



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
{unassigned}
Machine Id
JOHN DEERE 250G 1FF250GXCKF611322
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (63 GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0026431	LEC0022821	LEC0020075
Sample Date		Client Info		18 Dec 2021	31 Jul 2021	08 Apr 2021
Machine Age	hrs	Client Info		1772	1196	820
Oil Age	hrs	Client Info		1772	1196	820
Filter Age	hrs	Client Info		576	1196	820
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	22	22	16
Iron	ppm	ASTM D5185m	>32	<1	3	2
Chromium	ppm	ASTM D5185m	>9	0	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	<1
Aluminum	ppm	ASTM D5185m	>9	<1	<1	<1
Lead	ppm	ASTM D5185m	>28	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	<1	1
Tin	ppm	ASTM D5185m	>5	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

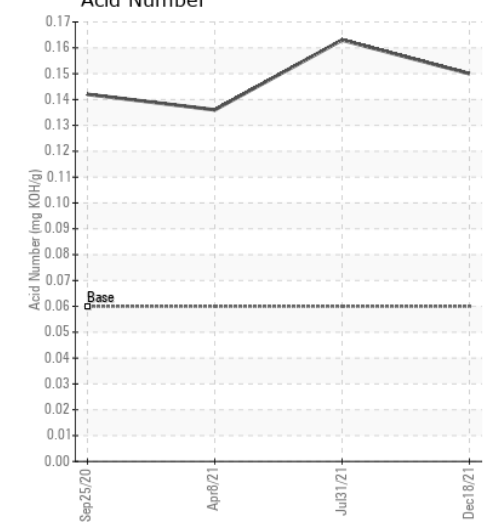
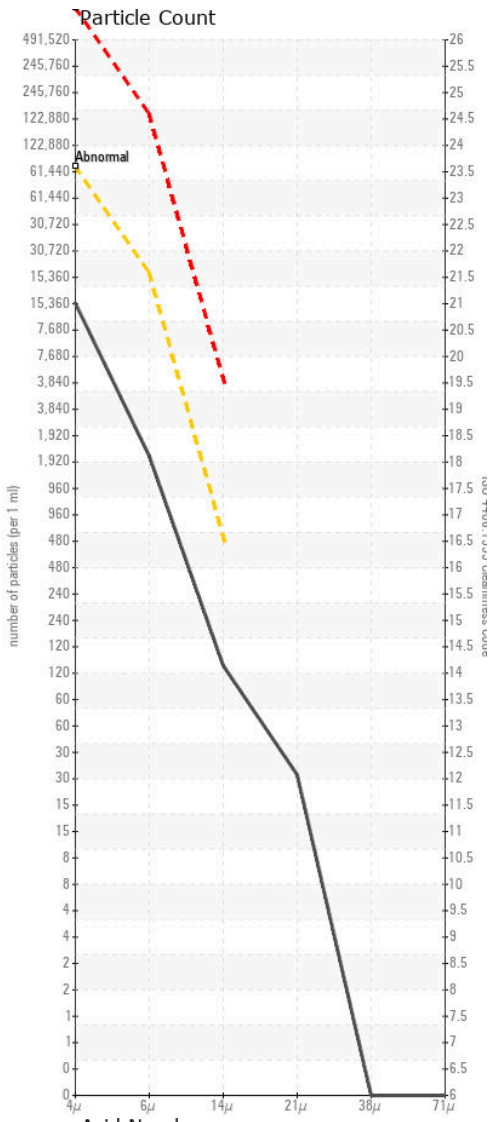
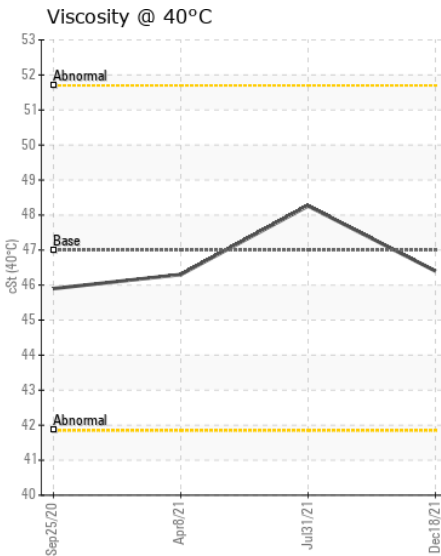
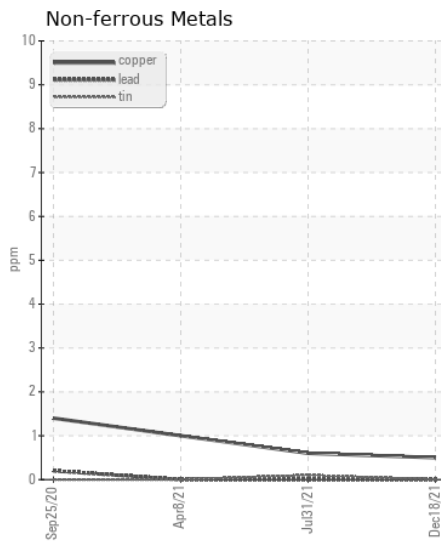
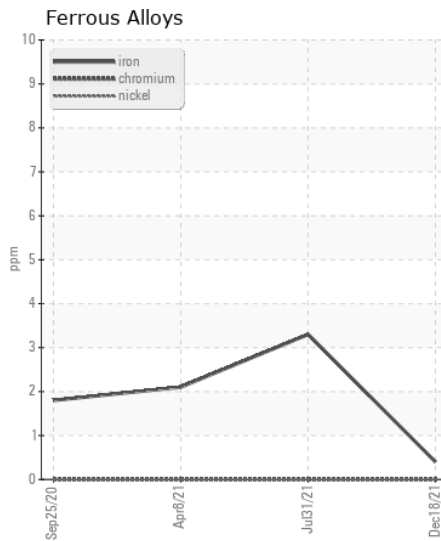
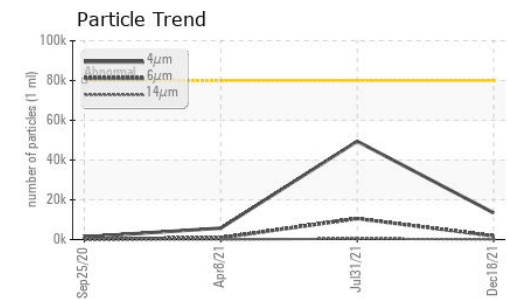
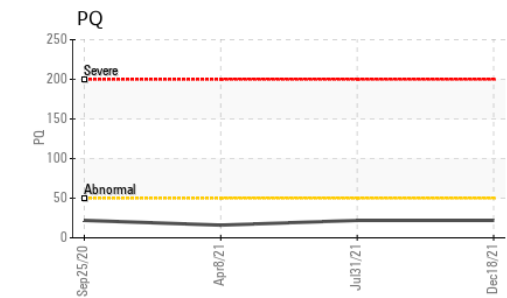
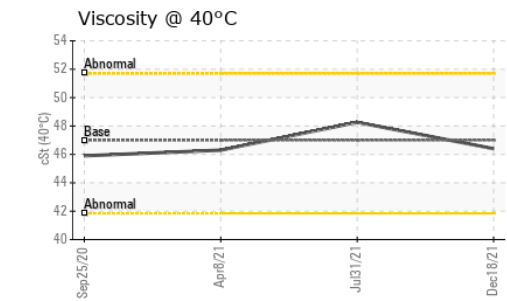
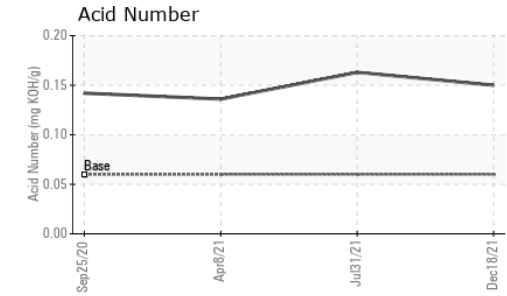
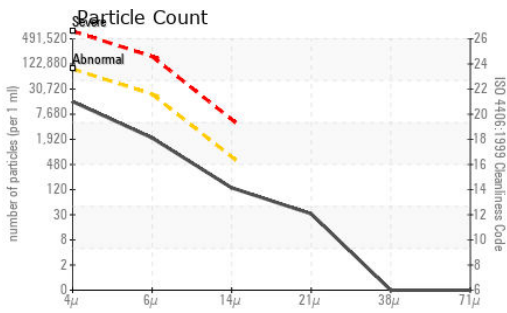
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>11	<1	1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	13440	49424	5757
Particles >6µm		ASTM D7647	>20000	1815	10583	898
Particles >14µm		ASTM D7647	>640	117	393	55
Particles >21µm		ASTM D7647	>160	28	84	11
Particles >38µm		ASTM D7647	>40	0	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	21/18/14	23/21/16	20/17/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	0	<1	2
Boron	ppm	ASTM D5185m		0	0	2
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m		0	0	11
Phosphorus	ppm	ASTM D5185m	827	453	571	468
Zinc	ppm	ASTM D5185m	0	17	21	28
Sulfur	ppm	ASTM D5185m	13	87	48	81
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.150	0.163	0.136
Visc @ 40°C	cSt	ASTM D445	47	46.4	48.26	46.3



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0026431 **Received** : 29 Dec 2021
Lab Number : 05433591 **Tested** : 30 Dec 2021
Unique Number : 9792783 **Diagnosed** : 30 Dec 2021 - Don Baldrige
Test Package : MOBCE (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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