



WEAR CONTAMINATION FLUID CONDITION **NORMAL NORMAL NORMAL**

{unassigned} [108752] **JOHN DEERE 250G 1FF250GXCKF611322**

Component Hydraulic System

HITACHI HYDRAULIC SUPER	EX 46HN (63	GAL	<u>)</u>				
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		LEC0016650		
Resample at the next service interval to monitor.	Sample Date		Client Info		25 Sep 2020		
	Machine Age	hrs	Client Info		633		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAR All component wear rates are normal.	PQ		ASTM D8184	>50	22		
	Iron	ppm	ASTM D5185m	>32	2		
	Chromium	ppm	ASTM D5185m	>9	0		
	Nickel	ppm	ASTM D5185m	>5	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>9	0		
	Lead	ppm	ASTM D5185m	>28	<1		
	Copper	ppm	ASTM D5185m	>50	1		
	Tin	ppm	ASTM D5185m	>5	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>11	0		
	Potassium	ppm	ASTM D5185m	>20	0		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647	>80000	1332		
	Particles >6µm		ASTM D7647		147		
	Particles >14µm		ASTM D7647	>640	14		
	Particles >21µm		ASTM D7647	>160	5		
	Particles >38µm		ASTM D7647	>40	0		
	Particles >71µm		ASTM D7647	>10	0		
	Oil Cleanliness		ISO 4406 (c)	>23/21/16	18/14/11		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.075	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>21	0		
	Boron	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m	827	494		
	Zinc	ppm	ASTM D5185m		24		
	Sulfur	ppm	ASTM D5185m	13	101		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.142		
	Visc @ 40°C	cSt	ASTM D445	47	45.9		





Certificate L2367

Laboratory Sample No. Lab Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 05095023

: LEC0016650

Received **Tested** Unique Number : 9220264 Diagnosed

Test Package : MOBCE (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

: 22 Oct 2020 - Don Baldridge

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: 20 Oct 2020

: 21 Oct 2020

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