

## Machine Id LIEBHERR LH50M 1203-88008

Component Hydraulic System

LIEBHERR HYDRAULIC HVI (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		LH0207357	LHMC144349	
	Sample Date		Client Info		11 Nov 2021	20 Feb 2021	
	Machine Age	hrs	Client Info		5159	3069	
	Oil Age	hrs	Client Info		5159	3069	
	Filter Age	hrs	Client Info		5159	1069	
	Oil Changed		Client Info		Filtered	N/A	
	Filter Changed		Client Info		Changed	N/A	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m		10	10	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1	1	
	Nickel	ppm	ASTM D5185m	>2	0	0	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m		<1	0	
	Lead	ppm	ASTM D5185m		1	<1	
	Copper	ppm	ASTM D5185m		3	3	
	Tin	ppm	ASTM D5185m	>2	<1	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	VLITE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	<17	2	3	
CONTRAMINATION The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		0	<1	
	Water	ppiii	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		5657	16867	
	Particles >6µm		ASTM D7647 ASTM D7647		1431	3317	
	Particles >14µm		ASTM D7647 ASTM D7647		94	144	
	Particles >21µm		ASTM D7647		19	28	
	Particles >38µm		ASTM D7647		2	1	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		20/18/14	21/19/14	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Sodium	ppm	ASTM D5185m		2	0	
	Boron	ppm	ASTM D5185m		22	19	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		9	8	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m	7	60	53	
	Calcium	ppm	ASTM D5185m	1500	2486	1953	
	Phosphorus	ppm	ASTM D5185m	750	672	573	
	Zinc	ppm	ASTM D5185m	820	849	702	
	Sulfur	ppm	ASTM D5185m		3623	3778	
	Acid Number (AN)	ma KOU/a	ACTM DOME	1 0	0 500	0 5 1 0	

Acid Number (AN) mg KOH/g ASTM D8045 1.2

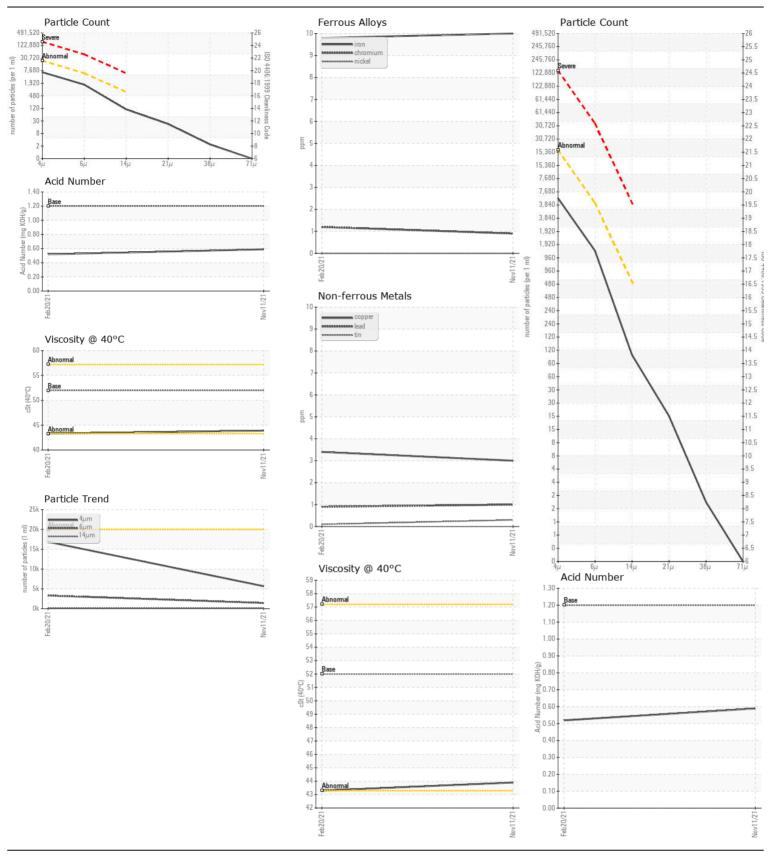
Visc @ 40°C cSt ASTM D445 52

0.519

43.3 ----

0.589

43.9



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 **JR VINAGRO** Sample No. : LH0207357 Recieved : 19 Nov 2021 2208 PLAINFIELD PIKE Lab Number : 05405206 JOHNSTON, RI Diagnosed : 23 Nov 2021 : 9749369 Unique Number Diagnostician : Don Baldridge US 02919 Test Package : MOBCE Contact: Service Manager Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: MIKE MACKINNON

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