



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
JACKETING/JKT - LINE 7
Machine Id
JACKETING 7 EXTRUDER
Component
Gearbox
Fluid
JAX SYNGEAR INDUSTRIAL GEAR ISO 220 (8 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		IB0000174	IB0000057	WCI2341092
Sample Date		Client Info		20 Jul 2021	11 Nov 2019	07 May 2019
Machine Age	hrs	Client Info		121882	119544	116623
Oil Age	hrs	Client Info		91791	89453	86532
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	8	8	7
Chromium	ppm	ASTM D5185m	>15	0	<1	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>100	0	<1	<1
Copper	ppm	ASTM D5185m	>200	8	8	8
Tin	ppm	ASTM D5185m	>25	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

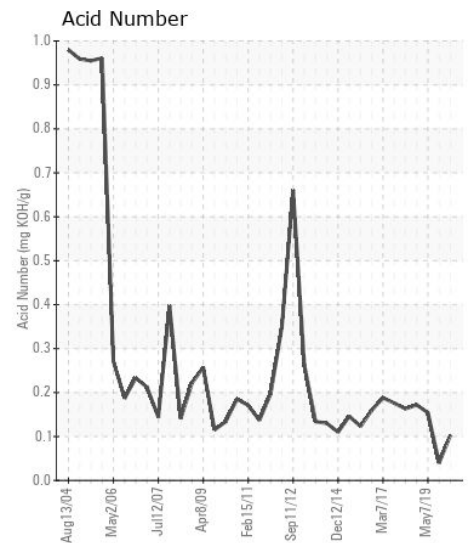
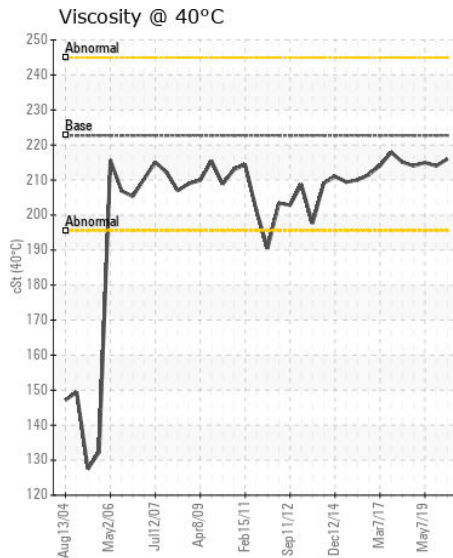
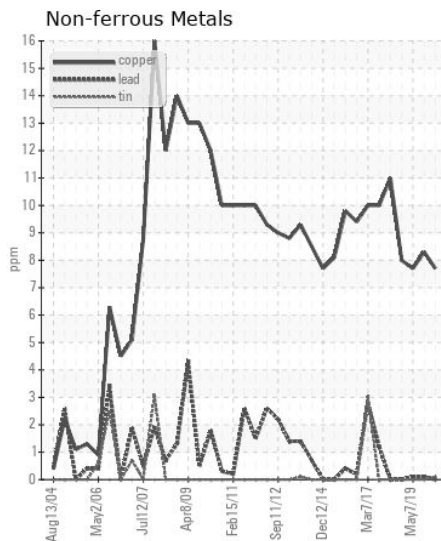
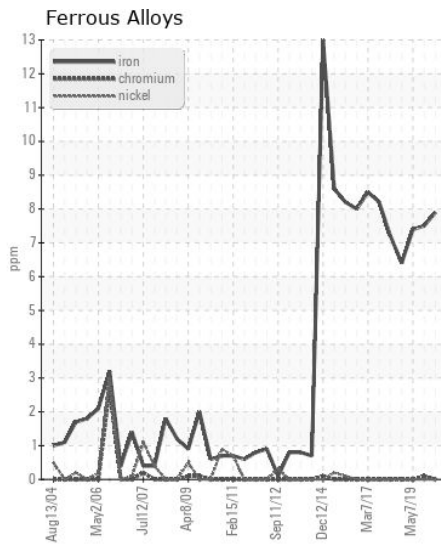
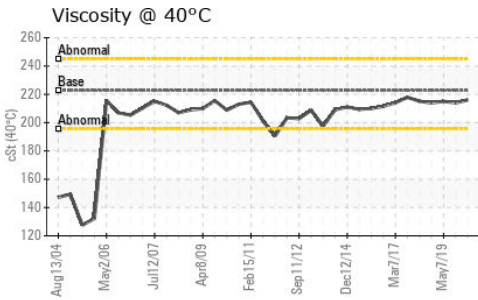
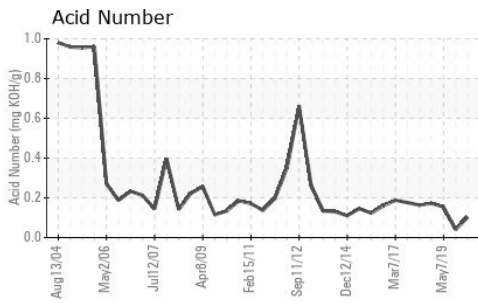
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	2	2	2
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	0	<1
Boron	ppm	ASTM D5185m		2	0	0
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		1	0	0
Calcium	ppm	ASTM D5185m		3	2	2
Phosphorus	ppm	ASTM D5185m		471	486	437
Zinc	ppm	ASTM D5185m		<1	0	3
Sulfur	ppm	ASTM D5185m		1342	1298	1695
Acid Number (AN)	mg KOH/g	ASTM D8045		0.103	0.040	0.154
Visc @ 40°C	cSt	ASTM D445	222.7	216	214	215



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : IB0000174
Lab Number : 05311602
Unique Number : 9595571
Test Package : IND 2

Received : 26 Jul 2021
Tested : 27 Jul 2021
Diagnosed : 27 Jul 2021 - Wes Davis

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)