

NORMAL WEAR NORMAL CONTAMINATION **FLUID CONDITION** NORMAL

Machine Id **5 SEAMER - TURRET** Component Lower Gearbox FUCHS FM SEAMER ISO 150 (2 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PCA0055853		
	Sample Date		Client Info		09 Jun 2022		
	Machine Age	days	Client Info		20		
	Oil Age	days	Client Info		20		
	Filter Age	days	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>200	17		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	2		
	Nickel	ppm	ASTM D5185m	>15	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		1		
	Aluminum	ppm	ASTM D5185m	>25	2		
	Lead	ppm	ASTM D5185m	>100	68		
	Copper	ppm	ASTM D5185m	>200	105		
	Tin	ppm	ASTM D5185m	>25	1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	LIGHT		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185m	>50	5		
	Potassium	ppm	ASTM D5185m		11		
	Water	1.1.	WC Method		NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		6		
	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		3		
	Calcium	ppm	ASTM D5185m		13		
	Phosphorus	ppm	ASTM D5185m		364		
	Zinc	ppm	ASTM D5185m		79		

Sulfur

Visc @ 40°C

ASTM D5185m

ASTM D445

ppm Acid Number (AN) mg KOH/g ASTM D8045

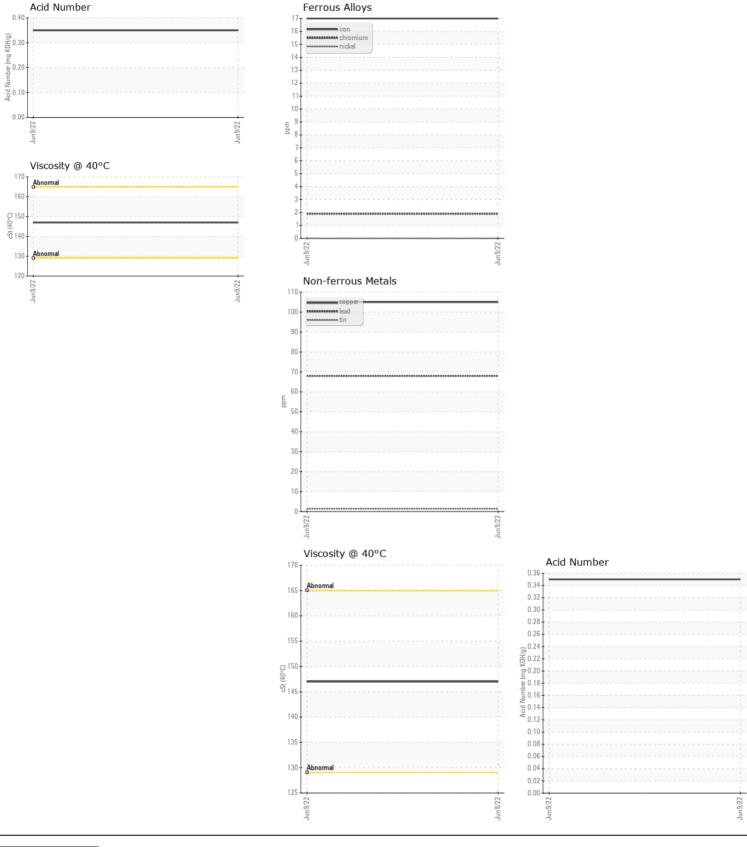
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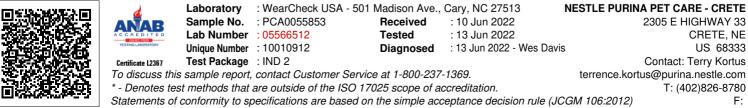
Contact/Location: Terry Kortus - NESCRENE

433

0.35

147





Contact/Location: Terry Kortus - NESCRENE Page 2 of 2