



TRAAP

Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	MARGINAL
FLUID CONDITION	NORMAL

Machine Id
US MOTORS 4L

Component
Pump

Fluid
LE MONOLEC 6404 ISO 100 (3 QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

There is a trace of moisture present in the oil.

FLUID CONDITION

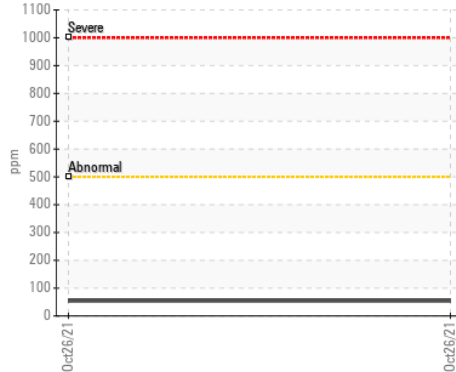
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR05398770	---	---
Sample Date		Client Info		26 Oct 2021	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		12000	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				MARGINAL	---	---
Iron	ppm	ASTM D5185m	>500	54	---	---
Chromium	ppm	ASTM D5185m	>7	<1	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>35	0	---	---
Copper	ppm	ASTM D5185m	>50	1	---	---
Tin	ppm	ASTM D5185m	>5	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>50	8	---	---
Potassium	ppm	ASTM D5185m	>20	4	---	---
Water	%	ASTM D6304		▲ 0.134	---	---
ppm Water	ppm	ASTM D6304	>.1	▲ 1340	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual		NEG	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m		1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		59	---	---
Phosphorus	ppm	ASTM D5185m		164	---	---
Zinc	ppm	ASTM D5185m		10	---	---
Sulfur	ppm	ASTM D5185m		1693	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.272	---	---
Visc @ 100°C	cSt	ASTM D445		10.4	---	---

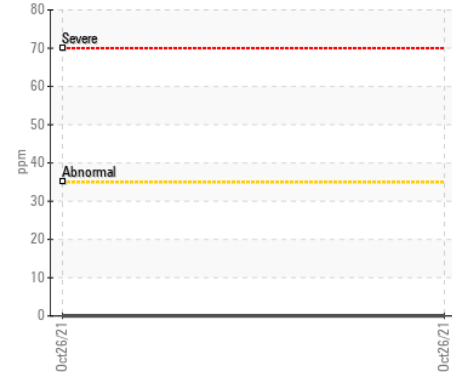
▲ Water (KF)



Iron (ppm)



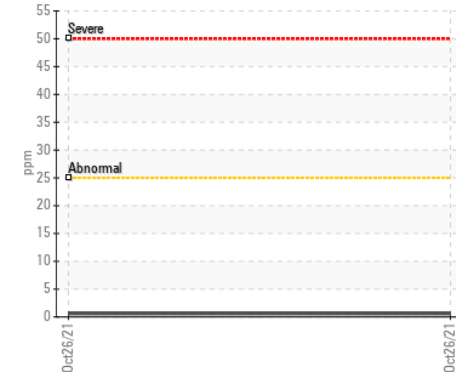
Lead (ppm)



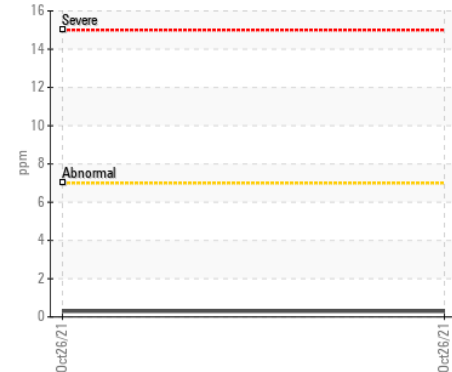
Acid Number



Aluminum (ppm)



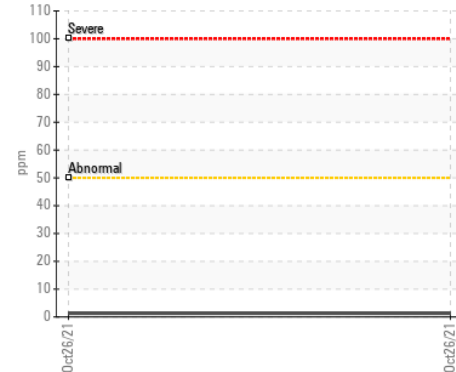
Chromium (ppm)



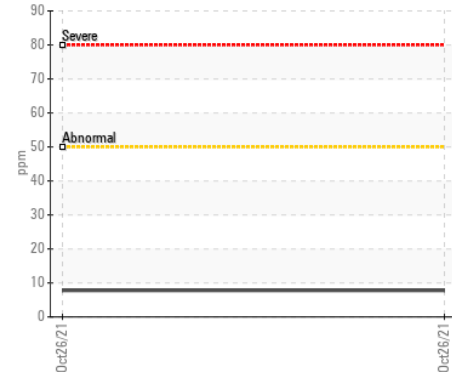
Viscosity @ 100°C



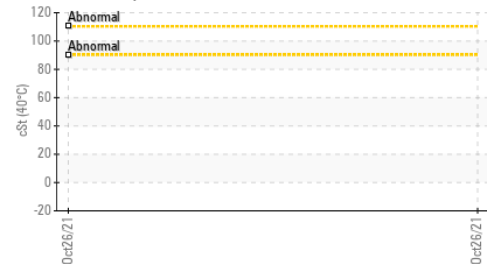
Copper (ppm)



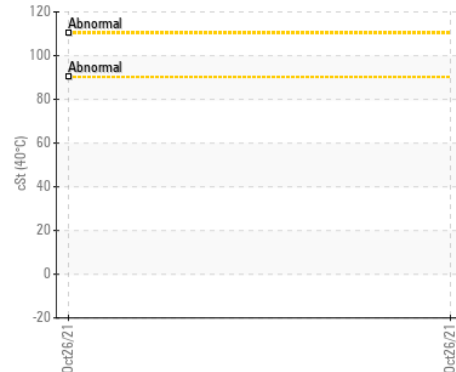
Silicon (ppm)



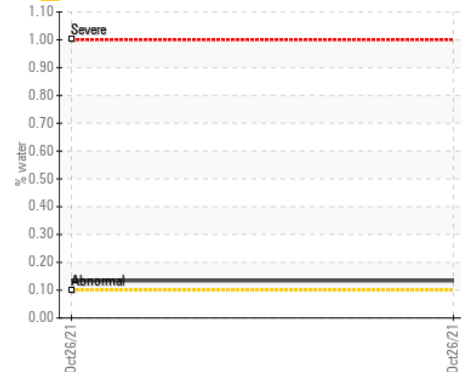
Viscosity @ 40°C



Viscosity @ 40°C



▲ Water



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : TR05398770

Lab Number : 05398770

Unique Number : 9737920

Test Package : MOB 2 (Additional Tests: KF, KV100)

Received : 11 Nov 2021

Tested : 13 Nov 2021

Diagnosed : 13 Nov 2021 - Don Baldrige

COLUMBIA IMPROVEMENT DISTRICT

PO BOX 47

BOARDMAN, OR

US 97818

Contact: NATHAN BYRD

To discuss this sample report, contact Customer Service at 1-800-827-0711.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: