WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL NORMAL

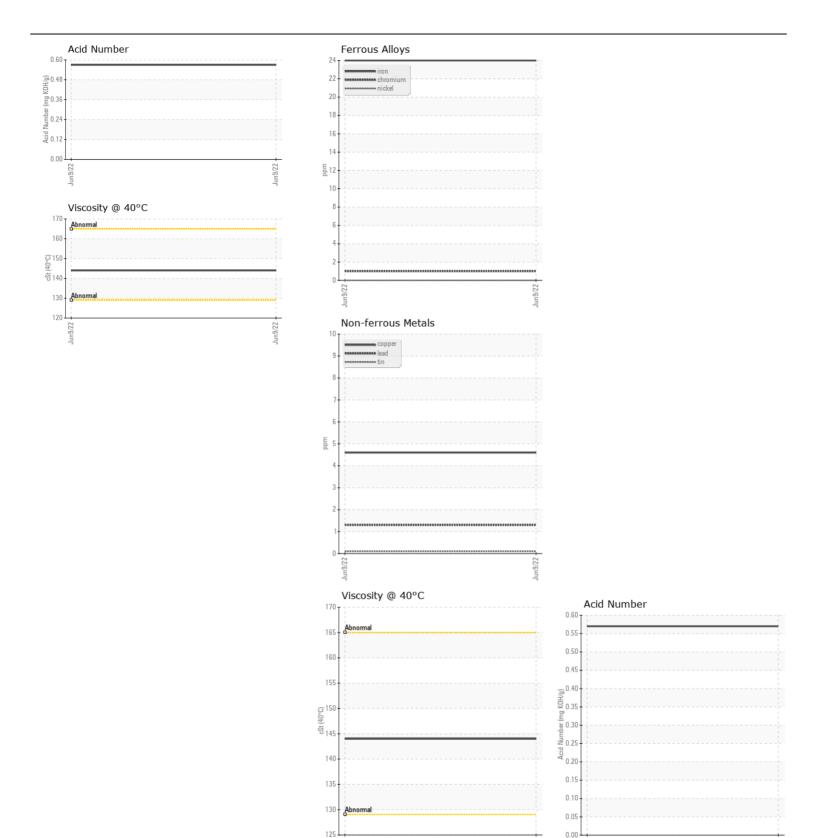
Machine Id

5 SEAMER - TURRET

Upper Gearbox

FUCHS FM SEAMER ISO 150 (2 GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History |
|------------------------------------------------------------------------------------------------------|-------------------------|----------|----------------------------|-----------|-------------|----------|---------|
| Resample at the next service interval to monitor. | Sample Number | | Client Info | | PCA0055851 | | |
| | Sample Date | | Client Info | | 09 Jun 2022 | | |
| | Machine Age | mths | Client Info | | 20 | | |
| | Oil Age | mths | Client Info | | 20 | | |
| | Filter Age | mths | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | N/A | | |
| | Filter Changed | | Client Info | | N/A | | |
| | Sample Status | | | | NORMAL | | |
| VEAR | lvan | | ACTM DE10Em | . 200 | 04 | | |
| VEAN | Iron | ppm | ASTM D5185m | | 24 | | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | | 1 | | |
| | Nickel | ppm | ASTM D5185m | >15 | 0 | | |
| | Titanium | ppm | ASTM D5185m | | 0 | | |
| | Silver | ppm | ASTM D5185m | 0.5 | <1 | | |
| | Aluminum | ppm | ASTM D5185m | | <1 | | |
| | Lead | ppm | ASTM D5185m | | 1 | | |
| | Copper | ppm | ASTM D5185m | | 5 | | |
| | Tin | ppm | ASTM D5185m | >25 | <1 | | |
| | Vanadium | ppm | ASTM D5185m | NONE | 0 | | |
| | White Metal | scalar | *Visual | NONE | MODER | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >50 | 3 | | |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | >20 | 16 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | LIGHT | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| I LUD CONDITION | Cadium | | ACTM DE10Em | | | | |
| LUID CONDITION | Sodium Boron | ppm | ASTM D5185m ASTM D5185m | | 0 | | |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | | |
| | | ppm | ASTM D5185m | | | | |
| | Molybdenum Manganese | ppm | ASTM D5185m | | 0 <1 | | |
| | Magnesium | ppm | ASTM D5185m | | 3 | | |
| | Calcium | ppm | ASTM D5185m | | 2 | | |
| | | ppm | ASTM D5185m | | 405 | | |
| | Phosphorus Zinc | ppm | ASTM D5185m | | 405 0 | | |
| | | ppm | ASTM D5185m | | 374 | | |
| | | [10] | MOTIVI DOTOOM | | 3/4 | | |
| | Sulfur Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.57 | | |







Certificate L2367

Laboratory Sample No.

: PCA0055851 Lab Number : 05566513 Unique Number : 10010913 Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 10 Jun 2022

Tested Diagnosed

: 13 Jun 2022

: 13 Jun 2022 - Wes Davis

NESTLE PURINA PET CARE - CRETE

2305 E HIGHWAY 33 CRETE, NE US 68333

Contact: Terry Kortus

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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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