



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
{unassigned}
Machine Id
JOHN DEERE 250G 1FF250GXCKF611322
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0022821	LEC0020075	LEC0016650
Sample Date		Client Info		31 Jul 2021	08 Apr 2021	25 Sep 2020
Machine Age	hrs	Client Info		1196	820	633
Oil Age	hrs	Client Info		1196	820	0
Filter Age	hrs	Client Info		1196	820	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	22	16	22
Iron	ppm	ASTM D5185m	>32	3	2	2
Chromium	ppm	ASTM D5185m	>9	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>9	<1	<1	0
Lead	ppm	ASTM D5185m	>28	0	0	<1
Copper	ppm	ASTM D5185m	>50	<1	1	1
Tin	ppm	ASTM D5185m	>5	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

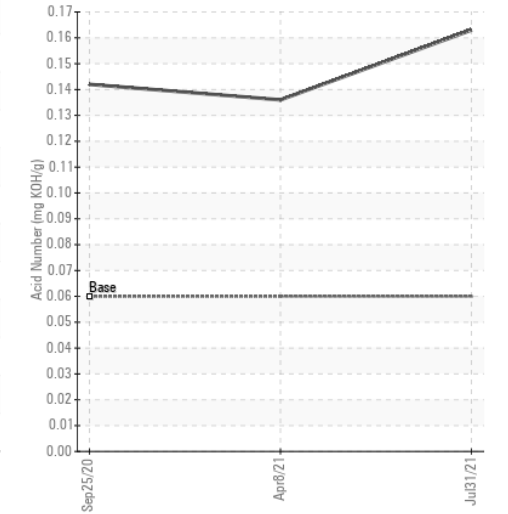
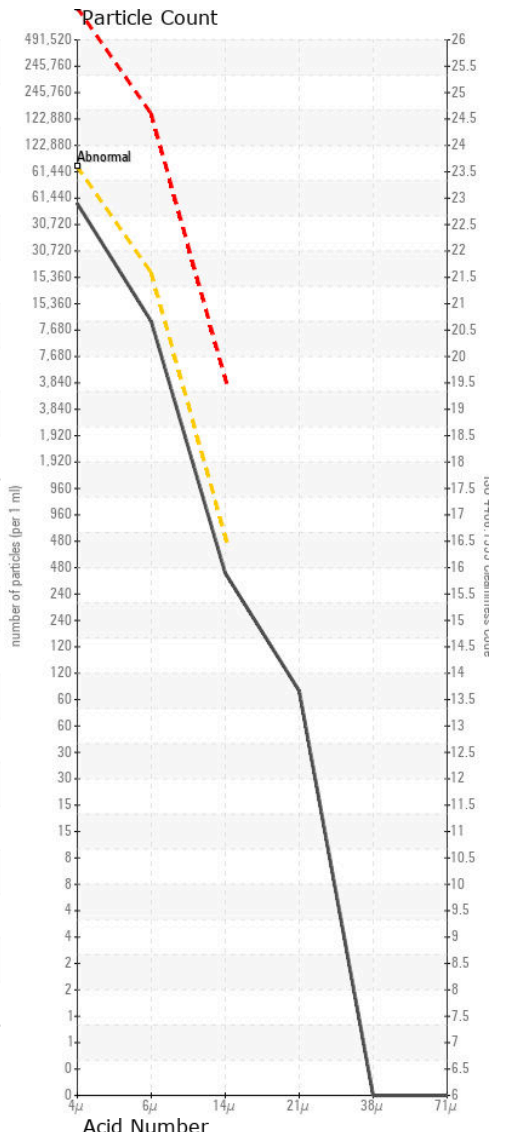
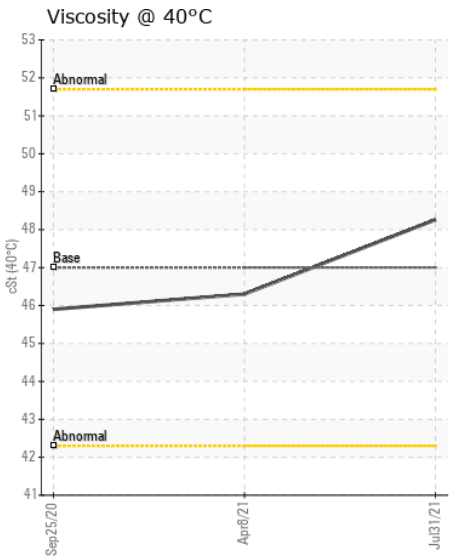
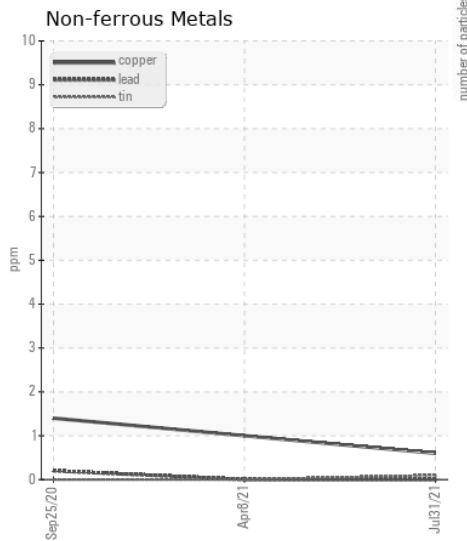
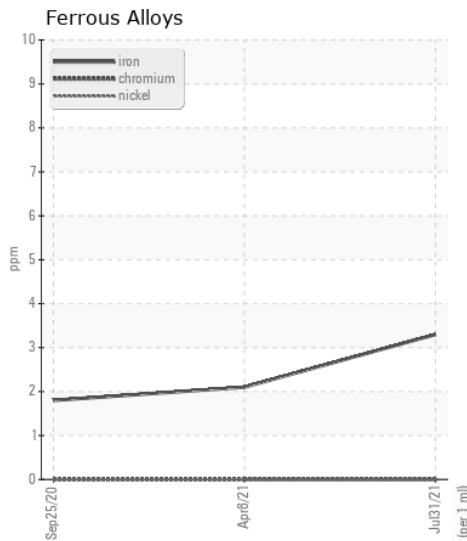
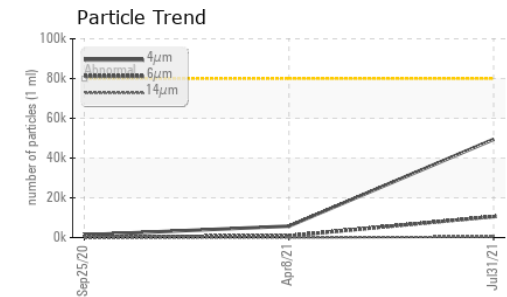
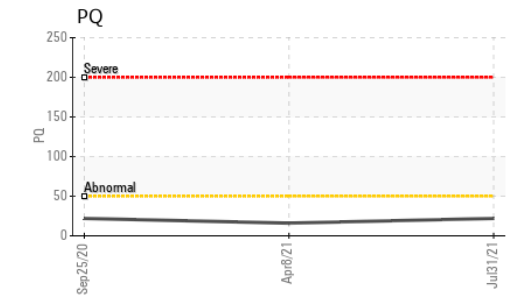
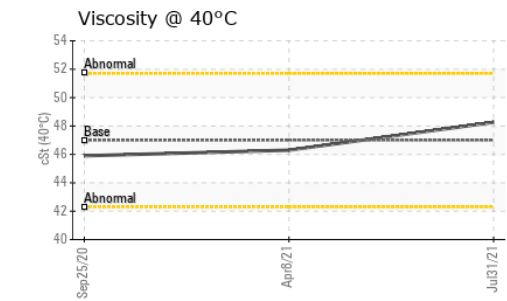
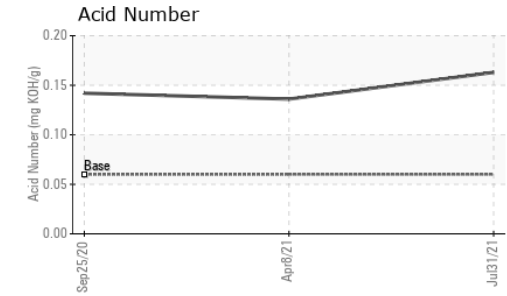
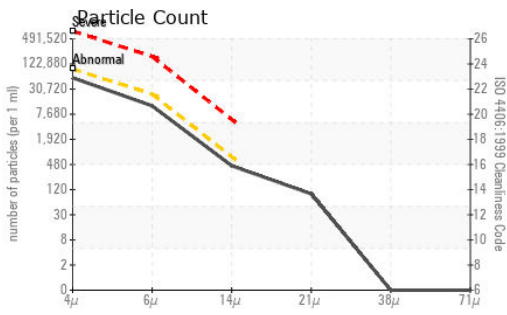
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>11	1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	49424	5757	1332
Particles >6µm		ASTM D7647	>20000	10583	898	147
Particles >14µm		ASTM D7647	>640	393	55	14
Particles >21µm		ASTM D7647	>160	84	11	5
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	23/21/16	20/17/13	18/14/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	<1	2	0
Boron	ppm	ASTM D5185m		0	2	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	11	0
Phosphorus	ppm	ASTM D5185m	827	571	468	494
Zinc	ppm	ASTM D5185m	0	21	28	24
Sulfur	ppm	ASTM D5185m	13	48	81	101
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.163	0.136	0.142
Visc @ 40°C	cSt	ASTM D445	47	48.26	46.3	45.9



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0022821 **Received** : 13 Aug 2021
Lab Number : 05326602 **Tested** : 18 Aug 2021
Unique Number : 9620599 **Diagnosed** : 18 Aug 2021 - Jonathan Hester
Test Package : MOBCE (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)