



**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL NORMAL NORMAL** 

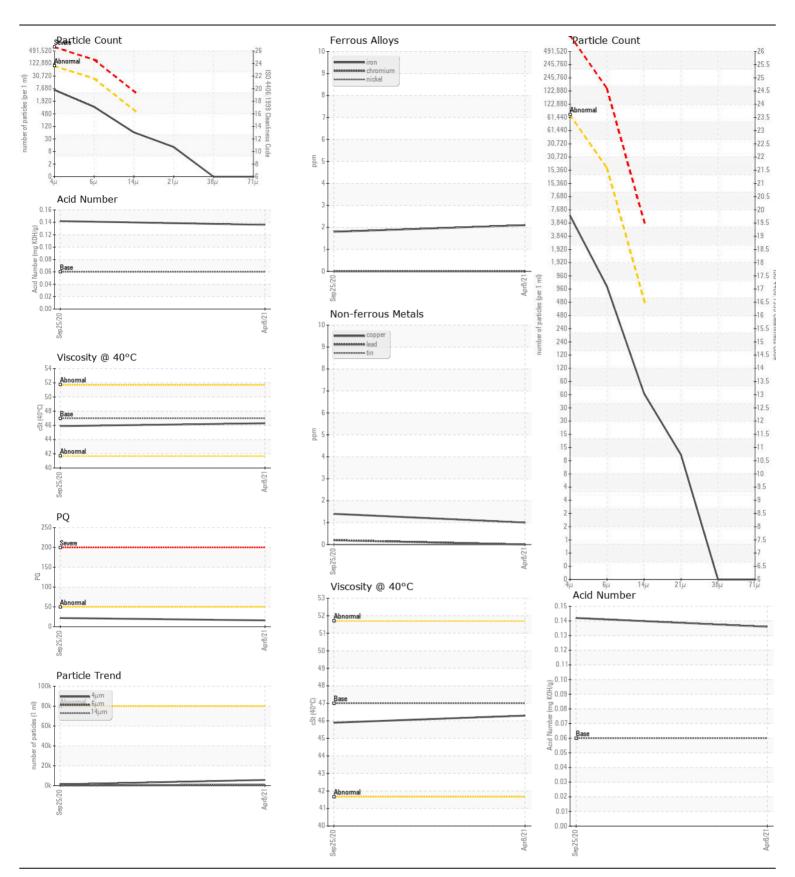


## {unassigned}

## **JOHN DEERE 250G 1FF250GXCKF611322**

Component Hydraulic System

| HITACHI HYDRAULIC SUPER   | EX 46HN (63                 | GAL              | )            |            | .,           |              |          |
|---|-----------------------------|------------------|--------------|------------|--------------|--------------|----------|
| RECOMMENDATION  | Test                        | UOM              | Method       | Limit/Abn  | Current      | History1     | History2 |
|   | Sample Number               |                  | Client Info  |            | LEC0020075   | LEC0016650   |          |
| Resample at the next service interval to monitor.   | Sample Date                 |                  | Client Info  |            | 08 Apr 2021  | 25 Sep 2020  |          |
|   | Machine Age                 | hrs              | Client Info  |            | 820          | 633          |          |
|   | Oil Age                     | hrs              | Client Info  |            | 820          | 0            |          |
|   | Filter Age                  | hrs              | Client Info  |            | 820          | 0            |          |
|   | Oil Changed                 |                  | Client Info  |            | Not Changd   | Not Changd   |          |
|   | Filter Changed              |                  | Client Info  |            | Not Changd   | Not Changd   |          |
|   | Sample Status               |                  |              |            | NORMAL       | NORMAL       |          |
| VEAR  | PQ                          |                  | ASTM D8184   | >50        | 16           | 22           |          |
|   | Iron                        | ppm              | ASTM D5185m  |            | 2            | 2            |          |
| All component wear rates are normal.  | Chromium                    | ppm              | ASTM D5185m  |            | 0            | 0            |          |
|   | Nickel                      | ppm              | ASTM D5185m  |            | 0            | 0            |          |
|   | Titanium                    | ppm              | ASTM D5185m  | /0         | 0            | 0            |          |
|   | Silver                      | ppm              | ASTM D5185m  |            | <1           | 0            |          |
|   | Aluminum                    | ppm              | ASTM D5185m  | <b>\</b> 0 | <1           | 0            |          |
|   | Lead                        | ppm              | ASTM D5185m  |            | 0            | <1           |          |
|   | Copper                      |                  | ASTM D5185m  |            | 1            | 1            |          |
|   | Tin                         | ppm              | ASTM D5185m  |            | 0            | 0            |          |
|   |                             | ppm              |              | >5         | -            | -            |          |
|   | Vanadium                    | ppm              | *Visual      | NIONIE     | 0            | 0            |          |
|   | White Metal<br>Yellow Metal | scalar<br>scalar | *Visual      | NONE       | NONE<br>NONE | NONE<br>NONE |          |
|   |                             |                  |              |            |              |              |          |
| The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. | Silicon                     | ppm              | ASTM D5185m  |            | <1           | 0            |          |
|   | Potassium                   | ppm              | ASTM D5185m  |            | 0            | 0            |          |
|   | Water                       |                  | WC Method    |            | NEG          | NEG          |          |
|   | Particles >4µm              |                  | ASTM D7647   |            | 5757         | 1332         |          |
|   | Particles >6µm              |                  | ASTM D7647   |            | 898          | 147          |          |
|   | Particles >14μm             |                  | ASTM D7647   | >640       | 55           | 14           |          |
|   | Particles >21μm             |                  | ASTM D7647   | >160       | 11           | 5            |          |
|   | Particles >38µm             |                  | ASTM D7647   | >40        | 0            | 0            |          |
|   | Particles >71μm             |                  | ASTM D7647   | >10        | 0            | 0            |          |
|   | Oil Cleanliness             |                  | ISO 4406 (c) | >23/21/16  | 20/17/13     | 18/14/11     |          |
|   | Silt                        | scalar           | *Visual      | NONE       | NONE         | NONE         |          |
|   | Debris                      | scalar           | *Visual      | NONE       | NONE         | NONE         |          |
|   | Sand/Dirt                   | scalar           | *Visual      | NONE       | NONE         | NONE         |          |
|   | Appearance                  | scalar           | *Visual      | NORML      | NORML        | NORML        |          |
|   | Odor                        | scalar           | *Visual      | NORML      | NORML        | NORML        |          |
|   | Emulsified Water            | scalar           | *Visual      | >0.075     | NEG          | NEG          |          |
| LUID CONDITION  | Sodium                      | ppm              | ASTM D5185m  | >21        | 2            | 0            |          |
|   | Boron                       | ppm              | ASTM D5185m  |            | 2            | <1           |          |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.                            | Barium                      | ppm              | ASTM D5185m  |            | 0            | 0            |          |
|   | Molybdenum                  | ppm              | ASTM D5185m  |            | <1           | 0            |          |
|   | Manganese                   | ppm              | ASTM D5185m  |            | <1           | 0            |          |
|   | Magnesium                   | ppm              | ASTM D5185m  |            | <1           | 0            |          |
|   | Calcium                     |                  | ASTM D5185m  |            | 11           | 0            |          |
|   |                             | ppm              |              | 007        |              |              |          |
|   | Phosphorus                  | ppm              | ASTM D5185m  |            | 468          | 494          |          |
|   | Zinc                        | ppm              | ASTM D5185m  |            | 28           | 24           |          |
|   | Sulfur                      | ppm              | ASTM D5185m  |            | 81           | 101          |          |
|   | Acid Number (AN)            | mg KOH/g         | ASTM D8045   |            | 0.136        | 0.142        |          |
|   | Visc @ 40°C                 | cSt              | ASTM D445    | 4/         | 46.3         | 45.9         |          |





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : LEC0020075 Lab Number : 05226558

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Received **Tested** Unique Number : 9460465

Diagnosed Test Package : MOBCE ( Additional Tests: PQ )

: 13 Apr 2021

: 12 Apr 2021

: 13 Apr 2021 - Don Baldridge

Contact: LEANNE KENDALL KendalLeanne@lec1.com

LESLIE EQUIPMENT COMPANY

T:

105 TENNIS CENTER DR.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (740)373-5570 Submitted By: ?

MARIETTA, OH

US 45750-9765