
**Unique Number** : 7580806  
**Test Package** : IND 2

**Received** : 31 Oct 2016  
**Tested** : 01 Nov 2016  
**Diagnosed** : 02 Nov 2016 - Don Baldrige

**ARMSTRONG SERVICE ASI**  
 100 HERO DR  
 AMSTERDAM, NY  
 US 12010

Contact: Garry Mosher  
 gmosher@armstronginternational.com

T: 5(180)312-9951

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)