



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
LULL 844C-42 1011 (S/N 99W20P22-2196)

Component
Hydraulic System

Fluid
TRC HYDRAULIC OIL ISO 32- SAE10W (65 GAL)

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR04186027	---	---
Sample Date		Client Info		09 Mar 2017	---	---
Machine Age	hrs	Client Info		11388	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		3434	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	▲ 24	---	---
Chromium	ppm	ASTM D5185m	>10	3	---	---
Nickel	ppm	ASTM D5185m		<1	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>10	2	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

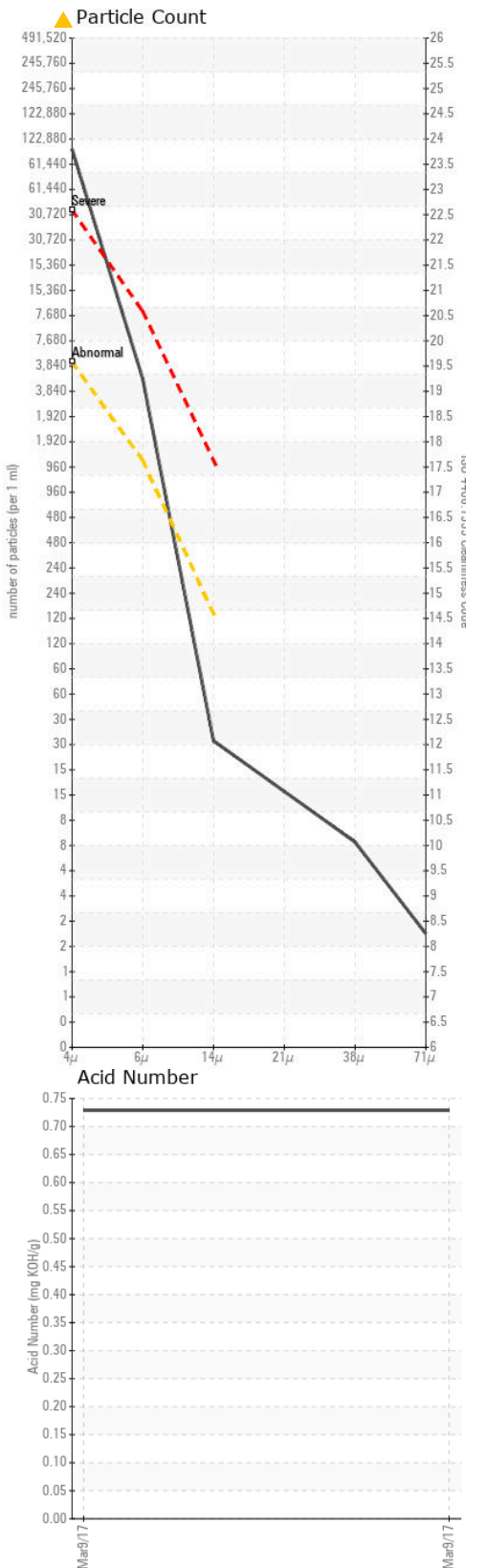
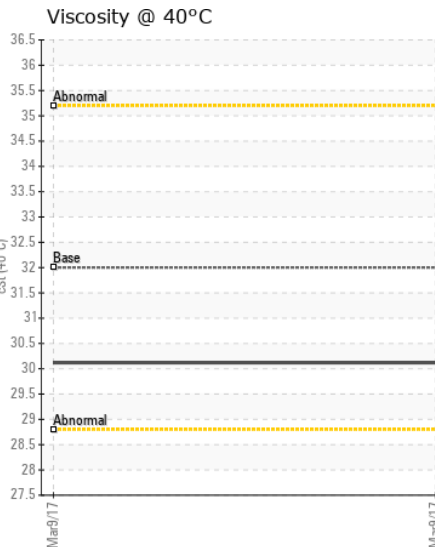
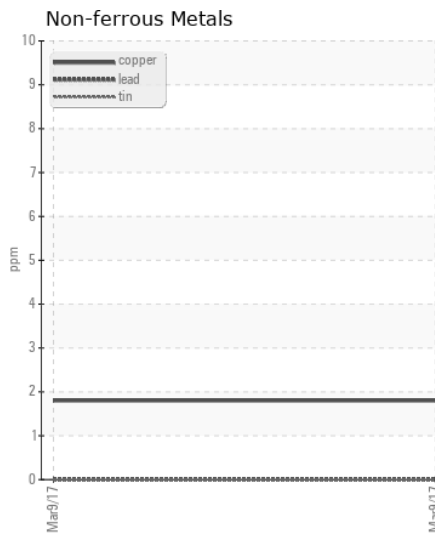
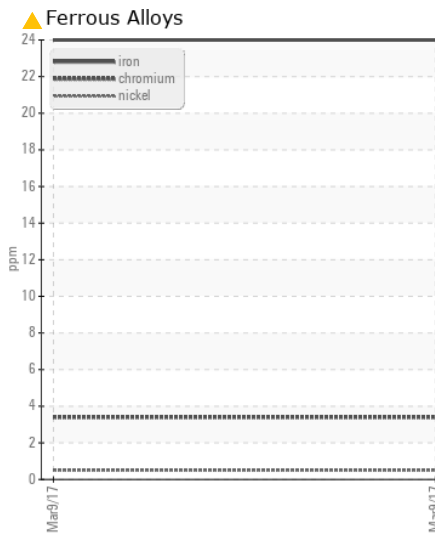
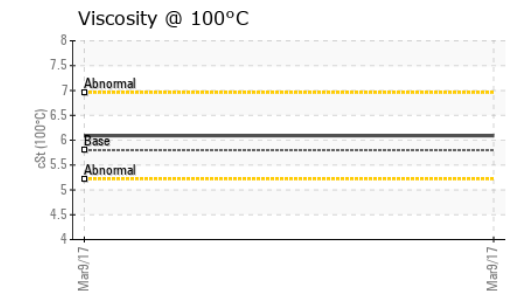
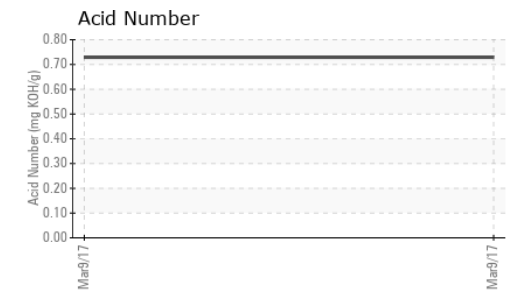
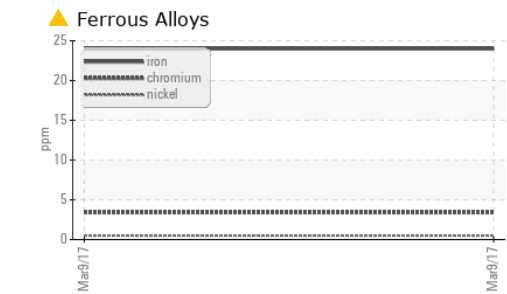
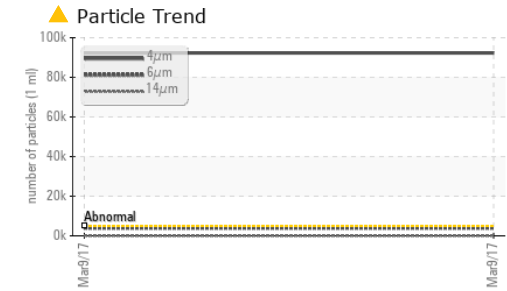
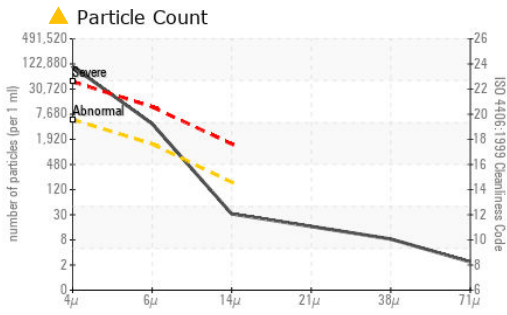
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	5	---	---
Potassium	ppm	ASTM D5185m	>20	9	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 92295	---	---
Particles >6µm		ASTM D7647	>1300	▲ 3963	---	---
Particles >14µm		ASTM D7647	>160	28	---	---
Particles >21µm		ASTM D7647	>40	14	---	---
Particles >38µm		ASTM D7647	>10	7	---	---
Particles >71µm		ASTM D7647	>3	2	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/19/12	---	---
Particles 5-15µm	count	*NAS 1638	>1300	390041	---	---
Particles 15-25µm	count	*NAS 1638	>160	-745	---	---
Particles 25-50µm	count	*NAS 1638	>40	-684	---	---
Particles 50-100µm	count	*NAS 1638	>10	151	---	---
Particles >100µm	count	*NAS 1638	>3	975	---	---
NAS Code		*NAS 1638	>19/17/14	12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		<1	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		63	---	---
Phosphorus	ppm	ASTM D5185m		544	---	---
Zinc	ppm	ASTM D5185m	1000	674	---	---
Sulfur	ppm	ASTM D5185m		1455	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.729	---	---
Visc @ 40°C	cSt	ASTM D445	32	30.12	---	---
Visc @ 100°C	cSt	ASTM D445	5.8	6.09	---	---
Viscosity Index (VI)	Scale	ASTM D2270	95	155	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR04186027 **Received** : 21 Mar 2017
Lab Number : 04186027 **Tested** : 23 Mar 2017
Unique Number : 7739447 **Diagnosed** : 23 Mar 2017 - Doug Bogart
Test Package : MOB 2 (Additional Tests: KV100, PQ, PrtCountNAS, VI)

CONNECTICUT MASON CONTRACTORS
 75 BYSIEWICZ DR
 MIDDLETOWN, CT
 US 06457
 Contact: PATRICK KELLY

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: