

## Machine Id LIEBHERR LH50M 1203-88008

Component Hydraulic System

LIEBHERR HYDRAULIC HVI (--- GAL)

| RECOMMENDATION   | Test             | UOM      | Method                   | Limit/Abn | Current     | History1    | History2 |
|--|------------------|----------|--------------------------|-----------|-------------|-------------|----------|
| Resample at the next service interval to monitor.  | Sample Number    |          | Client Info              |           | LH0207357   | LHMC144349  |          |
|  | Sample Date      |          | Client Info              |           | 11 Nov 2021 | 20 Feb 2021 |          |
|  | Machine Age      | hrs      | Client Info              |           | 5159        | 3069        |          |
|  | Oil Age          | hrs      | Client Info              |           | 5159        | 3069        |          |
|  | Filter Age       | hrs      | Client Info              |           | 5159        | 1069        |          |
|  | Oil Changed      |          | Client Info              |           | Filtered    | N/A         |          |
|  | Filter Changed   |          | Client Info              |           | Changed     | N/A         |          |
|  | Sample Status    |          |                          |           | NORMAL      | NORMAL      |          |
|  |                  |          |                          |           |             |             |          |
| WEAR   | Iron             | ppm      | ASTM D5185m              |           | 10          | 10          |          |
| All component wear rates are normal.   | Chromium         | ppm      | ASTM D5185m              |           | <1          | 1           |          |
|  | Nickel           | ppm      | ASTM D5185m              | >2        | 0           | 0           |          |
|  | Titanium         | ppm      | ASTM D5185m              |           | <1          | <1          |          |
|  | Silver           | ppm      | ASTM D5185m              |           | <1          | 0           |          |
|  | Aluminum         | ppm      | ASTM D5185m              |           | <1          | 0           |          |
|  | Lead             | ppm      | ASTM D5185m              |           | 1           | <1          |          |
|  | Copper           | ppm      | ASTM D5185m              |           | 3           | 3           |          |
|  | Tin              | ppm      | ASTM D5185m              | >2        | <1          | <1          |          |
|  | Vanadium         | ppm      | ASTM D5185m              |           | 0           | 0           |          |
|  | White Metal      | scalar   | *Visual                  | NONE      | VLITE       | NONE        |          |
|  | Yellow Metal     | scalar   | *Visual                  | NONE      | NONE        | NONE        |          |
| CONTAMINATION  | Silicon          | ppm      | ASTM D5185m              | <17       | 2           | 3           |          |
| CONTRAMINATION<br>The amount and size of particulates present in the system are<br>acceptable. There is no indication of any contamination in the oil. | Potassium        | ppm      | ASTM D5185m              |           | 0           | <1          |          |
|  | Water            | ppiii    | WC Method                |           | NEG         | NEG         |          |
|  | Particles >4µm   |          | ASTM D7647               |           | 5657        | 16867       |          |
|  | Particles >6µm   |          | ASTM D7647<br>ASTM D7647 |           | 1431        | 3317        |          |
|  | Particles >14µm  |          | ASTM D7647<br>ASTM D7647 |           | 94          | 144         |          |
|  | Particles >21µm  |          | ASTM D7647               |           | 19          | 28          |          |
|  | Particles >38µm  |          | ASTM D7647               |           | 2           | 1           |          |
|  | Particles >71µm  |          | ASTM D7647               |           | 0           | 0           |          |
|  | Oil Cleanliness  |          | ISO 4406 (c)             |           | 20/18/14    | 21/19/14    |          |
|  | Silt             | scalar   | *Visual                  | NONE      | NONE        | NONE        |          |
|  | Debris           | scalar   | *Visual                  | NONE      | NONE        | NONE        |          |
|  | Sand/Dirt        | scalar   | *Visual                  | NONE      | NONE        | NONE        |          |
|  | Appearance       | scalar   | *Visual                  | NORML     | NORML       | NORML       |          |
|  | Odor             | scalar   | *Visual                  | NORML     | NORML       | NORML       |          |
|  | Emulsified Water | scalar   | *Visual                  | >0.1      | NEG         | NEG         |          |
|  |                  |          |                          |           |             |             |          |
| FLUID CONDITION<br>The AN level is acceptable for this fluid. The condition of the oil is<br>suitable for further service.                             | Sodium           | ppm      | ASTM D5185m              |           | 2           | 0           |          |
|  | Boron            | ppm      | ASTM D5185m              |           | 22          | 19          |          |
|  | Barium           | ppm      | ASTM D5185m              |           | 0           | 0           |          |
|  | Molybdenum       | ppm      | ASTM D5185m              |           | 9           | 8           |          |
|  | Manganese        | ppm      | ASTM D5185m              |           | <1          | <1          |          |
|  | Magnesium        | ppm      | ASTM D5185m              | 7         | 60          | 53          |          |
|  | Calcium          | ppm      | ASTM D5185m              | 1500      | 2486        | 1953        |          |
|  | Phosphorus       | ppm      | ASTM D5185m              | 750       | 672         | 573         |          |
|  | Zinc             | ppm      | ASTM D5185m              | 820       | 849         | 702         |          |
|  | Sulfur           | ppm      | ASTM D5185m              |           | 3623        | 3778        |          |
|  | Acid Number (AN) | ma KOU/a | ACTM DOME                | 1 0       | 0 500       | 0 5 1 0     |          |

Acid Number (AN) mg KOH/g ASTM D8045 1.2

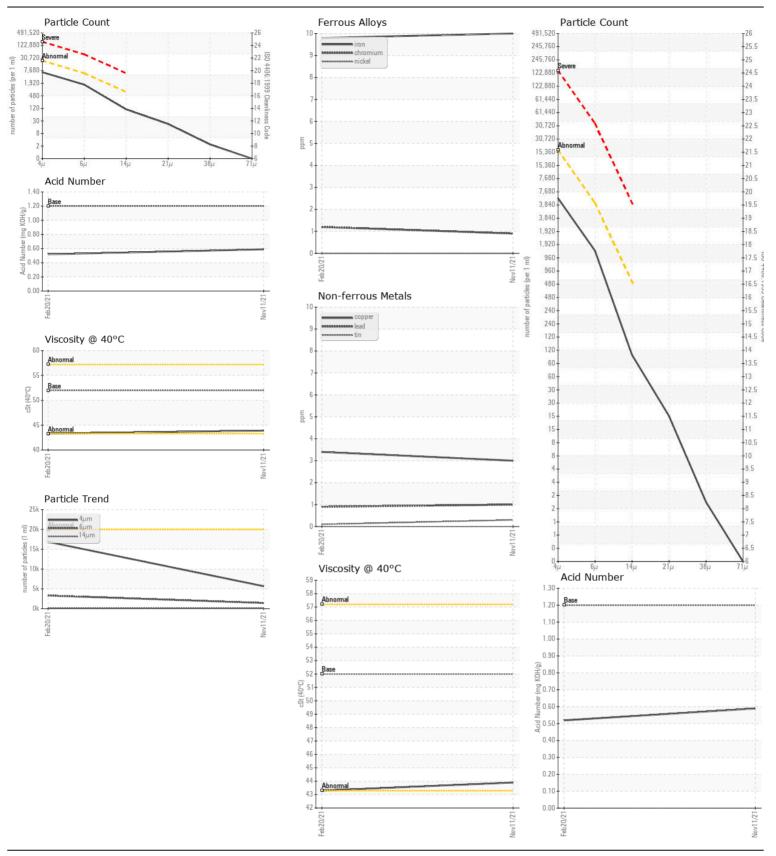
Visc @ 40°C cSt ASTM D445 52

0.519

43.3 ----

0.589

43.9



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **JR VINAGRO** Sample No. : LH0207357 Recieved : 19 Nov 2021 2208 PLAINFIELD PIKE Lab Number : 05405206 JOHNSTON, RI Diagnosed : 23 Nov 2021 : 9749369 Unique Number Diagnostician : Don Baldridge US 02919 Test Package : MOBCE Contact: Service Manager Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: MIKE MACKINNON

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