



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id

**CASE IH 275**

Component

**Diesel Engine**

Fluid

**TRC MOLY XL PRO-SPEC IV 15W40 (22 QTS)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>TR04607581</b>	TR04374733	TR04139947
Sample Date		Client Info		<b>26 Nov 2018</b>	18 Nov 2017	16 Nov 2016
Machine Age	hrs	Client Info		<b>2330</b>	2117	1870
Oil Age	hrs	Client Info		<b>213</b>	233	226
Filter Age	hrs	Client Info		<b>213</b>	233	226
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>15</b>	15	16
Chromium	ppm	ASTM D5185m	>20	<b>1</b>	1	<1
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>20	<b>3</b>	4	3
Lead	ppm	ASTM D5185m	>40	<b>&lt;1</b>	3	3
Copper	ppm	ASTM D5185m	>330	<b>▲ 347</b>	66	8
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	10
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

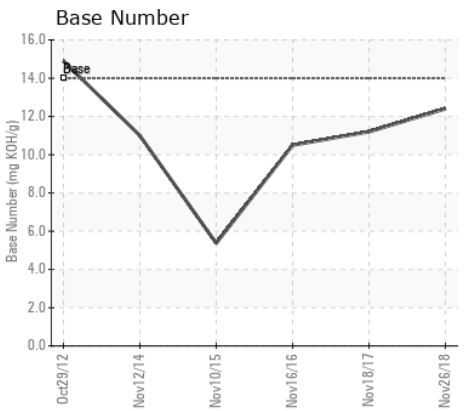
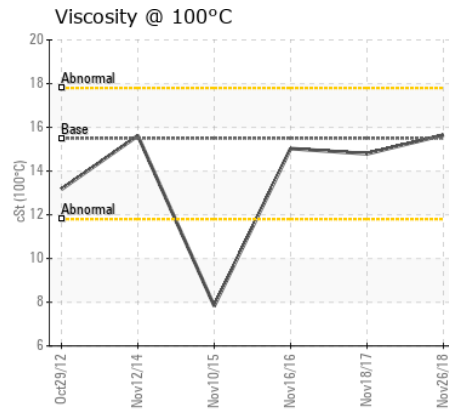
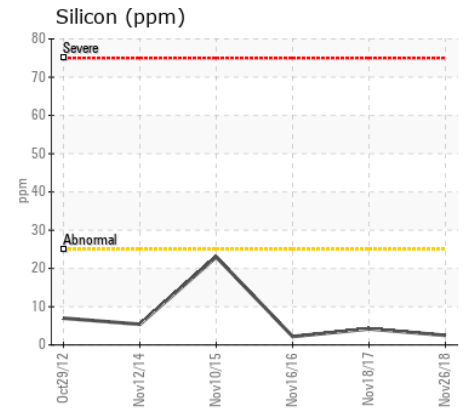
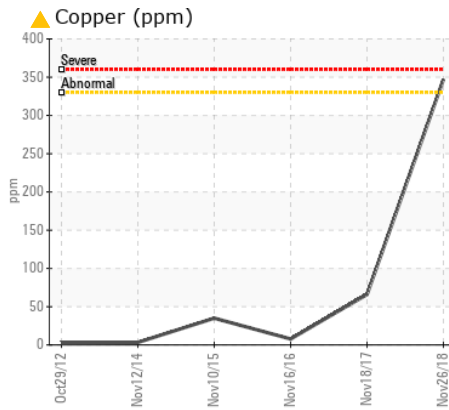
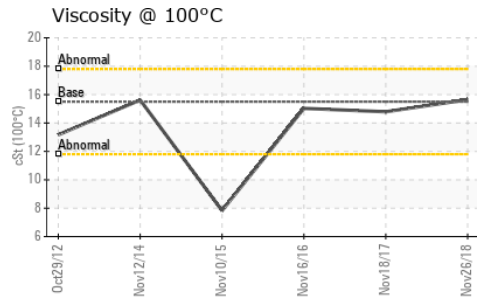
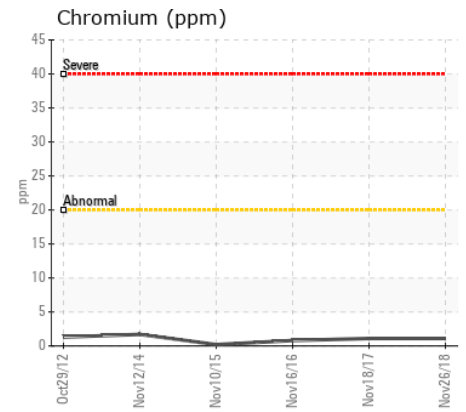
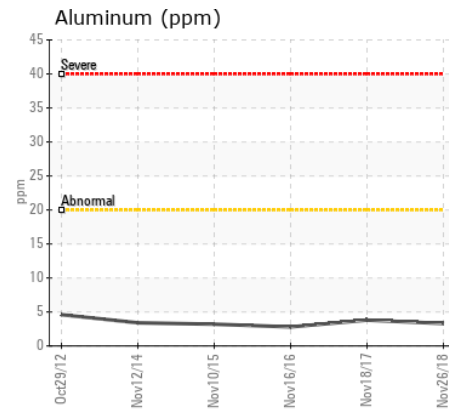
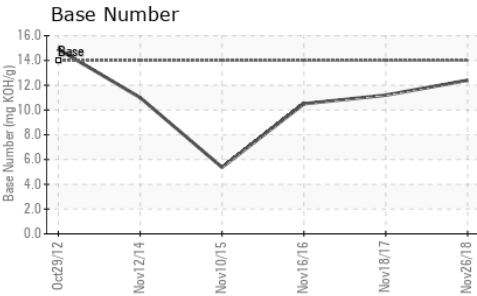
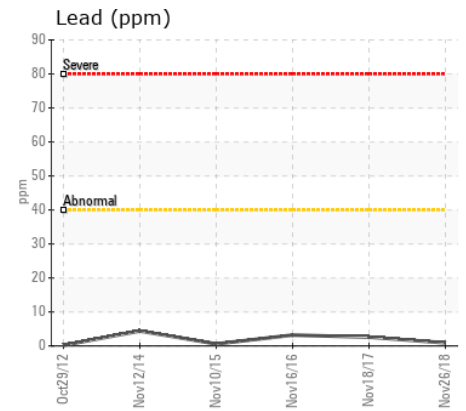
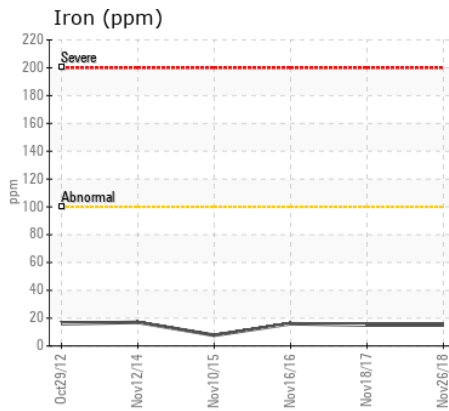
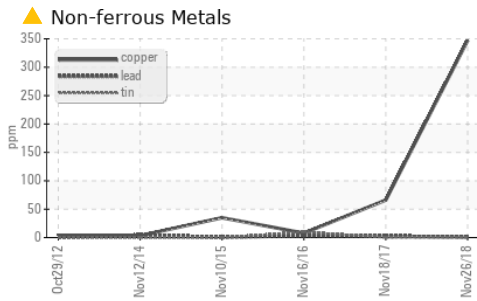
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>2</b>	4	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	2
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.3</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>15</b>	9.	9.
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.6</b>	18.	19.
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>5</b>	4	5
Boron	ppm	ASTM D5185m		<b>2</b>	<1	1
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>151</b>	182	195
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>894</b>	878	889
Calcium	ppm	ASTM D5185m	1300	<b>1725</b>	1772	1824
Phosphorus	ppm	ASTM D5185m		<b>1054</b>	1115	1058
Zinc	ppm	ASTM D5185m	1300	<b>1204</b>	1328	1339
Sulfur	ppm	ASTM D5185m		<b>3944</b>	3424	3755
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>21.1</b>	15.	15.
Base Number (BN)	mg KOH/g	ASTM D2896	14	<b>12.4</b>	11.2	10.5
Visc @ 100°C	cSt	ASTM D445	15.5	<b>15.65</b>	14.79	15.03



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : TR04607581

**Lab Number** : 04607581

**Unique Number** : 8421601

**Test Package** : MOB 2

**Received** : 07 Dec 2018

**Tested** : 10 Dec 2018

**Diagnosed** : 10 Dec 2018 - Don Baldrige

**PHIL HARDER**

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F:

To discuss this sample report, contact Customer Service at 1-800-827-0711.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)